

# Combining Development and Evolution

## Case Study: One Dimensional Bin-packing

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**Abstract:** The literature highlights the effectiveness of emulating processes from nature to solve complex optimization problems. Two processes in particular that have been investigated are evolution and development. Evolution is achieved by genetic algorithms and the developmental approach was introduced to achieve development. The developmental approach differs from other metaheuristics in that it does not explore the search space applying intensification and diversification to a complete candidate solution. Instead intensification and diversification are performed incrementally, at each step in the process of creating a solution. This is based on an analogy from nature in which a multicellular organism is created incrementally rather than firstly being completely developed and then improved to be fitter. Evolution on the other hand is used to explore the space by applying intensification and diversification to randomly created candidate solutions with the aim of improving the fitness of these candidate solutions and ultimately producing a solution to the problem. Given that in nature once an organism is initially developed its development or growth does not stop at that point but certain cells may continue to grow until a certain point in an organism's life span, it was felt that the developmental approach terminated prematurely. It was hypothesized that a combination of both these processes, instantiated with development and followed by evolution, would better emulate the processes in nature and would be more effective at exploring the search space. The objective of the research presented in the paper is to test this hypothesis. In terms of search this would mean combining a metaheuristic that applies intensification and diversification incrementally at each step on partial solutions to create initial candidate solutions which are then further explored by a metaheuristic that explores the space of complete candidate solutions. The one-dimensional bin-packing problem was used as a case study to evaluate these ideas. The hybridization of the developmental approach and genetic algorithm was found to perform better than each of these approaches applied separately to solve the problem instances. This study was an initial attempt to test the above hypothesis and has highlighted the potential of this hybridization. Given this future work will apply this approach to other combinatorial optimization problems.

## 1 INTRODUCTION

Banzhaf and Pillay (2007) emphasised the need to take analogies from nature in order to solve complex optimization problems. The authors highlight two processes that are essential for this, namely, evolution and development. Evolution has been emulated to solve optimization problems by means of evolutionary algorithms, such as genetic algorithms (GAs). The developmental approach (DA) was created to mimic the process of development in nature. The authors use the domain of examination timetabling to illustrate the effectiveness of both these processes in solving complex optimization problems. Since its inception there have been some revisions made to the approach to improve its performance (Pillay and Banzhaf, 2008; Pillay, 2009; Pillay, 2011;

Rajah and Pillay, 2013). The DA has performed comparatively well to state of the art approaches in solving the examination timetabling problem, and was placed amongst the finalists in the examination timetabling track of the second international timetabling competition (McCollum et al., 2008). The developmental approach takes an analogy from the development of multicellular organisms. Such organisms are developed incrementally with different processes contributing to growth at each stage of development. Whereas other metaheuristics generally explore the space of candidate solutions by means of intensification and diversification (Blum and Roli, 2013), the developmental approach performs intensification and diversification at each stage of solution construction, i.e. on the space of partial solutions at each step of creating a solution.

Intensification and diversification are achieved by emulating the cell biology processes, namely, cell creation, cell division, cell migration and cell interaction. Most metaheuristics, like genetic algorithms, generally explore the space of candidate solutions that have been already constructed. It is hypothesized that a hybridization beginning with development followed by evolution will better emulate the processes in nature. The reasoning behind this is that in nature once an initial organism is created by means of development, development is not necessarily complete. Certain cells of the organism will continue to develop until a certain point in the organism's life space. In terms of search this means combining a metaheuristic that incrementally performs intensification and diversification at each stage of solution construction with a metaheuristic that will perform further intensification and diversification in the space of completed candidate solutions. The main contribution of this research is to test this combination. It is anticipated that the developmental approach will identify potential areas for optima in the search space which the genetic algorithm will exploit further. The one-dimensional bin packing problem (1BPP) was chosen as this is a well-known combinatorial optimization problem and is in general one of the domains that are used to evaluate optimization techniques, e.g. the hyper-heuristic cross-domain challenge for optimization (Ochoa et al., 2014). The hybridization of both approaches was found to work well, producing better results than the individual application of these methods to solve problem.

Section 2 gives the background to the study. Section 3 presents the DA for solving the 1BPP. The hybrid approach, HDA, is described in section 4. The methodology used to evaluate the DA, GA and the HDA applied to the 1BPP is described in Section 5. Section 6 discusses and compares the performance of the DA, GA and HDA. Section 7 concludes the study.

