Software Testing Evidence: Results from a Systematic Mapping

Artur S. Farias¹ a, Rodrigo Rocha^{1,2} b, Igor Vanderlei² c, Jean Araujo² André Araújo¹ e and Jamilson Dantas³ f

¹Computing Institute Federal University of Alagoas, Maceio, Brazil ²Federal University of Agreste of Pernambuco, Garanhuns, Brazil ³Federal University of Pernambuco, Recife, Brazil

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Abstract:

Software testing is a fundamental aspect of software development, essential for ensuring product quality and reliability. This paper presents the findings of a systematic mapping of the literature, aimed at addressing key research questions related to software testing practices. The study investigates the types of software testing that are most commonly utilized, the predominant approaches employed, the challenges encountered during testing execution, the reported benefits of implementing software testing, the best practices acknowledged by the industry for efficient testing, and the tools and technologies frequently applied in the field. The research methodology followed a structured protocol that guided the systematic mapping across five scientific databases: IEEEXplore, ACM, Science Direct, Springer Link, and Scopus. Following a comprehensive screening process, a total of 341 primary studies were systematically reviewed. The results provide valuable insights into current software testing practices and highlight the challenges faced in this area. Additionally, this study identifies effective solutions and best practices, assisting researchers and industry professionals in improving their software testing processes.

1 INTRODUCTION

Software has become an essential component of most systems and is deeply embedded in modern society's daily life. Technological advancements, including open systems and highly automated or networked devices, have significantly increased the complexity of software systems (Pudlitz et al., 2020). Addressing quality assurance, the field of software testing is increasingly gaining significance in the technology industry due to various factors, including the demand for complex and high-quality computing systems, a wide diversity of testing tools, and the automation of testing processes. The ISO IEC IEEE 2022 (N. A., 2022) defines software testing as a systematic activity in which a system or component is executed under defined conditions. During this process, results

are observed or recorded, allowing for an evaluation of specific characteristics or aspects of the system or component.

Software testing is an integral part of modern software engineering. Its adoption is influenced by many factors beyond tools or technology (Swillus and Zaidman, 2023). Kassab et al. (Kassab et al., 2017) emphasize that as software quality becomes increasingly important, the significance of testing strategies also progressively rises. Swillus and Zaidman (Swillus and Zaidman, 2023) emphasize the significance of employing software testing to ensure higher quality in the delivery of software products and services, while also identifying various challenges and limitations in the application of such testing. Additionally, the literature presents several experimental studies (Moussa et al., 2022; Barbosa et al., 2023; Paiva et al., 2023) that seek to propose solutions aimed at mitigating these challenges and limitations in the use of software testing.

This paper investigates the context of software testing, searching a evidence set about the types of software testing, the predominant approaches employed, the challenges generally seen during test-

^a https://orcid.org/0009-0005-5576-124X

b https://orcid.org/0000-0003-1993-5044

^c https://orcid.org/0000-0002-1939-6979

d https://orcid.org/0009-0001-8842-2536

e https://orcid.org/0009-0003-3661-3618

f https://orcid.org/0000-0001-9009-7659

ing process, the reported benefits/advantages resulting from the adoption of software testing, the best practices recognized by the software industry for efficient testing and the tools and technologies often applied in the field. To address six research questions and investigate effective software test planning and execution, this research methodology adhered to Kitchenham's guidelines (Kitchenham and Charters, 2007). This study covers the period from 2014 to 2024 and conducted a thorough search across five scientific databases: IEEEXplore, ACM, Science Direct, Springer Link, and Scopus. Following a widespread screening process, a total of 341 primary studies were systematically reviewed.

This research provides a systematic mapping of software testing practices, revealing previously underresearched correlations between testing methodologies, tools, resource constraints, and project outcomes. Results highlight the prevalence of specific testing types, along with obstacles such as resource limitations and inconsistent processes. Conversely, the substantial benefits of effective testing—improved quality, reduced costs, and increased user satisfaction—are also identified. The findings uncover valuable guidance and practical recommendations for optimizing testing processes and tool selection, ultimately enhancing efficiency and effectiveness.

