

# THE MULTISTART DROP-ADD-SWAP HEURISTIC FOR THE UNCAPACITATED FACILITY LOCATION PROBLEM

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**Abstract:** The uncapacitated facility location problem aims to select a subset of facilities to open, so that the demands of a given set of customers are satisfied at the minimum cost. In this study, we present a novel multistart Drop-Add-Swap heuristic for this problem. The proposed heuristic is multiple applications of the Drop-Add-Swap heuristic with randomly generated initial solutions. And the proposed Drop-Add-Swap heuristic begins its search with an initial solution, then iteratively applies the Drop operation, the Add operation or the Swap operation to the solution to search for a better one. Cost updating rather than recomputing is utilized, so the proposed heuristic is time efficient. With extensive experiments on most benchmarks in the literature, the proposed heuristic has been shown competitive to the state-of-the-art heuristics and metaheuristics.

## 1 INTRODUCTION

The success of some businesses heavily depends on how they locate their facilities. Therefore, location problems have been widely studied because of their importance, both in theory and in practice. Location problems can be classified into four categories: p-center problems, p-median problems, uncapacitated facility location problems, and capacitated facility location problems. In this study, we consider the uncapacitated facility location problem (UFLP). A UFLP can be described as follows.

Suppose we have a set of  $m$  customers  $U=\{1, 2, \dots, m\}$  and a set of  $n$  candidate facility sites  $F=\{1, 2, \dots, n\}$ . There is no limit to the number of customers a facility can serve.  $c_{ij}$  is used to represent the cost of serving customer  $i$  from facility  $j$  and  $f_j$  is used to represent the cost of opening facility  $j$ . Furthermore,  $c_{ij}$  for  $i=1, 2, \dots, m$  and  $j=1, 2, \dots, n$  and  $f_j$  for  $i=1, 2, \dots, n$  are assumed to be greater than zero. Then a UFLP is defined as (Cornuéjols et.al., 1990):

$$\text{Minimize } \sum_{i=1}^m \sum_{j=1}^n c_{ij} x_{ij} + \sum_{j=1}^n f_j p_j$$

Subject to

$$\sum_{j=1}^n x_{ij} = 1 \quad \text{for } i = 1, \dots, m \quad (1)$$

$$x_{ij} \leq p_j \quad \text{for } i = 1, \dots, m \text{ and } j = 1, \dots, n \quad (2)$$

$$x_{ij} \in \{0, 1\} \quad \text{for } i = 1, \dots, m \text{ and } j = 1, \dots, n \quad (3)$$

$$p_j \in \{0, 1\} \quad \text{for } j = 1, \dots, n. \quad (4)$$

In constraint (3),  $x_{ij} = 0$  indicates that facility  $j$  does not serve customer  $i$  and  $x_{ij} = 1$  indicates that facility  $j$  serves customer  $i$ . In constraint (4),  $p_j = 0$  or 1 indicates that facility  $j$  is closed or open respectively. Constraint (1) states that each customer must be and must only be served by one facility. Constraint (2) states that a facility can serve customers only if it is open. The objective of the UFLP is to minimize the sum of the customer serving costs and the facility opening costs.

The UFLP is also called the uncapacitated warehouse location problem or the simple plant location problem in the literature. Since the UFLP is an NP-hard problem (Cornuéjols et.al., 1990), exact algorithms ((Körkel, 1989) is an example) in general solve only small instances. For larger instances, approximation algorithms, heuristics, and metaheuristics have been proposed in the literature to solve this problem. Hofer (2002) presents an experimental comparison of five state-of-the-art heuristics: JMS, an approximation algorithm (Jain

et.al., 2002); MYZ, also an approximation algorithm (Mahdian et.al., 2002); swap-based local search (Arya et.al., 2001); tabu search (Michel and Van Hentenryck, 2003); and the volume algorithm (Barahona and Chudak, 1999). Hoeyer concluded that based on experimental evidence, tabu search achieves best solution quality in a reasonable amount of time and is therefore the method of choice for practitioners. Although approximation algorithms are more interesting in theory, heuristics and metaheuristics often outperform them in practice. Therefore, developing heuristics or metaheuristics for the UFLP has attracted more attention from researchers.

