## SEARCH TREE GENERATION FOR BUSINESS PROCESS REPOSITORY MANAGEMENT IN THE EXCEPTION HANDLING OF THE e-COMMERCE DELIVERY PROCESS

### Jin Gyu Shin and Doug Won Choi

Systems Management Engineering, Sungkyunkwan University 300 Cheoncheon-dong, Jangan-gu, Suwon, Gyeonggi-do 440-746, Korea

Keywords: Exception handling, Process repository management, Systematic context description, Situation variable,

Decision variable, Search tree generation.

Abstract: BPMS (business process management system) offers the facility to define new processes or update the

existing processes. However, exceptional or non-routine tasks require the intervention of domain experts or generation of the situation specific resolution process. This paper assumes that sufficient amount of business process exception handling cases are stored in the process repository. Since the retrieval of the best exception handling process requires good understanding about the exceptional situation, context awareness is an important issue. To facilitate the representation of the exceptional situation and to enable the selection of the best exception handling process, we adopted the 'situation variable' and 'decision variable' construct. A case example for exception handling in the e-commerce delivery process is provided to illustrate how the

proposed construct works. We applied the C5.0 algorithm to build the optimum search tree.

### 1 INTRODUCTION

Manufacturing processes usually do not involve so many exceptional situations. And this property explains part of the reason why we can automate the control and management of manufacturing processes. However, the recent progresses in software technology enable us to extend the process automation technology into the area of service and business processes. Currently there are many software packages available for the management of various business processes. Business process management system (BPMS) is a typical example (http://www.wfmc.org). Many organizations have implemented this system and are reported to be reaping good results (Park, 2004).

It is a difficult job to automate non-routine or exceptional processes. In order to make a BPMS handle this kind of non-routine or exceptional process, we must have a process predefined and implemented into the BPMS such that it can be retrieved and applied to the resolution of the exceptional situation at the time of need (Weske et al., 2004). An exceptional situation implies a task which occurs infrequently and has a poorly defined

or undefined rules and procedures. Therefore, it usually requires the subjective judgement of the decision maker to resolve the problem.

Exceptional situation falls into the category of semi-structured or unstructured problems as discussed in Simon (1960) and Hermann et. al. (2000). We can improve the task efficiency if we store the exception handling knowledge into the knowledge base and have an articulated infrastructure for sharing the knowledge. Selecting the right model for the problem situation is an important issue in decision support system research (Banerjee and Basu, 1993). In the same vein, selecting the appropriate process that can best handle the exceptional situation is an important issue in BPMS research.

In this paper we introduce the two variable sets, i.e., situation variable set  $S=(s_1,\,s_2,\,\ldots,\,s_m)$  and decision variable set  $D=(d_1,\,d_2,\,\ldots,\,d_n)$ , to enable the systematic context description of the exceptional problem situation and to render a useful data structure for optimum search tree generation. The situation variable set describes the customer requirements, traffic condition, etc. and is used to depict the given or uncontrollable aspects of the problem context. Decision variable set portrays the

121

selection of alternative course of action which the problem solver can adopt to resolve the exception. The situation variable may circumscribe the scope of the decision space and the decision maker has to choose a series of action from the alternative decision space. Therefore, the specific value assigned to each decision variable explains which course of action the decision maker has chosen to resolve the exception problem. In this paper, the data structure which is composed of the situation variable and decision variable plays the key role in designing the process repository architecture for exception handling.

Section 2 discusses the related literature review about exception problems and the corresponding resolution approaches (Christopher and Lee, 2002; Eder and Liebhart, 1995; Kappel, et al., 1995; Lee and Park, 2001; Adams, et al., 2005; Mourão and Antunes, 2003: Keen and Mcdonald, 2000: Gaonkar and Viswanadham, 2003) Basic idea about inductive approach to the selection of exception handling process is provided in the same section. In section 3 we demonstrate a profile of exceptional situations that could be encountered in the e-commerce delivery process. In section 4 we provide the architecture for exception handling process repository and present a case study of generating the process repository which can also be used as the search tree for selection of the exception handling process. Section 5 discusses the conclusion and the issues about future research.

