Visualizing Errors and Inconsistencies in the DSML IEC 61499

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- Keywords: Visual Programming, Error Visualization, Modeling Tool Usability, Model-Driven Software Engineering, Cyber-Physical Production Systems.
- Abstract: Errors of textual programming languages are usually detected by the compiler. These errors are then visualized by the IDE and made available to the developer. This paper is intended to show a novel approach to also propagate errors in visual programming languages to the developer. We analyzed the visual block-based language of IEC 61499 and implemented an error visualization mechanism in the Eclipse-based IDE 4diac. As IEC 61499 is a Domain-Specific Modeling Language (DSML) that includes a type system, we also implemented a mechanism for detecting inconsistencies. With this approach, it is possible to work on broken applications, giving developers the opportunity to fix them in a graphical editor. Furthermore, inconsistencies that lead to errors are now displayed rather than being hidden from the developer and hard to detect.

1 INTRODUCTION

Efficient modeling tools are essential for the adoption of model-driven software engineering. These tools need to support engineers throughout the process, which includes handling erroneous models. Errors are a normal part of the editing process although generally undesired: During most of the development, modeled applications are incomplete. Furthermore, updating one part of the software frequently requires editing related parts as well. Avoiding errors altogether may negatively affect the usability of a modeling tool, as it increases the resistance to change (Blackwell and Green, 2003). Especially when developers need to interrupt their work, they benefit from fault-tolerant tools that allow saving and restoring erroneous models. In addition, errors can be introduced during versioning (Demuth et al., 2015) if merge conflicts occur or incorrect merges are made. Minor differences between tool environments can furthermore cause errors when a project is ported between vendors. If an erroneous project cannot be viewed in a graphical editor, manual fixes in the textual representation of the model are required to restore the project. Hence, even IDEs that focus on avoiding errors during development altogether need to gracefully handle erroneous projects.

IEC 61499¹ is an industrial standard that defines a domain-specific modelling language (DSML), which

enables modeling software for cyber-physical production systems (Zoitl and Vyatkin, 2009). The standard targets automation engineers who are used to develop such software in a visual manner by defining graphical diagrams like a block-based application diagram. IEC 61499 defines language elements such as Function Blocks (FBs) and connections for implementing software in production automation systems. Defining own FB types allows their repeated use in applications. They are stored in a type library together with a set of elementary blocks. IEC 61499 is a visual modeling language. A language can be classified as a visual language if the elements of the model are represented as nodes, wires, and containers (Sui et al., 2008). The FBs of IEC 61499 are nodes; connections are wires; and applications or sub-applications act as containers. Whereas in classical programming the developer focuses directly on the textual representation of the source code file, the visual programmer focuses on the graphical representation of the source code (cf., Figure 1). Visual programming languages thus have an additional layer of abstraction compared to textual ones. As illustrated, the visual developer has to validate two layers of source code representations. Hence, errors need to be propagated from the textual source code to the visual representation to be accessible to visual programmers. A recent usability

DOI: 10.5220/0011683800003402

In Proceedings of the 11th International Conference on Model-Based Software and Systems Engineering (MODELSWARD 2023), pages 143-151 ISBN: 978-989-758-633-0; ISSN: 2184-4348

¹IEC 61499-1 Function blocks – Part 1: Architecture

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study for Eclipse 4diac IDE^2 also identified a clear need for handling errors gracefully (Wiesmayr et al., 2021).

Our current work evaluates how error detection and handling can be integrated in visual programming languages and their IDEs. In particular, we discuss the integration based on the DSML IEC 61499. As the open-source modeling tool 4diac IDE was built using common Eclipse technologies, such as the Eclipse Modeling Framework (EMF) and the Graphical Editing Framework (GEF), parts of our results can be generalized. We focus on visualizing errors and preventing a potential information loss as well as visualizing and preventing hidden inconsistencies. Another goal of this work is to not alter the language specification, hence, the proposed error visualization does not influence the persistent state of the model.

2 RELATED WORK

The problem of communicating errors to developers is not limited to visual languages. Especially novice developers have difficulties in understanding and resolving compile errors in textual programming languages (Prather et al., 2017). User studies help investigating the effect of error presentation. For instance, (Denny et al., 2020) replaced traditional compiler error messages with more readable messages that contain resolution hints. These improved messages significantly reduced the debugging time of an application. Some IDEs follow a strategy of avoiding errors by offering complex editing operations. Following the usability notation from (Blackwell and Green, 2003), avoiding errors particularly affects the cognitive dimensions enforced lookahead and premature commitment because the fixes for all subsequent changes need to be known in advance. When resolving errors, the usability of the tool support heavily influences the success of developer in resolving errors.