(Kuehn and Hamburger, 1963) presented the first heuristic that consists of two phases. In the first phase, the ADD method is applied that starts with all facilities closed and keeps adding the facility that results in the maximum decrease in the total cost. The first phase ends when adding any more facility will not reduce the total cost. In the second phase, the swap method is applied in which an open facility and a closed facility is interchanged as long as such an interchange reduces the total cost. Another greedy heuristic called the DROP method was also proposed by researchers (Nemhauser et.al., 1978). The DROP method starts with all facilities open, keeps closing the facility that results in the maximum decrease in the total cost, and stops if closing any more facility will not reduce the total cost. (Erlenkotter, 1978) proposed a dual approach for the UFLP. It is an exact algorithm but it can also be used as a heuristic.

In recent years, some metaheuristics were proposed for the UFLP. In general, metaheuristic methods spend more computation time and obtain better solution quality than heuristic methods do. These metaheuristics include genetic algorithms (Kratka et.al. 2001), tabu search (Ghosh, 2003)(Michel and Van Hentenryck, 2003)(Sun, 2006), and path relinking (Resende and Werneck, 2006). In particular, the most recent hybrid multistart heuristic proposed by Resende and Werneck and the tabu search proposed by Sun had made significant improvements in solving the benchmark instances. The hybrid multistart heuristic (Resende and Werneck, 2006) builds an elite set and applies path-relinking repeatedly to search for good solutions. Sun's tabu search (Sun, 2006) divides its search process into the short term memory process, the medium term memory process and the long term memory process. A move in this tabu search is to open or to close a facility. Sun also designed an efficient method to update, rather than re-compute,

the net cost change of a move. In spite of all these improvements there is still room for making progress. In this paper, we present the Multistart Drop-Add-Swap heuristic (MDAS) for the UFLP.

The MDAS starts with a set of randomly generated initial solutions. A solution is represented by a sequence of  $n$  bits. The value of the  $i$ th bit is 0 (1) if the  $i$ th facility is close (open). For each solution, the following process is iterated a predetermined number of times. The MDAS firstly keeps closing the facility that results in the maximum decrease of the total cost until no facility can be closed to reduce the total cost. Then, the MDAS tries to find either opening a facility or interchanging an open facility with a closed facility will result in the maximum reduction of the total cost, and it will then do the corresponding opening or interchanging.

The rest of the paper is organized as follows. In Section 2, the proposed MDAS is described. Experimental results and some discussions are listed in Section 3. Finally, conclusions are given in Section 4.

## 2 MDAS HEURISTIC

In this section, we introduce the proposed Multistart Drop-Add-Swap heuristic (MDAS) for the UFLP. The Add method and the Swap method had been used to solve the UFLP by (Kuehn and Hamburger, 1963). Their heuristic consists of an Add method phase followed by a Swap method phase. The Add method phase starts with all facilities closed and keeps opening the facility that results in the maximum reduction in the total cost, and stops if opening any more facility will no longer reduce the total cost. In the Swap method phase, an open facility and a closed facility are interchanged as long as such an interchange decreases the total cost. The Drop method had also been proposed to solve the UFLP in previous studies. (Cornuéjols et.al., 1977) presented a heuristic that consists of a single phase of the Drop method. The Drop method starts with all facilities open and keeps closing the facility that results in the maximum reduction in the total cost, and stops if closing any more facility will no longer decreases the total cost. Unlike the above mentioned heuristics, the proposed DAS heuristic contains iterations of Drop or Add or Swap operation with one operation in each iteration. In each iteration, the Drop operation is first examined and if applying the Drop operation can reduce the total cost, it is applied; Otherwise, the Add operation or the Swap

operation whichever can reduce the total cost most, is applied. Moreover, multistart is utilized to enhance the global search capability of the proposed DAS heuristic because in multistart DAS (MDAS), search will begin with initial solutions distributed over the whole solution space.

(Sun, 2006) designed an efficient method to calculate the net cost change of an Add operation and a Drop operation, as denoted by equations (5) and (6) respectively.

