

Two-phase Kernel Search: An Application to Facility Location Problems with Incompatibilities

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Abstract: Among the most important variants of the capacitated facility location problem are those introducing side constraints. In the present paper, we analyze the introduction of incompatibility constraints in the single- and multi-source capacitated facility location problems. We deal with two different types of conflict that concern: (i) the incompatibility among customers when jointly served by the same facility and (ii) the conflict among facilities. We study their mathematical formulations and solve them by means of a two-phase variant of the general-purpose framework Kernel Search. The method, evaluated on benchmark instances, shows to be extremely effective getting better results than Gurobi when solving the models with a time limit of one hour. Interesting managerial insights are also drawn on optimal solutions, when available.

1 INTRODUCTION

The problem of the facility location and customers assignment represents one of the main issues in the organization of distribution systems in large industrial companies. The number and relative geographical position of selected facilities is also strongly related to the quality of the services provided to customers. Location models find application in several contexts and possibly include different side constraints as well as single- or multi-objective functions. For a classification of facility location problems, interested readers can refer to (Hamacher and Nickel, 1998), (Klose and Drexl, 2005), and (Fernández and Landete, 2015).

In the Single-Source Capacitated Facility Location Problem (SSCFLP), a set $M = \{1, \dots, m\}$ of customers, each one with a nonnegative demand $d_i, i \in M$, has to be served by a set $N = 1, \dots, n$ of suppliers (facilities) in such a way that each customer $i \in M$ is assigned to exactly one facility $j \in N$, satisfying its whole demand. The total amount of customers' demand allocated to a facility j cannot exceed its positive capacity $s_j, j \in N$. Without loss of generality, it is assumed that $\sum_{j \in N} s_j \geq \sum_{i \in M} d_i$. Each facility $j \in N$ has a set-up cost f_j that has to be paid if at least one customer is served by it. Furthermore, if customer i

is assigned to facility j a proportional unitary cost c_{ij} has to be paid. The problem aims to minimize the total cost of opening the facilities and supply all the customers. The assumption that forces each customer to be served by exactly one facility (single-source) can be relaxed by allowing that a customer can be served by more than one supplier (multi-source).

Despite the extensive literature existing on facility location problems, very few contributions introduce conflicts. In this paper, we study two different types of conflict, both motivated by real applications: (i) incompatibilities among facilities; (ii) incompatibilities among customers when served by the same facility.

We solve and compare these two different conflict-based formulations by using a new variant of Kernel Search (KS). The method belongs to the class of the general purpose methods and can be used to solve mixed integer linear programming problems. Initially applied to the multidimensional knapsack problem (Angelelli et al., 2010) and to a portfolio selection problem (Angelelli et al., 2012), KS is based on the sequential solution of restricted problems by means of a mixed integer programming (MIP) solver. Restricted problems are constructed by selecting predefined subsets of the decision variables while setting to zero the remaining ones. The method identifies a set of more promising variables, called *kernel set*, and partitions the remaining ones into groups, called *buckets*. To construct the kernel set and the buck-

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ets, variables are sorted so that the most promising ones come first. A variable is promising when its likelihood to take a value different from zero in an optimal integer solution is high. To estimate such a value the method makes use of information provided by the Linear Programming (LP) relaxation optimal solution. The higher the value of a variable in the LP relaxation, the higher the probability it will take a positive value in the optimal integer solution as well. Moreover, variables taking value equal to zero in the LP relaxation are sorted in non-decreasing order of their absolute reduced cost values. Restricted problems are constructed by iteratively considering the variables in the kernel set plus the variables belonging to the current bucket. When solving a restricted problem, the variables belonging to the bucket that are selected in the corresponding solution enter the kernel set. The rationale is to adaptively change the kernel set, hopefully identifying all the variables taking part in the optimal solution. The iterative variant of the KS allows to work over the sequence of buckets more than once. At each bucket iteration, the sorting of variables, the size of the buckets, and the construction of the kernel set are possibly modified.