## 2 1BPP

The one dimensional bin-packing problem is an NP-hard combinatorial optimization problem as it cannot necessarily be solved in polynomial time. The 1BPP requires that a minimum number of bins be used to pack items of different sizes. Each bin has the same capacity and its capacity may not be exceeded. If a bin is full then a new bin must be used. This study focuses on the offline version of the problem in which the size of the item is known prior to packing (Scholl et al., 1997).

Fleszar and Hindi (2002) used the perturbation MBS to create an initial solution which is improved using variable neighbourhood search. The approach was successfully applied to the Scholl benchmark set. In the study conducted by Layeb and Chenche (2012) initial solutions created by hybridizing the first-fit and best-first heuristics are optimized using tabu search (Glover and Laguna, 1997) for the Scholl benchmark set. In the study conducted by Layeb and Boussalia (2012) the cuckoo search algorithm, incorporating principles of quantum computing, is used to solve the Scholl benchmark problem set. Alvim et al. (2004) applied a hybrid method to solve the 1BPP. An initial solution is constructed using the best first decreasing heuristic. A redistribution strategy is used to improve bin usability in the solution. A tabu search is then used to improve the solution. The approach was applied to both the Scholl and Faulkenauer problem sets and it produced some of the best results in literature. Scholl et al. (1997) introduced an approach called BISON to solve the 1BPP. BISON combines a variation of MTP with new bound and dominance rules and reduction procedures, tabu search and a depth-first search branch and bound method, to solve this problem. The reduction procedures are similar to MTP but the approach outperforms MTP when applied to the Scholl benchmark set.

Lima and Yakawa (2003) used a group based encoding scheme in a genetic algorithm to solve the problem. The first fit heuristic is used to create each individual in the initial population. The method was able to solve three of the 10 problem instances from the Scholl problem set considered hard to solve. Rohlfshagen and Bullinaria (2007) make use of a GA inspired by exon shuffling in nature. The GA solved 8 of the 10 hard problems in the Scholl benchmark set. Abidi et al. (2013) also made use of a GA to solve the 1BPP. Half of the initial population is generated using the first fit heuristic and the rest is randomly generated. The approach found optimal solutions to 930 instances from the Scholl benchmark set. Dokeroglu and Cosar (2014) made use of a parallel grouping algorithm. The approach to generate the initial population runs on a processor called the master node. Thereafter, sub-populations (islands) are run on separate processors, slave nodes, different from the master node. Problems in both the Scholl benchmark problem sets and Faulkenauer benchmark problem sets were solved using this approach.

A more recent direction of research in this domain include the use of hyper-heuristics (Lopez-Camacho et al., 2014) to solve this problem. The authors make use of a selection construction hyper-heuristic to construct a solution to the bin-packing problem. The

low-level heuristics used are the first fit decreasing, best fit decreasing and a subset of the set of Djang and Finch heuristics. A genetic algorithm is implemented to explore the heuristic space. The hyper-heuristic was successfully used to solve both one dimensional and two dimensional instances.

### 3 DEVELOPMENTAL APPROACH FOR 1BPP

This section describes the DA used for 1BPP. First the overall algorithm is presented and explained. Then cell creation, cell division, cell interaction and cell swap are then described. Algorithm 1 illustrates the DA used for 1BPP.

Algorithm 1: Developmental Approach for 1BPP.

```

Create_Organism()
Begin
Sort the items to be allocated according to their saturation
degree
Create a single cell
Select the item with lowest saturation degree and place in
the first bin.
Repeat
Resort the remaining items
If there is a feasible cell available
Add the item to the cell with least unused space
Else
Perform cell division and place the item in the new cell
Perform Cell Interaction
Perform Cell Swap
Until all items have been scheduled
End

```

An organism represents a solution to the 1BPP with all items allocated to bins. Each cell in the organism corresponds to a bin and size limit of the cell is equivalent to the bin capacity for the problem. The algorithm starts by sorting all the items to be packed according to the saturation degree. The saturation degree represents the number of cells, i.e. bins, an item can be placed in. The saturation degree of the remaining items is recalculated after the placement of each item. An item is allocated to the cell with the least residual space after placement. If the item does not fit into the existing cell a new cell is created. There is no restriction on the number of cells contained in the organism. Both the cell interaction operator and cell swap operators are called on each iteration. The algorithm ends when all items have been packed. Cell and organism representation, cell division, cell interaction, cell swap and fitness evaluation are described in the sections below.