The remainder of the work is organized as follows: Section 2 presents the necessary context to understand the study. Section 3 presents information on how the systematic mapping of the literature was carried out, containing the research questions, search strategy, quality assessment and Selection and Extraction Process. Section 4 discusses the results separated by research questions. In Section 5 there is a discussion about threats to the validity of the work presented and finally the section 6 presenting the conclusion and future works.

2 RELATED WORK

Santos et al.(Santos et al., 2022) investigated software testing practices within Brazilian companies, aiming to identify prevalent testing techniques, selection processes, challenges faced, and tools employed. The results indicated that system-level testing was the most common, with functional and structural testing techniques being predominantly used. Major challenges included insufficient prioritization of testing, inadequate training, and resource constraints.

Kiran et al.(Kiran et al., 2019) present a systematic literature review (SLR) comprising 58 studies, categorizing them into five groups. The review high-

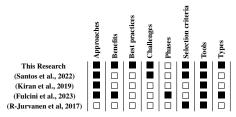
lights the prevalence of meta-heuristic algorithms and the lack of attention to clustering-based methods. The findings suggest a lack of standardization across different approaches and tools, which hinders comparisons between studies and the identification of best practices.

Fulcini et al. (Fulcini et al., 2023) provide a multivocal literature review (MLR) examining the application of gamification in software testing. They conducted a thorough search encompassing both white and grey literature, identifying 73 relevant contributions, and analyzed common gamification mechanics along with their associated benefits and drawbacks. The review highlights a significant gap in empirical evidence supporting the claimed benefits, particularly in industrial settings, and advocates for a more standardized methodology for evaluating the effectiveness of gamified testing practices.

Raulamo et al. (Raulamo-Jurvanen et al., 2017) investigated how software professionals select test automation tools by employing a systematic mapping process and conducting a grey literature review of 60 sources. The results highlighted the absence of a systematic approach to tool selection, with decisions based on technical aspects, cost, vendor support, and team considerations. The main findings identified twelve criteria, with an emphasis on usability, cost, and alignment with project requirements.

These related works are robust in their methodologies, present diverse results and have different characteristics, thereby contributing significantly to the field. The Table 1 presents the finding evidence as answers and results from each study. Only one work considered the phases of software testing, in the same way that only this research considered the best practices exercised in software projects, which indirectly includes data for Selection criteria. The types of studies range from surveys, systematic mapping, to systematic literature reviews. In general, a common limitation observed in Related works is the scopes in terms of period, focus, or location. In contrast, this study adopts a broader view, covering different contexts and tools.

Table 1: Finding Evidence in Related Works.



3 RESEARCH METHODOLOGY: MAPPING STUDY

A systematic literature mapping consolidates evidence from existing primary studies, with the specification of research questions being a key component of the process. This research was structured into several macro phases, beginning with the initial step of defining the research questions within the proposed theme, followed by the development of the research protocol. The next phase involved the essential Data Collection Process, which included defining key search terms, establishing the search string, and identifying the search databases. The subsequent step was Search String Calibration and Testing in Search Databases, aimed at enhancing the process of identifying and selecting relevant papers. The penultimate phase comprised establishing inclusion and exclusion criteria for articles, culminating in the execution of the selection of primary studies. The Information Extraction Process was primarily divided into three parts: the first, Dataset Configuration, pertains to the setup and organization of how the data would be structured and stored; the second involved the actual execution of the information extraction; and the final phase, resulting from the first two, was Dataset Construction.

The pre-analysis phase allows for a moderate examination of the information and aids in forming initial insights regarding the results. This phase includes the activities of General Study and Discussion on the Dataset, along with the preliminary preparation of Graphs and Tables for Indicators. Next, in the Quality Assessment phase, the articles are evaluated for their relevance and alignment with the research questions, resulting in a classification of the primary studies. Finally, two major analysis phases are conducted: the first concerns a more in-depth general analysis of the data, examining the primary studies and their results, while generating overall result graphs.