## 2 THE THEORETICAL BACKGROUNDS

Eder and Liebhart (1995) classified the failures and exceptions of business process management system into four types (Table 1). Based on their work, Mourão and Antunes (2003) provided the exceptional situations which can take place at various stages of the business process and presented the corresponding solution framework (Table 2).

As is shown in tables 1 and 2, exception handling in BPMS can be divided into two types: handling of expected exceptions and unexpected exceptions. When the exception is unexpected, it may be resolved by inserting or deleting specific task unit(s) into the process model at the execution stage. In this case the workers are allowed to change the work flow schema dynamically (Eder and Liebhart, 1995) or some sort of exception handling tools are provisioned such that the workers may handle the exceptions for themselves (Kappel, et al., 1995).

Table 1: Type of failure and exception.

Type	Stage	Instances			
Unexpected exception	Process execution stage	•The predefined process model is unable to handle the exception. Ex) Change the priority of a VIP customer upon his request			
Expected exception	Process definition stage	•Part of the process cannot be applied. Ex) Customer failed to pay the fee/ Failed to reserve an airline ticket because it was already booked.			
Application	Application	•Program failure/			
failure	stage	Constraint violation			
Basic failure	System stage	<ul> <li>System break down, deadlock, network connection failure, printer break down</li> </ul>			

Table 2: Exceptions at various process stages and matching solutions.

Process stage	Exceptions	Solution	Remarks
Strategic	<ul><li>Unexpected exceptions</li><li>employee, team organization</li></ul>	Human intervention	ı
Tactical	Expected     exceptions     Workflow, data,     temporary or     exogenous     problem	Model the workflow adaptive to the situation	Seek solution by shifting it to the strategic stage
Operational	<ul> <li>Basic failure, Application failure</li> </ul>	Traditional TPS	Shift the problem to tactical stage

The main stream approach to handling the expected exceptions is to store the matching solution (sub-process) in the process repository. It is also possible to include the expected exception handling process as a sub-process of the normal process diagram. However, in this case, it is likely to increase the complexity and reduce the legibility of the process diagram (Müller, et al., 2004).

Adams et. al. (2005) proposed a binary search tree in retrieving the exception handling process. Klein and Dellarocas (2000) provided a hierarchical structure for storage of various exception handling processes. In this paper we introduce the data structure which is composed of the situation variable S and the decision variable D in order to enable the systematic description of the exceptional problem context, and to facilitate the understanding, classification, and retrieval of the exceptional situation and the matching exception handling process. We deploy an e-commerce delivery process

as the case example to demonstrate the usability of the data structure and how it can be used in generating the search tree structure which can be applied to the efficient management of the exception handling process repository.

Klein and Dellarocas (2000) and Adams et. al. (2005) reported that most of the preceding process retrieval system architecture design was based on the subjective opinion of the domain expert. In this paper we propose to use the inductive approach in designing the process retrieval system architecture. More specifically, we propose to use the induction-based decision tree structure which can be generated by applying the ID3-based algorithm C5.0. The advantage of using the induction-based decision tree structure is that it provides the logical reasoning regarding the quest why the induced decision tree is the best structure for the storage and retrieval of the exception handling processes.

The advantages of using the decision-tree structure over other existing process retrieval system structure in exception handling are summarized as follows.

- 1) The decision tree is organized so as to maximize the information gain. Therefore, it guarantees the optimal behavior in the storage and retrieval of the exception handling processes (Han, 2004).
- 2) The decision tree can be updated anytime as there are more exception handling processes added to the process repository. While in Klein and Dellarocas (2000), they have to convene and hold a domain expert panel meeting in order to update the classification hierarchy structure. The worse part of their scheme is that there is no guarantee of optimality even after the structure was updated.
- 3) The context description of the exceptional situation in terms of the situation variable(S) and decision variable (D) reflects the implicit knowledge structure of the domain experts when they make the decision contingent upon the exceptional situation.
- 4) The process storage and retrieval scheme based on the situation variable(S) and decision variable (D) enables the efficient identification and recognition of the exceptional situation. It also enables the efficient retrieval of the exception handling process that could best resolve the problem.