KS has been recently applied in different application contexts including vehicle routing (Hanafi et al., 2020) and knapsack problems (Lamanna et al., 2022).

The main contribution of this paper is the analysis of facility location problems with conflicts and their solution with a two-phase Kernel Search. Mathematical formulations of single- and multi-source capacitated facility location problems with both types of incompatibilities are solved on benchmark instances. The results found by the two-phase KS are compared with the solutions obtained by solving the mathematical formulations by means of a commercial MIP solver (Gurobi).

The paper is organized as follows. In Section 2, we analyze the existing literature on problems with conflicts with a special focus on the facility location ones. In Section 3, the mathematical formulation of both single- and multi-source capacitated facility location problems along with the introduction of incompatibilities constraints are provided. The solution algorithm is presented in Section 4, whereas computational results on a set of benchmark instances are analyzed in Section 5. Concluding remarks are provided in Section 6.

2 LITERATURE REVIEW

Given their practical relevance, facility location problems have been largely studied in the literature. Sev-

eral solution approaches have been proposed, both exact and heuristic. For the SSCFLP, several successful heuristics have been proposed as in (Ahuja et al., 2004), (Chen and Ting, 2008), and (Ho, 2015). A heuristic for large-scale SSCFLP is presented in (Oliveira et al., 2020). Interesting exact approaches have also been introduced, such as the Branch-and-Cut-and-Price presented in (Avella and Boccia, 2009) or the three-phase *cut-and-solve* algorithm in (Gadegaard et al., 2018). There is also a considerable body of work on the MSCFLP. For example, we can mention the application of Benders Decomposition in (Fischetti et al., 2016), or the new valid inequalities introduced in (Avella et al., 2021).

Despite the intense research effort devoted to these problems, their variants taking into account conflicts have received a limited attention in the literature. To the best of our knowledge, only the paper by (Marín and Pelegrín, 2019) deals with incompatibilities in a facility location problem. In particular, they consider the Uncapacitated Single-Source Facility Location Problem in which each customer has the same demand. They reformulate the problem as a set packing problem and introduce several valid inequalities that are exploited in a custom Branch-and-Cut. In general, incompatibility constraints have received a considerable amount of attention in the last few years, and several examples can be found in the scientific literature under different names such as negative disjunctive constraints, conflicts, or exclusionary side constraints. For instance, there are applications in the context of transportation problems, where pairs of suppliers are incompatible when serving the same customer (Goossens and Spieksma, 2009), in horizontal collaboration among carriers and shippers where transportation lanes cannot include incompatible goods such as food and chemicals (Colombi et al., 2017), knapsack problems (Bettinelli et al., 2017), and max-flow problems (Šuvak et al., 2020).

3 THE MATHEMATICAL FORMULATIONS

We first introduce the basic SSCFLP and the MSCFLP and then describe the additional constraints needed to formulate the incompatibility constraints.

3.1 Basic Formulation

We model the basic SSCFLP by means of two sets of variables. In the first set, binary variable x_{ij} , $i \in M$, $j \in N$, is equal to 1 if customer i is assigned to facility j , and zero otherwise. In the second set, binary variable

y_j , $j \in N$, takes value equal to 1 if facility j has been opened and zero otherwise.

$$(SSCFLP) \quad \min \sum_{i \in M} \sum_{j \in N} c'_{ij} x_{ij} + \sum_{j \in N} f_j y_j \quad (1)$$

subject to:

$$\sum_{i \in M} d_i x_{ij} \leq s_j y_j \quad j \in N \quad (2)$$

$$\sum_{j \in N} x_{ij} = 1 \quad i \in M \quad (3)$$

$$x_{ij} \in \{0, 1\} \quad i \in M, j \in N \quad (4)$$

$$y_j \in \{0, 1\} \quad j \in N \quad (5)$$

Objective function (1) minimizes the total cost as sum of set-up and assignment costs, the latter computed by multiplying the unitary cost for the total quantity required by a customer, i.e., $c'_{ij} = c_{ij} d_i$, $i \in M, j \in N$. Constraints (2) impose that the total demand from customers assigned to a facility should be lower than or equal to its capacity. Assignment Constraints (3) establish that the demand of each customer is supplied by exactly one facility. The remaining are binary conditions on variables.