3.1 Research Questions and Protocol Definition

The primary goal of this study is to synthesize and investigate the state of the art in software testing, with the intention of addressing the central research question (RQ): How can software tests be planned and executed more efficiently? Thus, six research questions have been formulated. The research questions: "RQ1 What types of software testing are most used?", "RQ2 What are the main software testing approaches?", "RQ3 What are the challenges reported while performing software testing?", "RQ4 What benefits/advantages are reported from applying soft-

ware testing?", "RQ5 What does the software industry consider to be best practices for efficiently applying software testing?", "RQ6 What are the most used tools or technologies in the context of software testing?". The developed research protocol is available at https://llnk.dev/9WIsH.

3.2 Data Collection Process

The search strategy was defined based on nine key terms: Software, Testing, Methodology, technique, practice, Challenges, Problems, Benefits, Advantages, and Tools. These terms were combined to form the final search string: (("Software Testing") AND (Methodology OR technique OR practice) AND (Challenges OR Problems) AND (Benefits OR Advantages) AND (Tools)). Searches were conducted across five databases: IEEE Xplore Digital Library, ACM Digital Library, ScienceDirect, Springer Link, and Scopus. The inclusion criteria specified articles published between 2014 and 2024 and related to software testing. Exclusion criteria were applied to remove articles with less than five pages, those not in English, works not available for download, and book chapters.

The selection process began with 1,941 results. A multi-stage screening process, involving three collaborators and a tie-breaker, was used to filter the articles. The initial selection removed duplicates and articles outside the specified publication dates. A second selection phase further filtered the results based on relevance to the research questions and accessibility of the full text. This rigorous process resulted in a final set of 341 primary studies for analysis.

3.3 Information Extraction Process

The Information Extraction Process began with the Dataset Configuration, which involved setting up and organizing how the data would be structured and stored. This process was carried out in several stages, using forms and spreadsheets. In the first stage, bibliographic data from all the papers were collected. Once this was completed, the second stage focused on gathering responses to the research questions.

The third stage involved the use of the AI tool GPT-4 Turbo, querying each primary article for answers to the research questions. The query text was specific to each research question and indicated where the information was located in the article, aiming to confirm or supplement the information already identified in the manual extraction. The responses generated by the AI tool were separately analyzed through a second reading of the paper to evaluate whether the indicated answers were consistent.

3.4 Compliance Assessment and Data Analysis Steps

At the end of the entire selection and data extraction process, a list of questions was also established to conduct a compliance assessment of the studies, serving as criteria to evaluate each work individually. There are ten criteria, each of which receives a score represented by a few possible values. There are only three distinct possible scores. 1.0, indicates that the study fully met the criterion in question. 0.5, indicates that the study partially met the criterion. Finally 0.0 indicates that the study did not meet the criterion. The defined values are applied to each of the ten quality criteria, and by summing up all ten individual scores, the final score of the study is obtained, ranging from 0.0 to 10.0. This forms the overall quality score of the study. The ten quality and compliance criteria can be seen in Table 2:

Table 2: Criteria for evaluating the compliance assessment of studies.

Does the study clearly define its objectives or research questions?
Does the study provide a clear description of the context in which the research wa conducted?
Is the study coherent and well-structured, allowing for evaluation?
Are the findings presented clearly?
Does the study address which types of software testing are most commonly used?
Does the study address the main software testing approaches?
Does the study address the challenges encountered during software testing?
Does the study address the benefits or advantages of applying software testing?
Does the study address what the software industry considers to be best practices for efficient software testing?
Does the study address the most commonly used tools or technologies in the context of software testing?

The data analysis involved a multi-phase process. It began with a preliminary examination of the dataset and the construction of initial graphs and tables. This was followed by a more in-depth general analysis to prepare broader results. The final and most crucial phase involved a detailed discussion of how each primary study addressed the research questions, with the data organized into tables and graphs for presentation. Finally, an analysis of the threats to the validity of both the work and the primary studies was conducted.

4 SOFTWARE TESTING EVIDENCE

From the 341 approved primary studies, various cataloging data (such as year, country, database, conference or journal, and authors) were collected to provide a comprehensive overview of the research landscape. All 341 studies were published between 2014 and 2024. While the distribution of studies was generally consistent over the years, there were fluctuations, with the highest number of selected studies in 2024

(16.11% of the total) and the lowest in 2022 (4.90%). This distribution highlights a consistent spread over the years, despite fluctuations in specific periods.