$$\Delta^+ O_j = \sum_{i \in X_j} (c_{id_i^1} - c_{ij}) - f_j \quad (5)$$

$$\Delta^- O_j = f_j - \sum_{i \in Y_j} (c_{id_i^2} - c_{ij}) \quad (6)$$

For a solution  $s$ , we define two sets of facilities:  $S_c$  represents the set of all closed facilities and  $S_o$  represents the set of all open facilities. Furthermore, for each customer  $i$ , let  $d_i^1$  be the open facility (i.e.  $d_i^1 \in S_o$ ) that is closest to  $i$ , and let  $d_i^2$  be the open facility (i.e.  $d_i^2 \in S_o$ ) that is second closest to  $i$ .  $X_j$  denotes the set of customers that will be supplied by facility  $j$  when facility  $j$  is changed from closed to open.  $Y_j$  denotes the set of customers that were originally supplied by facility  $j$  when facility  $j$  is changed from open to closed. With the above definitions, equation (5) represents the net cost reduction of opening facility  $j$  and equation (6) represents the net cost reduction of closing facility  $j$ . Obviously, if  $\Delta^+ O_j$  ( $\Delta^- O_j$ ) is positive, opening facility  $j$  (closing facility  $j$ ) will reduce the total cost. Since Sun utilized only the Add operation and the Drop operation, and we use three operations: Add, Drop and Swap, we further design the following three equations for net cost reduction calculation of a Swap operation (Open facility  $j$  and close facility  $k$ ).

$$\bar{Z}_{jk} = \Delta^+ O_j + f_k \quad (7)$$

$$Q_{ij} = \max \{ c_{id_i^1} - c_{ij}, c_{id_i^1} - c_{id_i^2} \}, i \in Y_k - X_j \quad (8)$$

$$Z_{jk} = \bar{Z}_{jk} + \sum_{i \in Y_k - X_j} Q_{ij} \quad (9)$$

Equation (7) denotes the cost reduction produced by opening facility  $j$  and the elimination of the opening cost of facility  $k$  because  $k$  will be closed. Equation (8) represents the cost reduction produced by the reallocation of the customers originally supplied by facility  $k$ . Note that those customers originally supplied by facility  $k$  and will now be supplied by the newly opened facility  $j$  have already been considered in equation (7). Finally, the net cost

```

DAS(s)
/*Initialization phase*/
1 Count ← 0;
2 Calculate the saving cost of dropping facility k, ΔOk, for each facility k ∈ So
3 Calculate the saving cost of adding facility j, Δ+Oj, for each facility j ∈ Sc
4 Calculate the saving cost of swapping facility j and facility k, Zjk, and find the
  best swap target Ej for each facility j ∈ Sc
/*Search phase*/
5 repeat
6   Operator ← ∅;
7   Update the saving cost of dropping facility k, ΔOk.
8   D ← arg max { Δ-Oj | j ∈ So }; /*Get the best dropping facility D*/
9   if ΔOD > 0 then Operator ← Drop ( D );
10  else
11   Update the saving cost of adding a facility, Δ+Oj.
12   A ← arg max { Δ+Oj | j ∈ Sc }; /*Get the best adding facility A */
13   Update the saving cost of swapping facility j and facility k, Zjk and Ej.
14   A ← arg max { Zjk | j ∈ Sc }; /*Get the best swapping facility A */
15   D ← EA; /*Get the best swapping facility D */
16   if Δ+OA > ZAD then
17     if Δ+OA > 0 then Operator ← Add(A);
18     else if ZAD > 0 then Operator ← Swap( A, D );
19   if Operator ≠ TabuOperator then
20     Count ← Count + 1;
21     Execute Operator;
22     TabuOperator ← inverse of Operator ;
23   else Operator ← ∅;
24   if Count > n then Operator ← ∅;
25 until Operator = ∅

```

Figure 1: The DAS heuristic.

reduction of Swap( $j, k$ ), that is, opening  $j$  and closing  $k$ , is denoted by equation (9).

The pseudo code for the Drop-Add-Swap heuristic (DAS) is shown in Figure 1. In the pseudo code, Drop( $D$ ) denotes closing facility  $D$ , Add( $A$ ) denotes opening facility  $A$ , and Swap( $A, D$ ) denotes opening facility  $A$  and closing facility  $D$  simultaneously. As for the Multistart Drop-Add-Swap heuristic (MDAS), it will randomly generate a set of initial solutions first, and then it will apply the DAS heuristic to each initial solution to search for the optimum or near-optimal solution.