#### 3.1 Representation and Cell Creation

As mentioned above the organism developed by the DA represents the solution to the 1BPP and each cell in the organism represents a bin in the problem. Figure 1 illustrates an example of an organism that has three cells. Cell 1 has three items, namely, items 2, 4 and 7. Cell 2 has four items and cell 3 has two items. An item cannot be allocated more than once to a cell or be allocated to more than one cell. One item is allocated on each iteration. The algorithm begins by creating a single cell and allocating the first item in the list to it. If the item cannot be allocated to an existing cell, cell division is performed. The next section describes the cell division operator.

#### 3.2 Cell Division

Cell division takes place when an item has to be allocated and the existing cells have reached the size limit. A new cell is created and the item is placed in it. Figure 2 shows an organism that has two cells. Cell 1 has items 1 and 2. Cell 2 has items 3 and 4. Item 5 needs to be added to the organism. The item is too large to fit in either cell. As a result cell division takes place. After cell division the organism has three cells. The new cell is cell 3 with item 5 placed in it. The next section describes the cell interaction process.

#### 3.3 Cell Interaction

The cell interaction operator attempts to move an item from a randomly chosen cell to another cell in order to improve the overall fitness of the organism. The cell interaction operator is illustrated in Figure 3. The organism contains three cells, one containing items 2, 4 and 7, the second contains items 5, 6, 9 and 10 and the third items 1 and 3. Cell 1 is chosen at random. Item 7, shown in bold with grey shading is chosen at random from cell 1. Cell 3 is chosen at random and item 7 is moved to it as the move improves the overall fitness of the organism.

#### 3.4 Cell Swap

Some cell interactions are reciprocal in nature. During an exchange cells may swap items between themselves. The cell swapping operator first randomly selects two non-empty cells. A single item from each cell is chosen at random. An attempt is made to swap the two items between these two cells. The move is made if the items fit into the receiving cells and the fitness of the organism is improved by the swap. The fitness function is discussed in section

3.3.2. The cell swapping operator is illustrated in Figure 4. Cell 1 and cell 3 are randomly chosen. Item 7 from cell 1 and item 3 from cell 3 are randomly chosen. Item 7 from cell 1 is swapped with item 3 from cell 3 as the move results in a fitter organism. The swapped items are shown in bold with grey shading.

### 3.5 Fitness and Evaluation

The fitness of each organism is calculated using the function in Equation 1 proposed by Faulkenauer (1996). All cells have the same capacity. The function favours cells that have less unused space. The function returns a value between zero and one, where a higher value is more desirable. A set of completely full cells, with no cell being partially full, would return a value of one.

$$fitness = \frac{\sum_{i=1}^n (fullness_i/c)^2}{n}$$

where:  $n$  = number of cells,  $fullness_i$  = sum of the size of all items in cell, and  $C$  = cell capacity.

## 4 HYBRID APPROACH (HDA)

This section presents the hybrid approach. The hybrid approach combines the DA discussed in section 3 with a genetic algorithm. As previously mentioned the DA explores the space of partial solutions at each step in creating a solution whereas the genetic algorithm applies intensification and diversification to the space of complete candidate solutions. It is anticipated that by combining both these approaches the developmental approach will identify areas of potential optima which will be further explored by the genetic algorithm. Firstly, an overview of the approach is given, followed by a description of the GA.

The DA, described in section 3, is used to generate each individual in the initial population optimized by the GA. Offspring are created using crossover and mutation and replace their parents in the population.

Tournament selection is used to choose parents to create successive generations. Individuals are chosen at random from the population to form a tournament. The size of the tournament is a parameter value as it is problem dependent. The winner of the tournament is the fittest element which is returned as a parent.

The fitness of the organisms generated by the DA for the initial population is sufficiently high. This

means that highly fit parents that are selected for recombination already have cells that are well packed. The crossover operator needs to preserve this packing in some cells to some extent to ensure that the DA efforts are not completely lost in recombination. The following list outlines the steps followed by the crossover operator:

1. All cells from both parents are sorted in ascending order according to the amount of unused space within each cell.
2. An offspring is created by selecting cells from the list that are mutually exclusive, i.e. only cells containing items not yet in the offspring are selected. If there is more than one cell to choose from then a cell is selected at random.
3. The remaining items are allocated using the first-fit heuristic.
4. The DA operators cell interaction and cell swap are invoked in an attempt to improve the offspring's fitness. The application of these operators could be viewed as local search and hence the genetic algorithm a memetic algorithm.