To this formulation, one can easily add the following valid inequalities:

$$x_{ij} \leq y_j \quad i \in M, j \in N \quad (6)$$

$$\sum_{j \in N} s_j y_j \geq D \quad j \in N \quad (7)$$

where $D = \sum_{i \in M} d_i$.

In the multi-source variant, binary variables x_{ij} are substituted with continuous variables X_{ij} to specify quantities assigned by a facility to customers as follows:

$$(MSCFLP) \quad \min \sum_{i \in M} \sum_{j \in N} c_{ij} X_{ij} + \sum_{j \in N} f_j y_j \quad (8)$$

subject to:

$$\sum_{i \in M} X_{ij} \leq s_j y_j \quad j \in N \quad (9)$$

$$\sum_{j \in N} X_{ij} \geq d_i \quad i \in M \quad (10)$$

$$X_{ij} \geq 0 \quad i \in M, j \in N \quad (11)$$

$$y_j \in \{0, 1\} \quad j \in N \quad (12)$$

It is worth noticing that, given a set of open facilities, the SSCFLP results in a set partitioning problem, whereas the MSCFLP boils down to a transportation problem, which can be easily solved to optimality.

3.2 Incompatibility Constraints

Nowadays, many company offer services alongside produced items (servitization). For example, a manu-

facturer may provide equipment spare parts to customers to ease repair and maintenance activities. There are also more advanced kinds of servitization that include, for instance, the provision of continuous after-sales services of possibly different nature. Customers that require advanced services are usually more demanding than other customers. To guarantee a high level of customer's satisfaction, the company prefers to impose an incompatibility among demanding customers when served by the same facility. We identify this type of conflict as *customers incompatibility* and indicates that, if two customers are incompatible, they cannot be jointly served by the same facility.

There is also another type of conflict related to the geographical position of facilities. If the location of two plants is quite close, the company might consider the two facilities as incompatible and decide to open only one of the two. We call this type of conflict *facilities incompatibility*.

To model incompatibilities, we define two conflict graphs $I = (M, E)$ with $e = (i, k) \in E$ if and only if customers i and k , $i \neq k$, are incompatible and thus cannot be assigned to the same facility and $I' = (N, E')$ with $e' = (j, q) \in E'$ if and only if facilities j and q , $j \neq q$, are incompatible (too close) and thus cannot be both opened.

In formulation SSCFLP, customers incompatibility can be dealt with by adding the following constraints:

$$x_{ij} + x_{kj} \leq 1 \quad (i, k) \in E \quad (13)$$

The corresponding constraints in formulation MSCFLP require the introduction of an additional set of binary variables z_{ij} , taking value 1 if customer i is assigned to facility j and zero otherwise, as follows:

$$X_{ij} \leq d_i z_{ij} \quad i \in M, j \in N \quad (14)$$

$$z_{ij} + z_{kj} \leq 1 \quad (i, k) \in E \quad (15)$$

Facilities incompatibility are formalized in both models SSCFLP and MSCFLP as follows:

$$y_j + y_q \leq 1 \quad (j, q) \in E' \quad (16)$$

4 KERNEL SEARCH

To solve capacitated facility location problems with incompatibilities, we have implemented a solution approach based on the sequential run of two separated KS algorithms (Two-Phase Kernel Search). The method is partially inspired by the one proposed in (Lamanna et al., 2022) for the solution of the multidimensional multiple-choice knapsack problem, but

with some relevant differences. In that approach, the first phase of the method solves a KS with the aim to collect statistics on the solved restricted problems and use them to dynamically set the parameters value (size of the buckets, solution time) of the second phase KS. In our method, the first phase is mainly focused on finding a good feasible solution rather than in collecting information, whereas the second phase works on smaller restricted problems to refine the search.