We now explain the DAS heuristic depicted in Figure 1. Given a solution  $s$ , for each open facility  $k$ , the saving cost of closing facility  $k$  will be calculated; for each closed facility  $j$ , the saving cost of opening facility  $j$  will be calculated; for each closed facility  $j$ , the saving cost of opening facility  $j$  and closing its best swapping target  $E_j$  will also be calculated (lines 2-4). After the initialization phase, begins the search phase. The search phase contains at most  $n$  iterations and in each iteration, at most one of the three operations (Drop, Add and Swap) will be applied. The algorithm terminates if the number of iterations is greater than  $n$  or the chosen operation is tabued or none of the three operations can reduce the total cost. In each iteration, the Drop operation is considered first. If the Drop operation can reduce the total cost, the Drop operation that reduces cost most will be applied (lines 7-9). Otherwise, the Add operation and the Swap operation will be considered simultaneously. Whichever of the Add operation and the Swap operation can reduce the total cost most

will be applied (lines 11-18). The inverse operation of the applied operation will be tabued in the next iteration (line 22). When applying any of Drop, Add or Swap operation, from equations (5)-(9), it is noted that only related information needs to be updated rather than all information needs to be recomputed. Therefore, the calculation of the net cost change of an operation is very time efficient. Moreover, by properly combining Drop, Add and Swap operations, the MDAS heuristic is very effective in solving the UFLP.

### 3 EXPERIMENTAL RESULTS AND DISCUSSIONS

Extensive experiments had been conducted to evaluate the performance of the proposed MDAS heuristic. A personal computer with Intel Core 2 Duo 2.33 GHz CPU was used as the platform to run the program. Although there were two processors, only one processor was used. The program was implemented using C++. In this section, experimental results are given and some discussions are made.

#### 3.1 Benchmarks

Most benchmarks collected in the UfLib (Hofer, 2002) website had been utilized to test the performance of the MDAS heuristic. These benchmarks are listed as follows.

**ORLIB:** This benchmark was proposed by (Beasley, 1993) and posted in OR-Library. It consists of 15 problems that are divided into four classes.

**M\*:** These problems were presented by (Kratka et al., 2001). The benchmark contains six sets with problem size 100, 200, 300, 500, 1000 and 2000 respectively. Each set has five problems.

**GR:** The benchmark was proposed by (Galvao and Raggi, 1989). It consists of five sets with problem size 50, 70, 100, 150 and 200 respectively. Each set contains ten problems.

**BK:** This benchmark, presented by (Bilde and Krarup, 1977), contains 220 problems with size from  $30 \times 30$  to  $100 \times 100$ . The distances between customers and facilities are drawn uniformly from  $[0, 1000]$ .

**FPP:** This benchmark was artificially generated to make the problems harder to be solved. It was proposed by (Kochetov and Ivanenko, 2003) at the 5th Metaheuristics International Conference in 2003. The benchmark contains 40 problems and these problems are classified into two classes: FPP11

(with  $m = 133$  and  $n = 11$ ) and FPP17 (with  $m = 307$  and  $n = 17$ ).

**GAP:** This benchmark was also proposed by (Kochetov and Ivanenko, 2003) at the 5th Metaheuristics International Conference. It consists of three classes: GAPA, GAPB and GAPC. Each class contains 30 problems. Since these problems have larger duality gaps, they are more difficult to be solved by the dual-base method.

**GHOSH:** (Ghosh, 2003) presented this benchmark in 2003. The benchmark contains 90 problems. These problems are divided into two classes: symmetric and asymmetric. Each class is further divided into three sets with problem size 250, 500 and 750 respectively. The optimal solutions of some of these problems are still unknown.

**MED:** Originally, this benchmark was proposed by (Ahn et al., 1998) as a benchmark for the p-median problem. In 1999, (Barahona and Chudak, 1999) modified it to act as a benchmark for the UFLP. This benchmark consists of 18 problems with size 500, 1000, 1500, 2000, 2500 and 3000 respectively. For each size, there are three problems with the opening costs of facilities being set to  $\sqrt{n}/10$ ,  $\sqrt{n}/100$  and  $\sqrt{n}/1000$ , respectively.

#### 3.2 Performance comparison of MDAS Heuristic and DROP Method

The comparison of performance of the DROP method, the DAS heuristic and the MDAS heuristic is shown in Table 1. The first column of Table 1 represents the problem name, the second column represents the size of the problem, where  $m$  is the number of customers and  $n$  is the number of facilities. The third column lists the costs of the optimal solutions. The fourth and the fifth column list the deviation from the optimal solution of the solution found by the DROP method and the DAS heuristic, respectively, with the initial solution in which all facilities were open.

The sixth column represents the average deviation (from the optimal solutions) of the solutions found by applying the MDAS heuristic ten times. In each time, ten randomly generated solutions were used as the initial solutions. The seventh column shows the number of times by which the optimal solution was found by the MDAS heuristic. Finally, the last column denotes the average CPU time used by the MDAS heuristic over ten times.