The mutation operator is responsible for ensuring some measure of diversity is maintained in successive generations. The mutation operator works as follows:

1. Select two cells at random in the offspring.
2. Select two items at random from each cell and attempt to swap them.

## 5 METHODOLOGY

The DA, GA and HDA were evaluated on the Scholl benchmark set for the 1BPP. Table 1 lists the details of the benchmark set.

Table 1: Scholl Benchmark Set.

Set	# Instances	Item sizes	Bin Capacity	# Items
Set1	720	[1-100]	{100,120,150}	{50,100,200,500}
Set2	480	[3-9]	1000	{50,100,200,500}
Set3	10	[20000-35000]	100000	200

The benchmark consists of three sets. The first set has 720 instances. Each instance has item sizes in the range [1,100]. The bin capacities are 100, 120 and 150 and the number of items to be packed is 50, 100, 200 and 500. The second set has 480 instances. The item sizes are given such that the average number of

items per bin is in the range [3-9]. The number of items to be packed is the same as Set1. The third set has 10 instances. The item sizes are in the range [20000-35000]. The bin capacity is 100000 and the number of items is 200. Set 3 is deemed the most challenging to solve.

The DA, GA and HDA were applied separately to solve the benchmark problems. The DA, GA and HDA were applied using three different population sizes, namely, 100, 300 and 500. This was done to test the effect of population size on the performance of all three approaches. Population sizes greater than 500 were not considered. One of the aims of this study is to test the efficiency of the approaches with smaller population sizes. In this way computational times can be kept at acceptable levels. Fifty runs were performed for each of the population sizes 100, 300 and 500 using a new random number generator seed for each organism in the population. The tournament size was fixed at 10. The crossover probability was set at 0.9 and the mutation probability used was 0.05. Since the mutation operator attempts to swap items between two randomly selected bins, it may not always be successful in that the item intended to be swapped may not be able to fit into the destination bin. For this reason the number of attempts for a swap was set at 100 to avoid the system wasting valuable computational time unnecessarily. Increasing the number of attempts beyond this value made little or no difference to the results achieved. Using a value of 50 was found to be ineffective during testing.

Table 2: GA and HDA parameter values.

Parameter	Value
Population sizes	100,300,500
Tournament size	10
Crossover Rate	0.9
Mutation Rate	0.05

To facilitate a comparison in performance of the GA and HDA, the same parameter values, listed in Table 2 are used. The fundamental difference between the GA and HDA is the way the initial population is generated. In the case of the GA, the initial population is generated randomly. For the HDA the DA is used to generate individuals in the initial population.

The system was implemented in Java using an i5 Core at 2.4 GHz with 4 GB RAM and running Windows 7 professional. The performance of the DA, GA and HDA are discussed in the following section.

## 6 RESULTS AND DISCUSSION

This section reports on the performance of the DA, GA and HDA described in the previous section in solving the one-dimensional bin-packing problem. Section 6.1 examines the performance of the DA, GA and HDA in solving this problem. Section 6.2 provides a comparison of these methods to other methods producing the best results for the Scholl benchmark set.

Table 3: DA, GA and HDA results.

Problem Set	Population Size	DA	GA	HDA
Set1	100	A:634 B:632.5 C:2.278 D: 0.19	A:609 B:599.1 C:33.43 D: 3.39	A:712 B:710.8 C:1.289 D:6.895
	300	A:685 B:637.7 C:2.011 D: 0.19	A:681 B:673.3 C:22.9 D: 9.58	A:719 B:713.9 C:0.544 D:22.26
	500	A:696 B:642.4 C:1.822 D: 0.22	A:700 B:692.8 C:17.07 D:14.32	A:718 B:716.8 C:0.622 D:34.71
Set2	100	A:434 B:432.5 C:0.944 D: 0.12	A:386 B:379.9 C:37.66 D: 5.6	A:464 B:460.9 C:5.211 D:7.394
	300	A:461 B:437.1 C:1.433 D: 0.15	A:433 B:431.4 C:8.267 D:16.83	A:468 B:466.4 C:2.933 D:26.75
	500	A:453 B:444.3 C:2.322 D: 0.14	A:465 B:461.8 C:3.288 D: 32	A:480 B:471.3 C:4.9 D:41.31
Set3	100	A: 8 B: 8 C: 0 D: 0.5	A: 0 B: 0 C: 0 D: 0.72	A: 8 B: 8 C: 0 D: 4
	300	A: 8 B: 8 C: 0 D: 0.5	A: 4 B: 3.1 C:1.211 D:2.917	A: 9 B: 8 C: 0 D:12.92
	500	A: 8 B: 8 C: 0 D: 0.4	A: 5 B: 4.1 C:0.767 D:5.928	A: 9 B: 8 C: 0 D:18.39