Table 3: Main authors among the selected primary studies.

Author	N	%	Author	N	%
Vahid Garousi	11	0.89	Andrea Arcuri	8	0.64
Michael Felderer	6	0.48	Zhenyu Chen	6	0.48
Chunrong Fang	5	0.40	Gordon Fraser	5	0.40
Rudolf Ramler	5	0.40	Wasif Afzal	5	0.40
Andy Zaidman	4	0.32	Emil Alégroth	4	0.32
Mike Papadakis	4	0.32	Robert Feldt	4	0.32
Santiago Matalonga	4	0.32	Stephen H. Edwards	4	0.32

The data shown in Table 3 presents the main authors responsible for the selected studies. A total of 1,242 authors were identified, categorized as primary authors or co-authors. Among them, 14 authors with the highest participation rates were selected, while the remaining 1167 authors, account for 93.99% of the participants. Among these authors, Vahid Garousi stands out with the highest representation, contributing to 11 selected studies, representing 0.89%. The diversity of authors, comprising 93.99% of the selected studies, alongside the top contributors, demonstrates that the field is highly collaborative, with various researchers providing significant insights from different perspectives on the topic.

For the ACM database, decreased from 170 to 168 after analyzing the DOI links, still representing the database with the highest number of approved studies at 49.26% of the selected works. For IEEE, the number of studies increased from 25 to 58, totaling 17.01%. The SpringerLink database increased from 31 to 36 studies, and ScienceDirect from 65 to 70, representing 10.56% and 20.53%, respectively. Finally, the Scopus database dropped significantly from 50 studies to just 2, indicating that most selected studies from this database originated elsewhere. One such source was ScitePress, which was not part of the initial search but now accounts for 0.59% of the systematic mapping studies.

Table 4: Journals or conferences of the selected studies.

Conference	N	%	Conference	N	%
Information and Software Technol- ogy	33	9.68	Systems and Software	33	9.68
TOSEM	20	5.87	ICSE	13	3.81
ESEM	12	3.52	Software Quality Jour- nal	11	3.23
ISSTA	9	2.64	SAST	9	2.64
ESEC/FSE	8	2.35	ICST	8	2.35
SBES	8	2.35	ASE	7	2.05
CSUR	6	1.76	ITiCSE	6	1.76

The date shown in Table 4 presents the main journals, conferences, and proceedings where the selected studies were published. In total, the 341 selected studies were published in 131 distinct events or journals, with the 14 with the highest number of selected works being featured in the table. The remaining journals and conferences account for 46.31% of the selected works, while the top 14 account for 53.69%, representing the majority of the selected

studies. This demonstrates that the subject matter has significant importance to the scientific community, being discussed in prestigious and academically rigorous events and journals.

Finally, the locations where each selected study was published. To obtain the places, the Scimago Journal & Country Rank website (SCIMAGO, 2024) was used by searching for the name of the event or journal. The largest number of selected studies was obtained from events or journals from the United States, with a total of 135 studies, representing 39.82% of the selected works. The Netherlands with 45 selected studies, representing 13.27%, followed by Brazil with 21 studies, representing 6.19%.

4.1 General Data on Responses to Research Questions

The first research question is about software testing types. A total of 82 different software testing types were identified, totaling 946 citations. From the complete list of testing types, the study considered the 16 most cited ones, with the Unit Testing ranked first, mentioned in 149 studies (15.75%). Regression Testing followed with 105 mentions (11.10%) of the data, and System Testing came next with 83 mentions (8.77%). Among all other testing types cited but not included in the charts, there were 168 mentions (17.76%), indicating significant diversity in the testing types addressed.

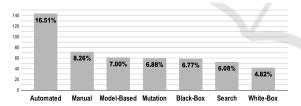


Figure 1: Most cited testing approaches.

The second research question, it is about the Methodologies or Approaches, a total of 136 different ones were mentioned, with a total of 872 citations. the study considered the 15 most cited ones, the chart in Figure 1 shows the 7 most cited. Leading the list with the highest number of citations is Automated Testing, with 144 mentions (16.51%). Manual Testing, with 72 mentions (8.26%) of the data. It is followed by Model-Based Testing with 61 citations (7.00%). Among all the Methodologies cited but not included in the chart, there are 238 citations (27.27%) This may also indicate a significant diversity of approaches.