Table 1: Performance comparison of the DROP method, the DAS heuristic and the multistart DAS heuristic.

Problem	OPT	Drop	DAS	MDAS		
		Dev	Dev	AVG Dev	Hit	AVG Time
Cap71	932615.75	0.00	0.00	0.00	10	0.000
Cap72	977799.40	0.00	0.00	0.00	10	0.000
Cap73	1010641.4	0.00	0.00	0.00	10	0.000
Cap74	1034976.9	0.26	0.00	0.00	10	0.000
Cap101	796648.44	0.00	0.00	0.00	10	0.000
Cap102	854704.20	0.09	0.00	0.00	10	0.000
Cap103	893782.11	0.00	0.00	0.00	10	0.000
Cap104	928941.75	0.61	0.00	0.00	10	0.000
Cap131	793439.56	0.00	0.00	0.00	10	0.000
Cap132	851495.32	0.09	0.00	0.00	10	0.000
Cap133	893076.71	0.08	0.08	0.00	10	0.000
Cap134	928941.75	0.61	0.00	0.00	10	0.000
CapA	17156454.	6.95	0.00	0.00	10	0.084
CapB	12979071.	1.04	0.00	0.00	10	0.100
CapC	11505594.	1.24	0.26	0.00	10	0.109
MO1	1156.91	0.53	0.00	0.00	10	0.09
MO2	1227.67	0.00	0.00	0.00	10	0.08
MO3	1286.37	0.94	0.14	0.00	10	0.09
MO4	1177.88	0.16	0.00	0.00	10	0.09
MO5	1147.60	0.00	0.00	0.00	10	0.08
MP1	2460.10	0.00	0.00	0.00	10	0.041
MP2	2419.32	0.00	0.00	0.00	10	0.042
MP3	2498.15	0.00	0.00	0.00	10	0.042
MP4	2633.56	0.45	0.00	0.00	10	0.044
MP5	2290.16	0.00	0.00	0.00	10	0.044
MQ1	3591.27	0.00	0.00	0.00	10	0.109
MQ2	3543.66	0.04	0.00	0.00	10	0.109
MQ3	3476.81	0.85	0.00	0.00	10	0.120
MQ4	3742.47	0.00	0.00	0.00	10	0.111
MQ5	3751.33	0.00	0.00	0.00	10	0.113
MR1	2349.86	0.00	0.00	0.00	10	0.362
MR2	2344.76	0.00	0.00	0.00	10	0.414
MR3	2183.24	0.00	0.00	0.00	10	0.400
MR4	2433.11	0.00	0.00	0.00	10	0.377
MR5	2344.35	0.00	0.00	0.00	10	0.372
MS1	4378.63	0.00	0.00	0.00	10	2.489
MS2	4658.35	0.05	0.00	0.00	10	2.586
MS3	4659.16	0.67	0.00	0.00	10	2.858
MS4	4536.00	0.00	0.00	0.00	10	2.427
MS5	4888.91	0.00	0.00	0.00	10	2.172
MT1	9176.51	0.00	0.00	0.00	10	14.986
MT2	9618.85	0.00	0.00	0.00	10	13.878
MT3	8781.11	0.00	0.00	0.00	10	14.654
MT4	9225.49	0.00	0.00	0.00	10	14.855
MT5	9540.67	0.00	0.00	0.00	10	13.775

From Table 1, it is noted that there are 17 problems on which the DROP method cannot find optimal solutions, but there are only 3 problems on

which the DAS heuristic cannot find optimal solutions. Hence, the DAS heuristic is superior to the DROP method. Furthermore, when ten randomly generated solutions were used as the initial solutions instead of using only the solution with all facilities opened, the MDAS heuristic could find optimal solutions for all these 45 problems and for all ten times of experiments.