### 6.1 DA, GA and HDA Results

Table 3 lists the results obtained by the DA, GA and HDA for the three sets of problem instances comprising the Scholl benchmark set. The table lists the highest number of instances that were solved to

optimality over the 50 runs (A), the average score and variance score over the 50 runs (B), the average variance (C) and the average time taken to produce a solution (D).

Table 4 shows the standard and absolute deviations for DA, HDA and GA respectively. The absolute deviation is how far the result is from the optimal solution and is represented by the number of bins. The relative deviation is computed as the absolute deviation divided by the number of bins in the optimal solution. The table lists the average absolute deviation (A), maximum absolute deviation (B), average relative deviation (C) and the maximum relative deviation (D) over the 50 runs for each set using the best population size.

Table 4: Absolute and relative deviations for the DA, GA and HAD.

Problem Set	DA	GA	HDA
Set1	A: 0.035 B: 2 C: 0.03 D: 2.44	A: 0.015 B: 1 C: 0.08 D: 1.55	A: 0.001 B: 1 C: 0.002 D: 1.14
Set2	A: 0.035 B: 2 C: 0.03 D: 2.44	A: 0.065 B: 2 C: 0.09 D: 3.7	A: 0 B: 0 C: 0 D: 0
Set3	A: 0.035 B: 2 C: 0.03 D: 2.44	A: 0.31 B: 2 C: 0.21 D: 1.99	A: 0.01 B: 1 C: 0.18 D: 1.79

From Table 3 it is evident that the DA performs well as it achieves the optimal solution in more than 97% of Set1 instances, more than 96% of the Set2 instances and 80% for the Set3 instances. Increasing the population size seems to have a minimal impact on the performance of the DA. For Set1 and Set2, the GA requires a higher population size to produce better results than the DA. For Set3, it performs poorly producing much worse results than the DA. This shows that it does not scale well to more difficult problems. Increasing the population size for both the HDA and GA does result in an overall performance improvement. However, HDA outperforms the GA using a smaller population of 100 compared to 500 for Set1. For Set2, the HDA using a population of 100 performs similarly to the GA using a population of 500. A similar performance is noted for Set3 when comparing HDA to GA. The HDA optimally solved almost all the instances in Set1, all the instances in Set2 and almost all the instances in Set3. The absolute and relative deviation also indicates the superior performance of the HDA over the DA. The non-optimal solutions derived by the HDA deviated by at

most one from the known optimal. The processing time for the DA is considerably shorter than HDA and GA. The GA takes less processing time than the HDA.

Hypothesis tests were performed to ascertain the statistical significance of the result that the HDA performs better than the DA. The levels of significance, critical values, and decision rules for these tests are listed in Table 5. The hypothesis and Z-values are shown in Table 6.

Table 5: Levels of Significance, critical values and decision rules.

P	Critical Value	Decision Rule
0.01	2.33	Reject Ho if Z > 2.33
0.05	1.64	Reject Ho is Z > 1.64
0.1	1.28	Reject Ho if Z > 1.28

Table 6: Hypothesis and Z values for DA and HDA comparison.

Hypothesis	Dataset	Z Values
H <sub>0</sub> : $\mu_{DA} = \mu_{HDA}$ H <sub>A</sub> : $\mu_{HDA} > \mu_{DA}$	Set1	4.64
H <sub>0</sub> : $\mu_{DA} = \mu_{HDA}$ H <sub>A</sub> : $\mu_{HDA} > \mu_{DA}$	Set2	4.40
H <sub>0</sub> : $\mu_{DA} = \mu_{HDA}$ H <sub>A</sub> : $\mu_{HDA} > \mu_{DA}$	Set3	0.62

The hypothesis that HDA performs better than DA was found to be significant at the 1% level of significance for Set1 and Set2. The hypothesis that HDA performs better than DA was not found to be significant at all levels of significance for Set3.

Hypothesis tests were also performed to ascertain the statistical significance of the result that the HDA performs better than the GA. The hypothesis and Z-values are shown in Table 7.