Figure 1: Comparing the focus of a textual developer to the one of a visual developer.

²Eclipse 4diac - https://www.eclipse.org/4diac/

This even applies to cosmetic details, i.e., how the error is presented in the tool (Dong and Khandwala, 2019). The work of (Dillon and Thompson, 2016) outlines that poor tool usability can even affect the code quality when users tend to refactor code manually rather than relying on the functionality of their IDE. Refactoring operations in IDEs can avoid errors by performing composite actions such as automated renaming. (Marchezan et al., 2022) described how to assist developers in repairing inconsistent models. Their strategy is to build a tree with a subset of repair actions focusing on the root cause of the inconsistencies and to provide relevant repair actions to the developer. The work of (Khelladi et al., 2019) investigated whether repairing an inconsistent model has positive or negative side effects. A positive side effect means that the repairing operation also solves other inconsistency unintentionally. In contrast, a negative side effect produces new inconsistencies after the repair action has been performed. The work of (Ohrndorf et al., 2018) described and validated model consistency rules. They use the model history to repair the model. Their approach assumes that a model history is available, which not always the case in the domain of automation engineering.

3 SCENARIO ANALYSIS

This section shows common errors or inconsistencies that engineers are facing in the daily development process with block-based languages. This scenario analysis applies to all block-based languages that allow multiple connections from one block to another via multiple pins. Another requirement is the possibility to define block types that can change their interface. The modeling language of IEC 61499 has been chosen as a showcase because the modeling language is executable and the concepts can be applied to similar DSMLs with node-linked diagrams. Section 3.1 will provide the background to understand the scenarios described in Sections 3.2 to 3.5.

3.1 Modeling Applications in IEC 61499

In IEC 61499, the software of a cyber-physical production automation system is modeled as a network of connected FBs that can be distributed among several connected resources. Every FB has to be implemented as an FB type which defines its interface and behavior. An FB type can be compared to a class definition in object-oriented programming (OOP), whereas an FB instance can be seen as an instantiated object of a class. The interface of a block is defined as a set of connection endpoints inside the block. Every connectable node is called a pin in this paper. A pin has several characteristics in IEC 61499: It can be either a data, an adapter, or an event pin. It is furthermore either an input or an output pin, and the pin has a name. Data pins have one additional property, namely a data type. In the example of Figure 2, the FB instance FB_Add has an output data pin OUT of type INT that can hold one or more connections to other blocks. This block is part of an application and it is an instance of the block type **F_ADD**. The behavior of the block type needs to be defined as a textual algorithm. The FB types are persisted as a collection of XML files in the type library. The file format is defined in the IEC 61499-2³ standard and must be followed by every IEC 61499 IDE. Figure 2 shows the elements of an IEC 61499 development project, i.e., one or more applications and a type library. System configuration files or other IDE-related artifacts are out of the scope of this paper. As shown in the example of Figure 2, the FB instance FB_Add inside the application is represented as a block type, namely **F**_**ADD**. This type is persisted in the type library as an XML file. After a new type has been implemented, it can be instantiated inside the application. Besides building applications out of instances, the developers can also model new types and attach them to the type library. Newly constructed types can themselves use instances of existing FB types, since IEC 61499 allows constructing the composition types subapplication (SubApp) and Composite Function Block (CFB). As long as the types within the library are not edited, the application and the type definitions will remain stable. After a type change, it is not guaranteed that the application is still valid. Possibly, the FB instances need to be adapted as well. When exchanging or updating FB types in the library, the developer needs to verify all applications which are holding an instance of the changed type. Research by (Sonnlei-



Figure 2: IEC 61499 development project in Eclipse 4diac IDE with type library (left) and application (right).

³IEC 61499-2 Function blocks – Part 2: Software tool requirements

thner et al., 2022) has shown that IEC 61499 applications can have more than 8000 nodes and 45000 connections. Therefore, verifying applications manually requires an enormous effort.