Therefore, the MDAS heuristic enhances the global search ability of the DAS heuristic and improves the performance significantly. By examining the solutions of the seventeen problems on which the DROP method could not find optimal solutions, some of the solutions were very close to the optimal solutions, but the optimal solutions could not be reached from these solutions by applying the Drop operation. The three problems on which the DAS heuristic could not find optimal solutions had a similar situation. The solutions found by the DAS heuristic for these three problems and the optimal solutions of these three problems are listed in Table 2. It is noted that two swap operations (Swap(6, 11) and Swap(25, 15)) executed simultaneously are needed to transform the solution found by the DAS heuristic to the optimal solution for Cap133. Similarly, more than two operations executed simultaneously are needed to transform the solutions found by the DAS heuristic to the optimal solutions for the other two problems. But when the DAS heuristic started with multiple randomly generated initial solutions, though still being restricted to executed only one operation in each iteration, the multi-start DAS (MDAS) could find all optimal solutions of all these forty-five problems as shown in Table 1.

Table 2: The optimal solutions and the solutions found by the DAS heuristic (all open).

Instance	Source	Solution
Cap133	OPT	<u>6</u> , 23, <u>25</u> , 27, 34, 45, 46, 49
	DAS(All Open)	<u>11</u> , <u>15</u> , 23, 27, 34, 45, 46, 49
Capc	OPT	6, 14, 24, 35, <u>53</u> , 70, 79, <u>81</u> , <u>89</u>
	DAS(All Open)	6, <u>9</u> , 14, 24, 35, <u>48</u> , <u>66</u> , 70, 79
MO3	OPT	<u>6</u> , 39, <u>48</u>
	DAS(All Open)	<u>7</u> , <u>38</u> , 39, <u>100</u>

Table 3: Performance comparison of the MDAS heuristic with two other methods on six benchmarks.

Class \ Method		ORLIB		M*		GR		BK		FPP		GAP	
		Avg D	Time	Avg D	Time	Avg D	Time	Avg D	Time	Avg D	Time	Avg D	Time
Hybrid	Iteration=8, Elite=5	<b>0.000</b>	0.05	0.004	2.19	<b>0.000</b>	0.09	0.028	0.09	69.370	1.63	9.573	0.348
	Iteration=32, Elite=10	<b>0.000</b>	0.17	<b>0.000</b>	7.86	<b>0.000</b>	0.32	0.002	0.28	33.375	7.66	5.953	1.64
	Iteration=2048, Elite=80	—	—	—	—	—	—	—	—	<b>0.000</b>	330.9	0.820	92.09
Simple Tabu	500 Non-improving	0.028	0.16	0.011	1.75	0.100	0.16	0.071	0.16	95.711	0.65	15.901	0.26
	64000 Non-improving	—	—	—	—	—	—	—	—	71.150	52.08	6.350	22.43
MDAS	10 Random Seed	<b>0.000</b>	0.02	<b>0.000</b>	0.92	<b>0.000</b>	0.02	0.032	0.00	46.948	0.04	13.783	0.01
	50 Random Seed	—	—	—	—	—	—	0.001	0.02	3.963	0.21	8.661	0.03
	100 Random Seed	—	—	—	—	—	—	<b>0.000</b>	0.03	0.298	0.43	7.063	0.07
	1000 Random Seed	—	—	—	—	—	—	—	—	0.012	4.46	2.930	0.74
	4000 Random Seed	—	—	—	—	—	—	—	—	0.003	17.53	1.217	3.42
	16000 Random Seed	—	—	—	—	—	—	—	—	<b>0.000</b>	67.36	<b>0.559</b>	20.30

### 3.3 Performance Comparison of MDAS and the Other Two Methods

In this subsection, the performance of the MDAS is compared with those of the hybrid multistart heuristic and the simple tabu search on six benchmarks. This comparison is depicted in Table 3. The performance data of the hybrid multistart heuristic and the simple tabu search were taken from (Resende and Werneck, 2006). The six benchmarks considered are ORLIB, M\*, GR, BK, FPP and GAP. The computer used by the MDAS was a personal computer with Intel core2 Duo 2.33GHz CPU (only one processor was used).

The computer used by the other two methods was the SGI challenge with 28 196-MHz MIPS R10000 CPU (only one processor was used). In this experiment, the MDAS was run 50 times on each problem and the average was taken. In Table 3, AvgD (in %) is defined as follows:  $AvgD = [(best\ solution\ found\ by\ the\ method - best\ known\ upper\ bound) / best\ known\ upper\ bound] * 100$ .