Table 3 is the comparison of the process search methods used by Adams et al.(2005), Klein and Dellarocas(2000), and this paper.

Table 3: Comparison of the handling methods for expected exceptions.

Methods	Process repository structure	Structure generation		
Adams et. al. (2005)	Binary tree	Evport popul		
Klein and Dellarocas (2000)	Hierarchy tree	Expert panel (subjective)		
This paper	S & D variable structure for context description and decision tree structure	Expert panel, Tree induction (subjective and objective)		

## 3 SAMPLE EXCEPTIONS IN e-COMMERCE DELIVERY PROCESS

The following are samples of extraordinary exceptions that might happen in the process of ecommerce delivery. The data are excerpted from the case book of the e-trade dispute arbitration published by the Korean Institute for Electronic Commerce (http://www.kiec.or.kr).

- The item was delivered to a third party (not an agent) and then got lost.
- An item that exceeds the standard size was accepted for delivery since there was some extra space in the delivery vehicle and the competitor was also accepting such non-standard items under similar conditions. In this case the operator must identify the availability of extra space or extra vehicle and has to follow the complicated procedure to justify the exception handling.
- A buyer ordered an item from an internet shopping mall and completed the payment process. He received a mail from the seller confirming the order information and notifying that the item was shipped out. However, the item was returned to the seller because of the incorrect address. In addition, the buyer was charged for the return shipping.
- An expensive item was deposited for repair at a service center. When the item was shipped back to the owner, he found it damaged due to the faulty packaging. So he asked for exchange or compensation. However, the service center refused the claim because the item was already a second handed one and they had no regulation for such a case
- The seller delayed shipping many times and eventually cancelled the contract because they were

unable to procure the inventory. The buyer experienced a big loss due to this contract failure and filed a claim for compensation. A complicated dispute arbitration process is anticipated to resolve this case.

- A perishable item was ordered. However, the package was broken in the delivery process and some other items located adjacent to the package got tainted. The seller asserted that he had made a tight packaging. In this case, the dispute arbitration process must clarify where the responsibility lies. Decisions regarding return, refund, and compensation have to be delineated.

Handling these sort of extraordinary exceptions requires the involvement of the problem domain specialists or needs to go through a series of problem specific decision making processes. The hard part of the task is that it is not easy to automate the entire task and is mostly processed manually. In this paper we attempt to find an effective methodology for the storage and retrieval of the exception handling processes assuming that a sufficient amount of exception handling process data are accumulated over a long period of time.

#### 4 SEARCH TREE GENERATION

In this section we present the process repository architecture for exception handling and also provide a case example for generating the decision tree for storage and retrieval of the exception handling processes. We use the sample exception data excerpted from the KIEC case book (see section 3) in the generation of the decision tree.

# 4.1 Architecture for Process Repository

In order to handle the exceptions the process must go through three stages, i.e., identify the exception, retrieve the matching exception handling process, and then resolve the exception (Vojevodin, 2005). An exception can be identified by monitoring the current status of an ongoing process. At this stage every instance of the ongoing process is checked against exceptionality. And when an exception is perceived, the type of exception is identified. Retrieval of the matching exception handling process is done by looking up the process repository and finding the best fit process for the exception. At this stage the situation variable S and decision variable D play the key role. If a good exception

handling process could be found, then we simply need to apply it for the exception resolution. If an appropriate one could not be found, the exception must be resolved by using one of the approaches shown in Tables 2 and 3. When it is resolved, the new exception handling process should be added to the process repository. Figure 1 shows the architecture of the exception handling process repository system.

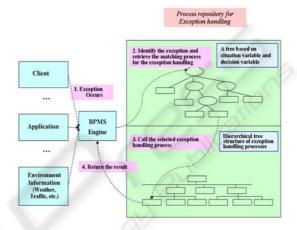


Figure 1: Architecture for exception handling process repository.

# 4.2 Variable Definition and Data Preparation

The following example explains the process of generating the search tree which can be utilized for selecting the matching process for handling the identified exception. In this paper, the C5.0 algorithm of SPSS Clementine package was used to obtain the induction based decision tree (Han, 2004). The overall steps of generating the search tree are as follows.