3.2 Scenario 1: Editing the Interface of a Block Type

Developers may need to edit the interface of an FB type to address changing requirements. If instances of the edited block type are contained in the application, it is not guaranteed that the whole application is in a consistent state after the change. We demonstrate this based on the scenario of deleting the pin OUT from the type F_Add (cf., (1) in Figure 3). This can affect the application when the respective instances are connected. When applying this scenario to the example in Figure 2, the interface of the instance FB_Add will change as its block type is **F**_Add. Furthermore, the block FB_Add is connected to FB_Mul. As deleting the pin alters the interface of FB_Add's type, the connection inside the application from FB_Add.OUT to FB_Mul. IN is also affected by this change. Hence, the modeled application is in an inconsistent state. Part (2) of Figure 3 shows that it is unclear what should happen with the erroneous connection. To address this inconsistency, the application or the type needs to be adapted. It has to be ensured that every instance in the application references the new type, rather than the changed one. In contrast to deleting a pin, adding a pin to a type does not influence the application.

(1) Change the interface of block type F_ADD



Figure 3: Changing the interface of an IEC 61499 FB type.

3.3 Scenario 2: Editing the Properties of an Interface Pin

Besides FB types, IEC 61499 also defines data types. For creating connections between interface pins, the data types of the connection endpoints have to be assignable, as IEC 61499 is a strongly typed language. In Figure 2, the pins from FB_Add.OUT and FB_Mul. IN are of data type INT. As the data types match, it is allowed to connect the two blocks. Subsequently, FB_Add could be edited by adapting the data type of interface pin FB_Add.OUT to BOOL. This change results in a data type mismatch of the connection endpoints and the application has an erroneous connection. Whereas Section 3.2 described an inconsistency, this scenario reflects a syntax error of the modeled application. A related scenario is to change the pin's identifier. Renaming a pin will not violate any data type rules, but will raise an inconsistency in the connection endpoint identifiers.

3.4 Scenario 3: Deleting a Block Type

A missing type constitutes the third scenario that might be troubling during the development of IEC 61499 applications. Such an issue can occur in several situations. The simplest case happens if an IEC 61499 application is developed and the type of an FB instance has been deleted from the file system. Regarding the example in Figure 2, we assume that the type **F**_Add has been deleted from the type library. It is then unavailable for the application that currently holds an instance of **F**_Add, which is therefore built with no longer existing types. Renaming a block type file outside the IDE may cause the same problem as deleting a file.

3.5 Scenario 4: Porting and Versioning Applications

Large software systems engineering and maintenance is a naturally collaborative process including a variety of distributed engineering teams, heterogeneous development artifacts, and various engineering tools (Demuth et al., 2015). To enable distributed work in a multi-user environment, it is essential to support Version Control Systems (VCSs) such as Git. When exchanging applications through a Git repository, merge conflicts and resulting model inconsistencies may occur. Too many inconsistencies in a persisted modeled application can result in failure to load the model into the IDE. If the model cannot be loaded, visual developers cannot resolve the conflicts since they are not visualized inside a graphical modeling framework. XML files with multiple thousands block instances often have more than one million lines of code. This large amount can overwhelm visual developers. They have difficulties navigating such large XML files and fixing the errors and inconsistencies without adding new ones. It is more difficult to find and track errors in an error-prone XML file compared to the visual notation. Resolving the conflicts in the persisted textual form is often not feasible due to the high complexity. Some graphical editors within IDEs (e.g., 4diac IDE) are capable of dealing with huge applications, as they implement sophisticated lazy loading and buffering mechanisms. On the other hand, the model may be loaded by the IDE, but the inconsistency is not visible and therefore not recognized by the developer. This can hide errors or inconsistencies until later in the deployment process of a control application or, even worse, the error is detected during operation of a production plant.

4 ERROR AND INCONSISTENCY DETECTION

Detecting errors and inconsistencies is required in two different stages. Firstly, validation is required during the loading phase when the model instance is created. Additionally, the modeled application needs to be checked continuously while it is edited. Therefore, during the development process, the IEC 61499 application needs to be checked for connection constraints and inconsistencies. Violated connection constraints will produce an error, whereas a violated consistency rule will raise an inconsistency.

4.1 Error Checking

When a block instance should be connected with another one, it has to be checked whether the connection is allowed. Figure 4 shows a simple example of a typical check which is executed during the construction of an IEC 61499 application. The constraints for connecting two elements are typically rules which are defined in the standard and have to be checked by the IDE. However, since it is also possible to edit applications outside the IDE, this work will make it possible to work with errors to a certain extent.