Where the best known upper bound is taken from (Hofer, 2002). AvgT (in seconds) denotes the average CPU time. It is noted that with just 10 seeds (i.e., 10 randomly generated initial solutions), the MDAS can find all the best solutions in all 50 times (i.e.,  $AvgD=0$ ) on ORLIB, M\* and GR benchmarks. Also, the CPU time needed is much less than those needed by the other two methods. For BK and FPP benchmarks, the MDAS can also find all the best solutions in all 50 times with 100 and 16000 seeds, respectively. In solving these two benchmarks, the CPU time need by the MDAS is also much less than those needed by the other two methods. As for the

benchmark GAP, the MDAS found the best solution of each problem in this benchmark within the 50 times of execution, but it could not find all best solutions in any single time of execution. From Table 3, it is observed that the MDAS outperforms the other two methods in both the solution quality and the computation time.

### 3.4 Performance Comparison of MDAS and the other Three Methods

In this subsection, the performance of the MDAS is compared with those of Ghosh’s method (Ghosh, 1999), the hybrid multistart heuristic (Resende and Werneck, 2006), and Sun’s tabu search (Sun, 2006) on the GHOSH benchmark. There are totally 90 problems in this benchmark that are divided according to size and type into 18 sets with five problems in each set. The performance comparison is shown in Table 4, within which the previous best known solutions are taken from (Sun, 2006). Both the data of the hybrid multistart heuristic and the data of our MDAS are the average of 50 runs. It is noted in Table 4 that Ghosh’s method achieves one (out of eighteen) previous best known solution, the hybrid multistart heuristic achieves four (out of eighteen) previous best solutions, Sun’s tabu search achieves fourteen (out of eighteen) previous best solutions, and our MDAS achieves thirteen (out of eighteen) previous best known solutions. Moreover, the MDAS found solutions of the other four sets that are better than the previous best known solutions (the *italics* solutions in Table 4). The last row of

Table 4: Performance comparison of the MDAS heuristic and three other methods on benchmark GHOSH.

Instance			Previous best known	Ghost		Hybrid		Tabu Search		MDAS(1000Seed)	
Class	Size	Type	Value	Best	Time	Best	Time	Best	Time	Best	Time
A	250	Sym	257805.0	257832.6	18.256	257807.9	5.3	257805.0	2.828	<b>257804.0</b>	7.36
		Asym	257917.8	257978.4	18.060	257922.1	5.7	<b>257917.8</b>	2.618	<b>257917.8</b>	7.32
	500	Sym	511180.4	511383.6	213.316	511203.0	43.5	<b>511180.4</b>	15.616	511181.2	35.87
		Asym	511140.0	511251.6	207.070	511147.4	40.3	511140.0	13.760	<b>511136.4</b>	35.97
	750	Sym	763693.4	763831.2	824.288	763713.9	112.6	763693.4	39.812	<b>763684.8</b>	93.68
		Asym	763717.0	763840.4	843.206	763741.0	117.5	763717.0	39.650	<b>763716.4</b>	92.60
B	250	Sym	276035.2	276185.2	6.470	<b>276035.2</b>	8.0	<b>276035.2</b>	5.628	<b>276035.2</b>	5.88
		Asym	276053.2	276184.2	6.402	276053.6	8.2	<b>276053.2</b>	5.790	<b>276053.2</b>	5.92
	500	Sym	537912.0	538480.4	71.394	537919.1	52.6	<b>537912.0</b>	31.432	<b>537912.0</b>	26.72
		Asym	537847.6	538144.0	79.192	537868.2	52.2	<b>537847.6</b>	34.748	<b>537847.6</b>	26.73
	750	Sym	796571.8	796919.0	409.372	796593.7	126.3	<b>796571.8</b>	93.352	<b>796571.8</b>	68.83
		Asym	796374.4	796754.2	395.958	796393.5	127.1	<b>796374.4</b>	95.430	<b>796374.4</b>	64.71
C	250	Sym	333671.6	<b>333671.6</b>	17.322	<b>333671.6</b>	8.3	<b>333671.6</b>	9.878	<b>333671.6</b>	5.73
		Asym	332897.2	333058.4	24.730	<b>332897.2</b>	7.4	<b>332897.2</b>	9.196	<b>332897.2</b>	5.67
	500	Sym	621059.2	621107.2	146.482	<b>621059.2</b>	50.8	<b>621059.2</b>	71.106	<b>621059.2</b>	24.18
		Asym	621463.8	621881.8	134.76	621475.2	57.4	<b>621463.8</b>	72.064	<b>621463.8</b>	26.60
	750	Sym	900158.6	900785.2	347.414	900183.8	130.3	<b>900158.6</b>	229.914	<b>900158.6</b>	56.31
		Asym	900193.2	900349.8	499.738	900198.6	136.5	<b>900193.2</b>	236.902	<b>900193.2</b>	56.95
Average			555535.489	236.847	555493.567	60.556	555316.189	56.096	<b>555315.500</b>	34.730	

Table 4 lists the average values over the eighteen sets, and from the average values, it is noted that the MDAS outperforms the other three methods.