We briefly describe the two phases and their main features. The pseudocode of Two-Phase Kernel Search is presented in Algorithm 1. In both phases, the implemented Kernel Search is iterative since buckets are scrolled more than once. The number of bucket iterations computed by each KS in the two phases depends on the total time assigned to each phase. Given T_{max} the total time assigned to the method as stopping rule, we have decided to allocate a percentage γ of T_{max} to the first phase and the remaining $(1 - \gamma)T_{max}$ time to the second one.

4.1 First Phase Kernel Search

In this phase, the KS constructs a restricted number of buckets with a quite large size (b_1). Since buckets are scrolled more than once, at each bucket iteration their size is reduced by an amount equal to Δ_1 . Moreover, since restricted problems might be quite large, a time limit t_1 is assigned to the solution of each of them. When creating subproblems by using information provided by the optimal solution of the problem continuous relaxation (SOLVELPRELAXATION), the method deals separately with the variables associated with facilities (variables y) with respect to variables for customers assignment (variables x or X according to the variant). In particular, procedure BUILDKERNELSET constructs the initial kernel set by adding all y variables, while only the x variables that have been activated in the optimal solution of the LP relaxation are included. The remaining x variables are equally divided among the buckets depending on the facility they are associated with. More precisely, facilities are sorted in descending order of the sum of the values taken by the associated x variables in the LP relaxation. All the facilities that have not been selected in the optimal solution of the LP relaxation are then sorted in ascending order of reduced costs. Then, a certain number of x variables for each facility is added to each bucket depending on the position of the corresponding y variable in the ranking. A higher ranking corresponds to more variables added in the initial buckets, while a low ranking will result in almost no variables added to the initial buckets. Once the initial number of variables to be added to the initial bucket is

established, such value linearly increases (decreases) in the following ones (procedure BUILD BuckETS). For example, if we decide to create 5 buckets, the best positioned facility will have 40% of its x variables in the first bucket, 30% in the second one, and so on, with no such variables in the last one. The worst positioned facility will have the opposite distribution.

At Line 14 of Algorithm 1, the current restricted problem (constructed by eliminating all variables but those in the current bucket B and in the updated kernel set $\bar{\Lambda}$) is solved by means of procedure SOLVE(Inst, $\bar{\Lambda} \cup B, [x^*, y^*], t$) that calls the MIP solver at hand to find an integer solution (possibly the optimal one) within a time limit equal to t . A cut-off constraint on the objective function value is also added to the restricted problem formulation. Such a cut-off is computed through the incumbent integer solution $[x^*, y^*]$ received in input. The procedure provides as output a possibly new incumbent solution $[x^{ILP}, y^{ILP}]$ and the set of variables \bar{S} belonging to the current bucket to be added to the kernel set (Line 18).

At each bucket iteration, the kernel set is updated (see Line 24), by means of procedure UPDATEKERNELSET, that takes into account the variables of the best integer solution found so far $([x^*, y^*])$, plus all the variables included in the initial kernel set (Λ).

Notice that all the time the incumbent integer solution is updated a VARIABLEFIXING procedure tries to fix at optimality as many variables as possible by making use of the classical fixing procedures based on comparing the absolute reduced cost values to the gap between the optimal continuous relaxation value and the value of a feasible solution (further details about these fixing rules can be found in (Mansini and Zanotti, 2020)).

4.2 Second Phase Kernel Search

The second phase is focused on refining the search. The corresponding KS builds double the number of buckets with respect to the first phase. The resulting buckets have a smaller bucket size b_2 and are increased by $\Delta_2 < \Delta_1$ at each bucket iteration. The initial kernel set consists of all the variables corresponding to the incumbent integer solution plus all the variables included in the initial kernel set of the first phase. In this phase, when a bucket iteration ends, the kernel set is not updated and keeps all the variables acquired throughout the iteration.