4.2 Consistency Checking

The synchronization status between type library and application needs to be verified because the modeling language of IEC 61499 has a type system. This



Figure 4: Simple data type check for connecting two blocks.

means that the application needs to verify whether all used block types are currently available and whether the block's interfaces are still valid. The modeling language of IEC 61499 is defined verbally in the standard. It has specific characteristics to allow modeling reusable, custom block types that are later combined into applications. To achieve this goal, the IEC 61499 provides meta models for modeling reusable types and applications, which are displayed in Figure 5. Some modeling elements, such as interface pins, connections, or data types, are applicable for application and type modeling. Type definitions are required for modeling applications, as they are composed of instances of these types. Whereas types can be modeled without other types, it is not possible to model a nonempty application without types. Therefore, the application requires the type library to be implemented. Since the type library changes whenever a block type is adapted, we need to perform consistency checks at two locations, namely between the type library and the application (marked as (1) in Figure 5); and within the type library itself (marked as (2) in Figure 5). Consistency check (2) means that whenever a model instance changes, equality between the type library and the initial meta model of an instance needs to be checked. If a type definition has been changed, we need to further examine whether this change is relevant to the current application or type instance.

4.3 **On-Load Detection**

As a first step, the IDE needs to load all types of the type library, each of them represented as an XML file. After loading the types, the application model is built according to the information in the XML-file describing a system. Since the application uses FB types from the type library, the respective types have to be available during construction of the application. The syntactic correctness of an application can be easily checked for every element during construction, since



Figure 5: Consistency check between IEC 61499 application and type system.

the type library will typically not change during the loading phase. In textual programming languages, the compiler commonly adds an error marker to the line where the error happens. In Figure 6, the scenario of a deleted pin (Figure 3) is shown in line 14 with an appropriate error message and label. Since this work focuses on visual developers, the error needs to be propagated to the visual layer.

/											
1<	Application Name="Application	n" Comment:	="">								
2	2 KFB Name="FB Add" Type="F ADD" x="280.0" y="120.0"										
3	<pre>3 <fb <="" fb="" name="FB Mul" type="F MUL" x="880.0" y="120.0"></fb></pre>										
4	4 <eventconnections></eventconnections>										
5	5 <connection destination="FB_Mul.REQ" source="FB_Add.CNF"></connection>										
6											
7 <dataconnections></dataconnections>											
<pre>8 <connection destination="FB_Mul.IN1" source="FB_Add.OUT"></connection></pre>											
9											
10 <	/Application>										
🔲 Properties 📋 Virtual DNS 🖉 Deployment Console 📳 Problems 🗙 🦐 Progress 🔰 Logical Model View 👔											
1 error, (0 warnings, 0 others										
Description		Resource	Path	Location							
~ O I	Errors (1 item)										
	Onnection source not found: FB_Add.OUT	Example.sys	/IEC 61499 Development Project	Applicati							

Figure 6: Textual representation of an IEC 61499 application via an XML format.

4.4 On-the-Fly Detection

Incremental compilation is required for checking the source code of a program inside the IDE during development. This means that only the currently applied changes need to be checked by the IDE. In case of the modeling language IEC 61499, an incremental change means that the application was adapted (e.g., connecting two FBs with a connection). The user does not need to save the file before an error checking can happen. On-the-fly detection should avoid errors as much as possible, but nevertheless, there are a lot of situations where the user has the possibility to inject errors into applications. To define which editing operations may cause an inconsistency or error that affects the execution of a model, we define the following trig-

ger condition for detecting an inconsistency or error. They apply to any block instance that is affected by a change, i.e., an instance that is used in an application or in another block type: (1) Renaming or deleting block type; (2) Renaming or deleting an interface pin of a block type; and (3) Changing the data type of an interface pin within a block type. Trigger 2 and 3 have the precondition that the corresponding pin is connected to another block inside an application.

5 VISUALIZING AND RESOLVING ERRORS

To visualize the errors inside the graphical editor, the IDE needs to extend the meta model of IEC 61499 with dedicated modeling elements that are capable of visualizing the errors and inconsistencies. Therefore, an ErrorMarkerBlock and ErrorMarkerPin have been introduced. As a further requirement, these additional elements must not violate the portability of the modeled control software. Hence, the error elements need to be created on demand and should not be persisted since errors should be detected also within applications that were created by other IDEs. The error marker elements are responsible for caching as much data as possible from the elements in memory to help the user resolving the conflict. Introducing graphical error elements significantly improves the handling for error-prone applications inside graphical editors.

5.1 Visualization of Missing Pin

Figure 7 shows the graphical representation of **editing an interface pin** (Section 3.2). The IDE creates a dummy interface element, which has a red background indicating an error. To provide further information, the error is displayed in the problems view. The ErrorMarkerPin can hold a connection which could otherwise not have been created.