### 3.5 Performance Comparison of MDAS and Hybrid Multistart Heuristic on MED

The performance of the MDAS is compared with that of the hybrid multistart heuristic on the benchmark MED, and this comparison is shown in Table 5. The MED benchmark contains 18 problems with size 500, 1000, 1500, 2000, 2500 and 3000, respectively. For each size  $n$ , there are three problems with the opening costs of facilities being set to  $\sqrt{n}/10$ ,  $\sqrt{n}/100$ , and  $\sqrt{n}/1000$ , respectively.

In this experiment, the MDAS heuristic was run 50 times with 1000 seeds. It is noted in Table 5 that the MDAS heuristic outperforms the hybrid multistart heuristic on the first group in which the facility's open cost is  $\sqrt{n}/10$ . But the solution quality of the hybrid multistart heuristic is better than that of the MDAS heuristic on the second and the third groups in which the facility's open costs are  $\sqrt{n}/100$  and  $\sqrt{n}/1000$ , but the computation time of the latter is less than that of the former.

Observing the above mentioned experimental results, we conclude the following:

- (1) The DAS heuristic that utilizes the Drop operation, the Add operation and the Swap operation performs better than the DROP method that utilizes only the Drop operation.

Table 5: Performance comparison of the MDAS heuristic with the hybrid multistart heuristic on benchmark MED.

instance	Hybrid		MDAS(1000Seed)	
	Avg	Time	Avg	Time
500-10	<b>798577.0</b>	33.2	<b>798577.0</b>	28.0
1000-10	1434185.4	173.9	<b>1434171.0</b>	130.7
1500-10	2001121.7	347.8	<b>2000854.14</b>	331.1
2000-10	2558120.8	717.5	2558121.5	687.4
2500-10	3100224.7	1419.5	<b>3100174.5</b>	1116.7
3000-10	3570818.8	1621.1	3570820.75	1667.0
500-100	<b>326805.4</b>	32.9	326922.375	25.6
1000-100	<b>607880.4</b>	148.8	607992.563	106.5
1500-100	<b>866493.2</b>	378.7	867149.688	293.6
2000-100	<b>1122861.9</b>	650.8	1123936.5	562.3
2500-100	<b>1347577.6</b>	1128.2	1348713.25	870.5
3000-100	<b>1602530.9</b>	1977.6	1605083.63	1349.5
500-1000	<b>99196.0</b>	23.6	<b>99196.0</b>	22.4
1000-	<b>220560.9</b>	141.7	220626.563	84.4
1500-	<b>334973.2</b>	387.2	335400.813	218.7
2000-	<b>437690.7</b>	760	438263.0	425.9
2500-	<b>534426.6</b>	1309.4	535134.938	675.3
3000-	<b>643541.8</b>	2081.4	644376.25	1017.3

(2) The MDAS heuristic enhances the global search capability of the DAS heuristic and the performance of the MDAS heuristic will be improved as the number of seeds increases.

(3) Although the MDAS heuristic is just a heuristic, its performance is better than some state-of-the-art metaheuristics. (Table 3 and 4)

The fact that the hybrid multistart heuristic outperforms the MDAS heuristic on the second and the third groups of the MED benchmark (Table 5) indicates that the global search ability of the MDAS heuristic is still not good enough for searching a large solution space.

## 4 CONCLUSIONS

In this paper, the DAS heuristic and the multistart DAS (MDAS) heuristic are proposed to solve the UFLP. The DAS heuristic utilizes three operations: the Drop operation, the Add operation, and the Swap operation. And the MDAS heuristic enhances the global search capability of the DAS heuristic by applying it multiple times with different initial solutions (seeds). Experimental results reveal that the MDAS heuristic outperforms other state-of-the-art heuristics on most of the benchmarks. But the global search ability of the MDAS heuristic is still not good enough for searching a large solution space, therefore, in future studies, we will try to combine a global search scheme with the DAS heuristic to improve the performance. Also, we plan to investigate the possibility of applying the proposed heuristic to other combinatorial problems.

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