Algorithm 1: TWO-PHASE KS(Inst, T_{max}).

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1: Initialize parameters  $(b_1, \Delta_1, t_1), (b_2, \Delta_2, t_2), \gamma$ 
2:  $([x^{LP}, y^{LP}], r^{LP}, z^{LP}) \leftarrow \text{SOLVEPRELAXATION}(\text{Inst})$ 
3:  $\Lambda \leftarrow \text{BUILDKERNELSET}(\text{Inst}, [x^{LP}, y^{LP}], r^{LP})$ 
4:  $\bar{\Lambda} \leftarrow \Lambda$ 
5:  $phase_1 \leftarrow true$ 
6:  $T_{max}^1 \leftarrow \gamma \cdot T_{max}$ 
7:  $(b, \Delta, t) \leftarrow (b_1, \Delta_1, t_1)$ 
8:  $([x^*, y^*], z^*, \bar{s}, t_{elapsed}) \leftarrow \text{SOLVE}(\text{Inst}, \Lambda, [0, 0], t)$ 
9:  $\text{VARIABLEFIXING}(z^*, z^{LP}, [x^{LP}, y^{LP}], r^{LP})$ 
10: while  $t_{elapsed} < T_{max}$  do
11:    $\mathcal{B} \leftarrow \text{BUILDBUCKETS}(N \setminus \bar{\Lambda}, b)$ 
12:   for all  $B \in \mathcal{B}$  do
13:      $t \leftarrow \min(t, T_{max} - t_{elapsed})$ 
14:      $([x^{LLP}, y^{LLP}], z^{LLP}, \bar{s}, t_{used}) \leftarrow \text{SOLVE}(\text{Inst}, \bar{\Lambda} \cup B, [x^*, y^*], t)$ 
15:      $t_{elapsed} \leftarrow t_{elapsed} + t_{used}$ 
16:     if  $[x^{LLP}, y^{LLP}] \neq [x^*, y^*]$  then
17:        $([x^*, y^*], z^*) \leftarrow ([x^{LLP}, y^{LLP}], z^{LLP})$ 
18:        $\bar{\Lambda} \leftarrow \bar{\Lambda} \cup \bar{S}$ 
19:        $\text{VARIABLEFIXING}(z^*, z^{LP}, [x^{LP}, y^{LP}], r^{LP})$ 
20:     end if
21:   end for
22:    $b \leftarrow b + \Delta$ 
23:   if  $phase_1 = true$  then
24:      $\bar{\Lambda} \leftarrow \text{UPDATEKERNELSET}(\Lambda, [x^*, y^*])$ 
25:   end if
26:   if  $t_{elapsed} \geq T_{max}^1$  and  $phase_1 = true$  then
27:      $(b, \Delta, t) \leftarrow (b_2, \Delta_2, t_2)$ 
28:      $phase_1 \leftarrow false$ 
29:      $t \leftarrow \min(t, T_{max} - t_{elapsed})$ 
30:      $([x^*, y^*], z^*, \bar{s}, t_{used}) \leftarrow \text{SOLVE}(\text{Inst}, \bar{\Lambda}, [x^*, y^*], t)$ 
31:      $t_{elapsed} \leftarrow t_{elapsed} + t_{used}$ 
32:   end if
33: end while
34: return  $([x^*, y^*], z^*)$ 

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5 COMPUTATIONAL RESULTS

The proposed algorithm has been tested on benchmark instances constructed by using the data set TBED1 defined in (Avella and Boccia, 2009) to which a conflict graph has been added to model incompatibilities as in (Marín and Pelegrín, 2019). More precisely, we have taken the first 5 instances of the set i300 consisting of 300 facilities and 300 customers. The incompatibility graphs I and I' have been generated by assuming a density equal to 5%.