Aiming to answer the third research question re-

garding the challenges, a total of 112 distinct challenges were identified, with a total of 690 citations. The graph shown in Figure 2 presents the 7 challenges with the highest number of citations among the 13 challenges analyzed. High Cost of Testing was cited in 58 different studies (8.41%), making it the most cited challenge. Close behind is the challenge of Time and Resource Constraints in Software Testing, with 57 citations (8.26%). Next is the challenge of Insufficient Education, Skills, and Motivation in Software Testing, with 46 citations (6.67%). Other cited challenges that are not included in the graph total 99 distinct challenges (47.51%), which together account for 328 citations.

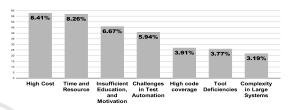


Figure 2: Most cited testing challenges.

In fourth research question, the benefits of software testing with a total of 20 distinct advantages, with 223 total citations. The chart shown in Figure 3 presents the 6 most citad among the 15 main benefits of software testing. The most frequently cited advantage, with 70 mentions (31.39%), is Improved Software Quality being the only benefit with more than 50 mentions in this category. Following this, Enhanced Fault Detection was cited 31 times (13.90%). Just below, Cost Reduction received 25 citations (11.21%). Other benefits not included in the chart totaled only 8 citations, representing 3.61% of the overall citations.

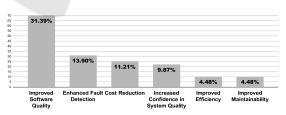


Figure 3: Main Advantages of Software Testing.

For best practices in software testing (RQ5), a total of 138 distinct practices were identified, receiving a total of 301 citations. The graph shown in Figure 4 illustrates the 5 most relevant best practices in terms of citations among the 10 main best practices of the studies. The practice with the highest number of citations is Test Automation, with 20 citations (6.64%). It is followed by a tie between Comprehensive Skill Development and Structured Training in

Software Testing and Test Suite Optimization, both with 14 citations (4.65%) each. The best practices not shown in the graph account for a total of 192 citations (63.80%). These values are distributed among 128 distinct best practices, each with three or fewer citations.

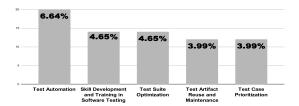


Figure 4: Main best practices in testing.

Regarding the research question about tools for software testing cited in the studies, a total of 654 different tools were mentioned across 341 works in the systematic literature mapping. The total sum of citations amounts to 1026. The chart in Figure 5 shows the 7 most cited tools in the 17 analyzed studies. Starting with the tool with the highest number of citations, JUnit was mentioned in 64 studies (6.24%). It is the only tool cited in more than 50 studies. The next tools, Evosuite and Selenium, was cited 29 times (2.83%) each. Among the 654 tools, 532 were cited only once in the studies. For all the software testing tools cited that are not included in the chart, there are 796 citations (77.61%). This is three times the number of citations for the top 17 tools.

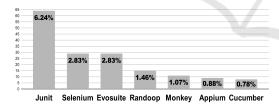


Figure 5: Most cited software testing tools.

5 ANALYSIS AND DISCUSSION

In addressing the first research question, the high number of citations for Unit Testing suggests it is the most widely used or discussed type, possibly due to its fundamental role in ensuring code quality in the early stages of development. The collected data also suggest the relevance of Regression Testing and System Testing, highlighting concerns about stability and overall system functionality. Similarly, Mobile Testing, even with lower frequency, may indicate the growing impact of mobile technologies in the field.

In second research question, the continuous evo-

lution of software environments, especially with the adoption of agile practices and microservices architectures, drives innovation in methodologies such as cloud testing, continuous integration testing, and service-oriented testing. From the responses to methodologies research question, can be highlight the high frequency of citations for Automated Testing, reflecting a trend toward automation in the field of software testing. Similarly, the number of citations for Manual Testing suggests that human approaches still hold importance in the software testing process or that there are still instances where automation is not feasible. The citations for Mutation Testing and Model-Based Testing may indicate concerns about the effectiveness of test cases and the need for more optimized techniques.