Table 7: Hypothesis and Z values for GA and HDA comparison.

Hypothesis	Dataset	Z Values
H <sub>0</sub> : $\mu_{HDA} = \mu_{GA}$ H <sub>A</sub> : $\mu_{HDA} > \mu_{GA}$	Set1	37.71
H <sub>0</sub> : $\mu_{HDA} = \mu_{GA}$ H <sub>A</sub> : $\mu_{HDA} > \mu_{GA}$	Set2	35.27
H <sub>0</sub> : $\mu_{HDA} = \mu_{GA}$ H <sub>A</sub> : $\mu_{HDA} > \mu_{GA}$	Set3	16.07

The hypothesis that HDA performs better than GA was found to be significant at all levels of significance for Set1, Set2 and Set3.

## 6.2 Comparison to Previous Work

This section empirically compares the performance of the DA, GA and the HDA to other work solving the Scholl benchmark problem set in Table 8. These methods are discussed in section 2. The table displays the number of problem instances that are solved to optimality for each of the problem sets. For example, 696/720 indicates that 696 instances in a set consisting of 720 instances were optimally solved. In some cases the method was not applied to all the problem instances in a chosen set. For example, the method by Layeb and Boussalia (2012) was applied to 15 problem instances from Set1, 16 problem instances from Set2 and all 10 problem instances from Set3. Therefore, Table 8 shows that their method solved all 15 problems instances chosen from Set1, 4 of the 16 problem instances from Set2 and none of the 10 problem instances from Set3.

Table 8: Number of instances solved for different methods.

Method	Set1	Set2	Set3
DA	696/720	453/480	8/10
GA	700/720	465/480	5/10
HDA	718/720	480/480	9/10
Fleszar and Hindi (2002)	694/720	474/480	2/10
Scholl et al. (1997)	697/720	473/480	3/10
Alvim et al. (2004)	720/720	480/480	10/10
Lima and Yakawa (2003)	-	-	3/10
Layeb and Boussalia (2012)	15/15	4/16	0/10
Layeb and Chenche (2012)	5/5	7/15	0/5
Rohlfshagen and Bullinaria (2007)	-	-	8/10
Dokeroglu and Cosar (2014)	667/720	412/480	8/10
Abidi et al. (2013)	615/720	315/480	0/10
Lopez-Camacho et al. (2014)	2/2	2/2	-

The comparisons show that the hybrid improvement heuristic employed by Alvim et al. (2004) performs the best for all three problem sets. It is able to solve all problem instances in all three sets to optimality. The GA inspired by exon shuffling in nature (Rohlfshagen and Bullinaria, 2007) was applied to Set3 and achieved good results. The HDA has also implemented crossover operators fashioned to exon shuffling. This may possibly explain the similarity in performance with all three methods. The HDA produced better results than the grouping GA on both Set 1 and Set 2. This may be partly due to the strong performance of the DA used in the HDA. The

performance of HDA is the closest to the hybrid method by Alvim et al. in terms of the number of problem instances solved to optimality in each dataset. However, the hybrid method has shorter processing times. This is due to the fact that the hybrid method optimizes a single candidate solution. The HDA optimizes a population of individuals at the same time. Furthermore, the DA has to solve each problem 100, 200 or 500 times before the GA is applied. Thus it can be expected that the runtimes are higher. The performance of the HDA is closely followed by the DA for all three datasets. The BISON method, and the perturbation MBS' with VNS achieved similar results for all three sets. Whilst the DA is comparable in performance to other biologically inspired methods considered here, the HDA performs the best.

## 7 CONCLUSION

Previous work has emphasized the importance of both evolution and development in solving complex combinatorial optimization problems. As a result of this the developmental approach was derived to emulate the process of development in nature. This study investigates combining development and evolution and evaluates this hybridization on a new problem domain, namely, the one-dimensional bin-packing problem. The standard operators of the DA, namely, cell division and cell interaction were implemented. In addition, a third operator taking an analogy from cell biology, namely, cell swap, was needed. The DA's performance in solving this problem was found to be comparative to other approaches applied to the Scholl benchmark set. The HDA performs better than the DA and GA in solving the one-dimensional bin-packing problem and comparatively, and in a number of cases better, than other methods that have been applied to the same benchmark set. The study has highlighted the potential of the hybridization of both these approaches and future work evaluate this hybrid further on additional problem domains including the travelling salesman and airplane landing problems. Further theoretical justification for the performance of the hybrid will also be investigated.

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