5.1.1 Resolving a Missing Pin

Restoring for on-load detection is possible by using the pin of the connection partner. In the example, this would be the data type of the pin **FB_Mul.IN1**. This data type is buffered in the ErrorMarkerPin, so that a repair action can be performed even if the connection partner is lost. On the other hand, restoring for on-the-fly detection is also possible since the old block type is still buffered in the memory of the IDE. To resolve the conflict, it is possible to either adapt the block type **FB_Add**, delete the block, or adjust the connection. All resolving actions will re-



Figure 7: Inconsistent block type inside an IEC 61499 application.

sult in an automatic removal of the ErrorMarkerPin and the corresponding error message from the problems view. To perform automatic conflict resolution, the following steps are needed: First, the pins need to be added to the block type with their corresponding name. Afterwards, the IDE needs to search all instances of affected types and replace these instances with instances of the new type. This means that the block needs to be replaced and connections have to be reconnected. Another way of automatic conflict resolution is to delete all connections that are associated with the corresponding pin.

5.2 Visualization of a Missing Type

To visualize a missing type as described in **Scenario 2: Deleting a Block type** inside an IEC 61499 application, a graphical ErrorMarkerBlock is required. Figure 8 shows the appearance of an ErrorMarkerBlock, which has been created during parsing the persisted version of an IEC 61499 application. By looking at the textual representation (Figure 6) of the application, it can be seen in line 3 that the type of the FB instance is stored as an XML attribute. Furthermore, the connection attributes (line 8, Figure 6) are providing information about the miss-



Figure 8: Visualization of a block type that has been deleted before the application was loaded.

ing type. Hence, in the example it is possible to derive the following information: type name, pin name, and type of pin (input or output). For the derived error block type, a separate entry inside the type library is created. This entry can now collect information if suitable interface information is to be collected during construction of the application. By analyzing the connection opposite pins, it is also possible to derive the data type of a pin to a certain degree. The restrictions for deriving the data type pins are the implicit casting rules of IEC 61499. A small integer data type on the opposite could also be a big real data type on the origin and vice-versa. By using the larger data type, at least a broken connection can be avoided. Furthermore, all collected error-prone connections that refer to the missing type can extend the interface of the ErrorMarkerBlock and its error type. Although the error type is useful for providing resolution helpers to the application developer, it should not be possible to instantiate it. Therefore, it is realized as a hidden entry inside the type library and it has to be deleted from the type library after the error has been resolved.



Figure 9: Visualization after a type has been deleted during development.

Figure 9 shows an error marker block that has been created during the development process. It can be seen that no information is lost, since we have the interface with all pins kept in the memory. During onthe-fly detection, the IDE recognizes that a type has been deleted and therefore replaces the block with an error marker block.

5.2.1 Resolving a Missing Type

For restoring the type, the error marker block stores the old type in the memory. In contrast to on-loaddetection, by using on-the-fly detection, the error marker block is capable of restoring the whole interface of the block type since the instance is holding a copy of the type. To resolve the conflict of all instances automatically, the IDE needs to make the error type valid. This means, that a file needs to be created out of the error type and the error type needs to be moved from the error list to a valid list.

5.3 Visualization of a Data Type Mismatch

Figure 10 shows the difference of a violated connection constraint between on-the-fly and on-load detection. The affected change was that the data type of the pin **OUT** from the block type **F_Add** had been changed from **ANY_NUM** to **BOOL**. Because of this data type mismatch, the connection from **FB_Add.OUT** to **F_Mul.IN** is not valid anymore. On-load detection needs to create two error pins, be-



Figure 10: Visualization of a deleted type that has been deleted before the application was constructed.

cause the IDE does not know which pin has caused the fault during parsing. Possibly, the block type F_Add has changed the data type of the pin **OUT** or the type F_Mul has changed its data type from the pin **IN1**. In contrast, for on-the-fly-detection, it is clear which type causes the fault, as can be seen in the respective example from Figure 10. Therefore, for on-load-detection, every pin of the connection needs to have an error pin. For on-the-fly-detection, the connection only has one error pin. If this change happens during development, the IDE can recognize that change and put an error marker pin to all instances of the block type F_Add .