5.1 Answers to RQ3: Challenges

With the small group of 13 challenges concentrating most of the citations in software testing, recurring issues such as high cost and time and resource constraints are highlighted. At the same time, the presence of 99 additional challenges, representing nearly half of the citations (47.51%), underscores the diversity and complexity of the difficulties faced in the field.

Table 5: Main challenges in testing.

Name	N	%	Name	N	%
Test Efficiency and Effec-	53	22.74	Test Maintenance and	47	20.17
tiveness			Management		
Test Automation	32	13.73	System Complexity	24	10.30
Communication and Col-	17	7.30	Test Coverage and Effec-	17	7.30
laboration			tiveness		
Resources and Time	16	6.87	Knowledge and Training	15	6.44
Test Environment	10	4.29	Security in Testing	2	0.86

The Table 5 shows the distribution of the 112 software testing challenges into 10 categories. The category with the largest number of challenges is Test Efficiency and Effectiveness, with 53 challenges, which may reflect the complexity and relevance of this area in the context of software testing. Next, the analysis has Test Maintenance and Management with 47 challenges allocated, which may demonstrate the importance of managing and maintaining tests throughout the software lifecycle. The categories Test Automation and System Complexity also stand out, with 32 and 24 challenges allocated, respectively, indicating the relevance of test automation, as well as the obstacle of system complexity as critical factors in the testing process.

5.2 Answers to RQ4: Benefits

Based on the data, It is considered that the most significant perceived advantage in studies on software testing is Improved Software Quality, as it accounts for more than one-third of the total citations. Other relevant advantages include Cost Reduction and Enhanced Fault Detection, demonstrating that the software industry tends to focus on efficiency and reliability. Additionally, the low number of distinct benefits and the more uniform distribution of citations may indicate that software testing benefits are already well recognized, with a stronger consensus among them.

Table 6: Quantity of good practices for each benefit.

Benefit	Practice	%
Enhanced Fault Detection	20	14.51
Improved Efficiency	14	10.14
Improved Resource Allocation and Decision Support	13	9.42
Improved Maintainability	11	7.97
Improved Code Coverage	9	6.52
Quality Assurance and Improvement	9	6.52
Cost Reduction	8	5.8
Increased Confidence in System Quality	8	5.80
Improved Test Effectiveness and Knowledge Transfer	7	5.07
Improved Requirement Validation and Traceability	5	3.62
Enhanced Software Security	5	3.62
Process Alignment Benefit	5	3.62
Improved Software Quality	4	2.90
Improved Validation and Feedback through Crowdsourced Testing.	4	2.90
Reliability Enhancement	4	2.90
Customer Satisfaction Assurance	4	2.90
Improved Test Suite Quality	3	2.17
Improved Reproducibility and Bug Detection	2	1.45
Real-World Testing and Platform Coverage	2	1.45
Deadlock Detection	1	0.72

Table 6 shows the results of the relationship between the 20 Benefits of using software testing found during the mapping and the 138 Best practices. In this way, Enhanced Fault Detection obtained 20 Best practices associated with it, demonstrating the focus on the method and efficiency with which faults are detected. Next, Improved Efficiency with 14, Improved Resource Allocation and Decision Support with 13, and Improved Maintainability with 11, emphasizing optimizing tests, allocating resources effectively, and ensuring ease of maintenance over time.

5.3 Answers to RQ5: Best Practices

The 10 most cited practices represent a relatively small fraction of the total 301 citations. Additionally, the distribution of citations suggests that no single practice is overwhelmingly dominant, but rather a wide variety of approaches are recognized in the field.

Table 7: Distribution of best practices in software testing.

Name	N	%	Name	N	%
Test Strategy and Planning	62	23.48	Test Quality and Im- provement	49	18.56
Test Automation	30	11.36	Risk and Defect Man- agement	28	10.61
Collaboration and Communication	23	8.71	Test Coverage and Ef- ficiency	23	8.71
Reviews and Feed- back	20	7.58	Test Maintenance and Reusability	16	6.06
Security Testing	12	4.55	Manual Testing	1	0.38

The graph shown in Table 7 presents the distribution of the 138 best practices in 10 categories. The category with the highest number of best practices is Test Strategy and Planning, with 62 best practices, indicating that the main best practices aim to improve how tests are planned and managed. Next, it observes

Test Quality and Improvement with 49 best practices, showing that the main intention of the best practices is to enhance the quality of the tests performed. The categories Test Automation and Risk and Defect Management also stand out, with 30 and 28 best practices, respectively, indicating concern about how tests are automated, as well as concern about mitigating risks that may arise during testing phases.