The two-phase KS has been coded in Java, and computational results have been run on an *Intel i7-5930K* machine running a 64-bit *Windows 10* operating system, 6 cores, and 64GB of RAM. The mathematical formulations as well as the restricted problems in the solution algorithms have been solved by means of Gurobi 9.1.2.

In the following, we analyze the results obtained when solving the SSCFLP and the MSCFLP with both types of incompatibilities. Some interesting in-

sights on the impact of the different type of conflicts on the total costs are drawn by considering the optimal solution of the problems without incompatibilities.

5.1 Single-source CFLP with Incompatibilities

In Table 1, we show the results obtained by the SS-CFLP with incompatibilities among customers (C-INC) and among facilities (F-INC). We compare the solutions obtained by Gurobi with our Two-phase KS. The first has been running for one hour, whereas the time limit for the heuristic procedure has been set to 15 minutes. Column "Obj" reports the objective function value found by each method, "#fac" indicates the number of facilities opened out of the 300 available, whereas "ttb" provides the time to best, i.e. the time required to find the solution provided as output. Column "gap(%)" provides the optimality gap achieved by Gurobi, while column "err(%)" provides the percentage error of the solution found by Two-Phase KS with respect to the solution obtained by Gurobi. A negative value indicates that our heuristic framework has been able to find a better solution value with respect to Gurobi.

Interesting enough the time to best of Gurobi is on average quite high and in some cases almost equal to the CPU time of 1 hour indicating that these are not easy instances to solve at optimality. On the contrary, column ttb for the Two-Phase KS shows that the method is able to achieve good quality solutions in a relatively short amount of time, since the average value stays below 800 seconds. In general, Two-phase KS is able to improve the solution found by Gurobi in 8 out of 10 instances. It is quite clear that instances that include F-INC are more difficult to solve for Gurobi, given the fact that the optimality gap is relatively large (2.55% on average vs 0.68% in the C-INC case). Frequently, Two-Phase KS is able to improve Gurobi's solution by a considerable margin (-0.97% on average, which corresponds to hundreds of units of cost). Interesting enough, in the F-INC case, the solutions found by Two-phase KS open, on average, slightly more facilities.

5.2 Multi-source CFLP with Incompatibilities

Differently from the single-source variant, all the instances for the MSCFLP with both types of incompatibilities have been solved by Gurobi to optimality in a limited amount of time taking on an average 284 seconds and never more than 454 seconds. In all these in-

Table 1: Gurobi (1 h) vs. Two-Phase KS (15 min).

Variant	Instance	Gurobi				Two-Phase KS			
		Obj	# fac	ttb	gap(%)	Obj	# fac	ttb	err(%)
C-INC	i300_01	16839.29	45	2590	0.52%	16794.99	45	763	-0.26%
	i300_02	16362.08	46	1073	0.93	16356.64	46	592	-0.03
	i300_03	15878.44	46	3600	0.61	15890.07	46	844	0.07
	i300_04	18503.27	52	2240	0.73	18447.75	51	864	-0.30
	i300_05	18521.48	46	2708	0.59	18533.73	47	895	0.07
	Avg	17220.91	47	2442.2	0.68	17204.64	47	791.6	-0.09
F-INC	i300_01	20531.57	41	1002	0.56%	20529.72	42	598	-0.01%
	i300_02	22001.72	43	3035	2.88	21586.98	43	754	-1.89
	i300_03	20147.43	44	1679	1.66	19935.44	43	781	-1.05
	i300_04	22708.38	47	832	2.74	22409.77	48	793	-1.31
	i300_05	25459.91	46	3513	4.91	25309.02	47	849	-0.59
	Avg	22169.8	44.2	2012.2	2.55	21954.19	44.6	755	-0.97

stances, two-phase KS analyzes only a bunch of buckets in the first phase, always finding the optimal solution in a computational time reasonably lower than the one required by the MIP solver.

For this reason, we do not report detailed results on these computationally easy instances. Nevertheless, being all the optimal solutions available, we can draw some managerial insights on the impact, in terms of costs, of the presence of conflicts.