5.3.1 Resolving a Data Type Mismatch

To resolve the conflict, the connection simply has to be reconnected onto an interface pin of another block. Another way of resolving such an error is that the connected block updates its data type in the pin IN1 to match the connection again. Also, deleting the connection will resolve the conflict. For automatic resolution of conflicts, the IDE needs to apply the changes to all affected instances. Since the effects of an automatic resolution are difficult to comprehend for developers, we implemented a user-guided semi-automatic resolution. First, the user resolves the conflict in the type, afterwards the user triggers an "update type of all instances". For resolving the application, the developer just has to drag the connection to a pin with a valid datatype. This will automatically resolve the error pin. Consider the example in Figure 10. To resolve the error with on-the-load detection, the connection of F_Add. Out can be dragged to a pin of datatype BOOL from any other block. This will result in reconnecting the connection to F_Add. OUT and deleting both error pins.

6 EVALUATION

With the following evaluation, we want to demonstrate the possibility of loading and resolving inconsistent IEC 61499 applications. We picked four different IEC 61499 development projects from our industry partner in several versions as evaluation objects. The projects have been developed in various IDEs and have been prepared to be imported in Eclipse 4diac IDE. All projects are representing the executable software of production automation systems. Before implementing our error visualization concept, some projects could not be displayed in a graphical editor due to errors and inconsistencies caused externally. The goal of the evaluation was to show that the error detection and visualization is capable of opening large error prone applications. Furthermore, an overview of the amount and category of the error should be provided to the developer of the automation system. A resolution of the errors should be possible in a graphical way. Our industry partner used this visualization to be capable to import the erroneous projects and resolve the errors. Table 1 shows some characteristics of the applications and the counted number of errors and inconsistencies. The column Missing Type represents the inconsistency from a type library described in Scenario 2: Deleting a Block Type. The column Missing Pin shows an inconsistency discussed in Scenario 1: Editing an interface. An invalid con-

nection from Scenario 3 is represented in the column data type mismatch. This column represents the error of a data type mismatch between two connection endpoints. As a result of this analysis, it has been discovered that the error column Missing Pin increased significantly when there are missing types. By taking application 2 as an example, we concluded that out of the 907 missing pins, 561 have been created because the type was missing and therefore also the connection attempted to connect to an invalid instance. In application 2, the major problem was a type that was changed and 4 pins had been deleted. The number of errors in 'Missing Pin" is much higher than for the applications. This has the effect that each missing type increases the amount of errors significantly which led to very large disproportionate numbers of errors. An additional error amount of instance count * connected interface pin can be calculated. Table 1 provides an overview of the amount of errors that have been detected. The column LoC displays the Lines of Code in the applications XML file. FB instances are counted in the column Instances. The number of types inside the type library is shown in the column Types.

7 CONCLUSIONS

In contrast to classical software engineering, the deployment process of automation systems requires a huge effort, since all the physical production automation systems have to be constructed first or simulated. This effort increases significantly if the applications are error prone and the errors are not detected in an early stage of the development process. With our work, it was possible to detect the errors during the development process. In addition, applications that could not even be loaded before can be displayed now. It is now possible to resolve the conflicts in a graphical way without having to edit the large XML file. Furthermore, we detected inconsistencies that would have been hidden before this work. Our industry partner is now able to import the projects and edit the inconsistent block diagrams. All the visualizations and resolving mechanisms are implemented in Eclipse 4diac IDE.

8 FUTURE WORK

This work has focused on detecting and visualizing errors. Although some resolution mechanism are working and available, more sophisticated resolution techniques should be provided. To also improve the

#	LoC	Instances	Types	Missing Type	Missing Pin	Datatype Mismatch	Errors
1.0	23789	1655	1445	577	2291	0	4815
1.1	23789	1655	1445	523	4959	56	5538
1.2	23777	1655	1445	520	4859	73	5455
1.3	25855	1548	1425	449	2696	67	3212
2	12965	782	1097	203	907	4	1118
3	1 582 597	61800	1122	0	354137	10120	354137
4	3 135 279	103910	2089	32780	882828	18511	934138

Table 1: Overview of detected errors and inconsistencies.

usability of resolving error prone application, introducing recommender systems is planned. To avoid a large number of chained errors, filter and accumulation criteria are needed to reduce the amount of errors, for example, acknowledging that a missing type will inevitably produce a missing pin error. We want to extend this approach to detect further errors or inconsistencies, for example, duplicated connections in XML files, or nested types that contain themselves (an infinite recursion). We also want to apply the concept for visualizing errors when managing control software variability using delta models (Schaefer, 2010) (Fadhlillah et al., 2022).

ACKNOWLEDGEMENTS

The financial support by the project Early Stage: SMART Automation Engineering (FFG F0999885933) is gratefully acknowledged.

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