5.4 Answers to RQ6: Tools

These findings indicate a significant diversity of software testing tools. Another point highlighted is the fragmentation in the use of testing tools, which can result in considerable time spent choosing which tools to use. Among these tools, JUnit stands out as a potentially widely used tool, suggesting its recognition as a standard or broadly accepted solution for software testing.

Table 8: Information collected from testing tools.

Tool	Language	Platform	Testing
junit	java	desktop, backend/api, web, mobile	unit
evosuite	java	desktop, backend/api, web	unit
selenium	all (script)	web, mobile	functional, interface
randoop	java, .net	desktop, backend/api, web	unit
monkey	java, kotlin, dart, javascript	mobile	random, unit
appium	java, kotlin, dart, javascript	web, mobile	functional, non- functional
cucumber	ruby, java, javascript	backend/api, web, mobile	acceptance
μtest	c	backend/api	unit
robot	python, java	desktop, backend/api, web, mobile	mobile, web, inter- face
mockito	java	desktop, backend/api, web, mobile	unit
testng	java	desktop, web, mobile	unit, functional, end- to-end, integration, etc.
sikuli	java	desktop, web, mobile	web, interface
robotium	java, javascript	mobile	functional, system, acceptance
nunit	.net, mono	desktop, backend/api	unit
evomaster	java, kotlin, c#, javascript, python	desktop, backend/api, web	system, regression, fuzzing
jacoco	java	desktop, backend/api, mobile	coverage
dynodroid	java	mobile	mobile
guitar	java, .net	descktop, web	interface
bugzilla	all	all	
espresso	kotlin, java	web, mobile	interface, web

Table 8 presents data regarding the 20 most cited software testing tools. There is a wide range of tools available for testing in Java. Among the selected tools, 11 can be used for desktop applications, 10 for Backend/API, 13 for web tools, and mobile. Among the tools analyzed, unit testing is the most common (8 tools), followed by interface (5), functional (4), and web testing (3). Finally, it is noteworthy that all 20 tools with the highest number of citations were opensource.

6 FINAL REMARKS

The software industry continues to face growing pressure to deliver high-quality, reliable, and efficient systems that can meet evolving user demands and technological transformations. Within this scenario, software testing plays a fundamental role in ensuring product quality, maintainability, and user satisfaction. This research addressed six research questions and offers a comprehensive overview of current software testing practices. The analysis covered the most frequently adopted testing types, predominant approaches, reported challenges and benefits, widely recognized best practices, and the tools and technologies most commonly used in the field. This study presented a systematic mapping based on a broad set of primary studies.

The identified best practices, combined with an understanding of the challenges and limitations, provide valuable guidance for software development teams and testing professionals seeking to improve their processes. This comprehensive analysis of commonly used tools and technologies provides practical recommendations for selecting and implementing tools, thereby enhancing the effectiveness and efficiency of software testing efforts. Software testing has demonstrated clear benefits, including improved product quality, enhanced fault detection, and cost reduction. The study highlights a diverse yet fragmented set of best practices and tools, with JUnit, Selenium, and EvoSuite among the most prominent.

The main threats to the validity of the study stem from two factors. First, the limited number of collaborators, 3 in total, faced with a large volume of articles during the initial selections and primary studies may have introduced bias in the interpretation of results and affected the replicability of the research, despite the use of rigorous strategies and computational tools in data extraction. Second, in article selection, 65 works were excluded due to lack of access to the full text. As future work, the development of standardized frameworks is suggested to support testing decisions across various project environments. Additionally, further studies are recommended to evaluate the effectiveness of testing techniques and tools in real-world contexts, particularly in agile development, DevOps pipelines, and artificial intelligencedriven testing environments.

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