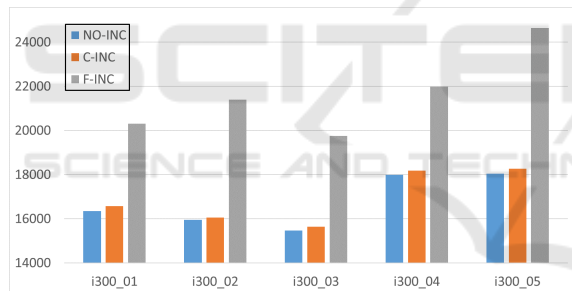


Figure 1: MSCFLP: Objective function values depending on the incompatibility type.

Figure 1 shows the optimal objective function value for each of the five instances when solving MSCFLP in the case without incompatibilities (NO-INC), for C-INC, and for F-INC.

Interesting enough the incompatibilities on the customers have a limited impact on the solution by only slightly increasing the total costs. On the contrary, incompatibilities among facilities, as expected, have a significant effect on total costs with an average increase of 28.94%. Solutions without incompatibilities open up, on average, 46.6 facilities out of 300, whereas such a number reduces to 45 when considering F-INC.

Figure 2 points out that the average number of customers per facility in the NO-INC case is ranging between 6 and 6.6 and that only slightly reduces (and not for all instances) when incompatibilities on cus-

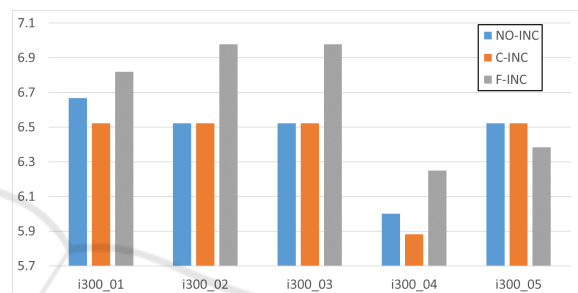


Figure 2: MSCFLP: Average number of active customers per facility.

tomers are introduced. Incompatibility on facilities seems to have a stronger impact even if the number of customers per facility never increase over 7.

Figure 3 provides us the number of facilities that in a multi-source problem serve each customer. It is evident how such a number is always ranging between 1.12 and 1.16 with no clear pattern or dominance of one case (NO-INC, C-INC or F-INC) over the others.

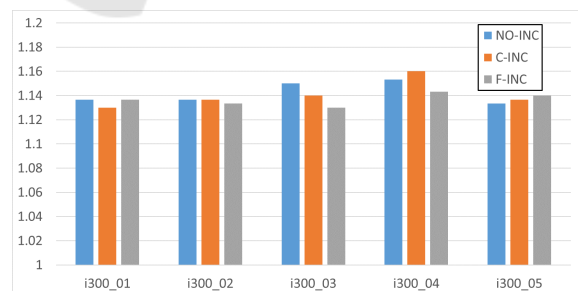


Figure 3: MSCFLP: Average number of opened facility per customer.

6 CONCLUSIONS

Incompatibilities play an important role in many different combinatorial problems. Despite the fact that

the introduction of conflicts has a natural meaning justified by several practical applications, the facility location problems with incompatibilities have found a limited attention in the literature.

We have studied the introduction of two types of conflicts involving customers when served by the same facility or among facilities themselves. Such constraints have been added to both single- and multi-source capacitated problems.

A two-phase Kernel Search has been implemented to solve the problems. Its performance has been compared to the exact solutions of the mathematical formulations through the MIP solver Gurobi. Computational results on benchmark instances, duly modified to include conflict graphs, show how two-phase KS is extremely efficient and effective getting, on average, better solution than the ones found by Gurobi and in a lower amount of time.

As future developments, we will consider the introduction of a more general concept of incompatibility and we will analyze the impact in terms of costs of a joint combination of all considered incompatibilities.

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