- Define the situation variable S and decision variable D
- Collect the case examples of exception handling process
- Prepare the input data according to the C5.0 input format
- Generate the search tree using C5.0

Table 4 is the sample definition of the situation variables and decision variables that can be used to describe the various exceptions that may occur in the e-commerce delivery process. Christopher and Lee's (2002) previous work was referenced in the variable definition. They grouped the delivery exceptions into two categories: 'customer originated' and 'system originated' exceptions. Some modifications

Table 4: Situation variable and decision variable.

Tuble	4. Dituation variable an	id decision variable.
Origin of exception	Situation variable	Decision variable
Customer	Order change     Type of order change     Delivery status	•Order change processing - item(name, price, shipping charge) - destination (location, recipient) - delivery date (delayed, expedited) - Shipper - Delivery channel (door to door, seller delivery) - Return charge payer (customer, seller) - Urgency (emergency, normal)
	Cancel order	•Cancellation (allowed/disallowed)
	•Delayed delivery - Traffic - condition turned	•Traffic jam - availability of nearby alternative carrier
	worse •Traffic accident - type of accident • Problem in	•Degree of car damage •Alternative supplier
	production stage - abnormal production - abnormal quality	-agreement with the original supplier
	Carrier problem     car break down	<ul><li>Car damage level</li><li>Car operational</li><li>Availability of nearby carrier</li></ul>
System	•Problem with the shipped item - damage in item	•Compensation level
factor (failure /break down)	•IT system problem -central control system disorder -transportation system disorder	Alternative means of communication     Back up server system     Public phone
	<ul><li>-wireless communication disorder</li></ul>	
	(cell phone, PDA) •Routing problem - Natural disaster (earthquake, typhoon)	<ul><li>Alternate delivery</li><li>adjust schedule</li><li>business partner</li></ul>
	<ul> <li>Shipping cost increased</li> <li>environment change (oil price up,</li> </ul>	change shipping charge
	consumer price up) •Production stopped (fire, power failure)	Alternate supplier

Table 5 and Table 6 are the modified version of the situation variable and decision variable with reference to the variable definition of Table 4.

Most BPM systems have the facility to monitor

have been made to fit the sample example situation.

the system behavior and store the log data of theiness activities. When substantial amount of log data are collected, the BPMS renders the analysis of the workflow status and analysis of the system performance record. In this regard the log data is a good source of case examples which contain lots of information about situation variable and decision variable. This observation justifies the fact that constructing a process repository system from system log data is a viable approach.

Figure 2 shows part of the 145 data set used in ge nerating the process search tree. Since this is an advanced research, no real field data is available as of this paper writing.

Table 5: Situation variable – example.

Variable(s <sub>i</sub> )	Value				
Order change	item, shipping destination, delivery				
type	time, delivery medium				
Delivery status	before shipping, In delivery, Delivered, In return(w/RMA), In exchange delivery				
Delivery type	normal, bundle, return, exchange, re-exchange, exchanged and cancelled				
Priority (schedule)	normal, expedited, special, designated date, delayed				
Destination	incomplete address, address changed, moved during delivery				
Payment	prepaid, deposit payment & balance payment, deferred pay, escrow				
Recipient	buyer, agent, third party, agent of absence, P.O. box				
Item description	item name, price, shipping charge, quantity				
Condition	new, used, damaged, defective, broken in use, special handling(fragile, perishable, indemnity of damage in delivery, frozen)				
Standard	volume, weight, special care				
Received	yes, no				
Empty vehicle	available number, load factor				
Delivery type	door to door, seller delivery, registered mail, regular mail				
Type of trade	e-shopping mall, specialty e-store, open market, auction, direct trade				

	A	В	C	D	E	F	G	н	1	J	K	L
Iter	n type	Delivery status	Delivery char	Return charge	Item opene	Stipulated	Proved bu	Buyer prov	Cause of return	Condition	Type of trade	exception handling process
7 nev		received							incorrect item		shopping mall	exchange shipping
8 nev	W	received				unknown			Incorrect Item		shopping mall	exchange shipping
g ne	W	received		both pay					change of mind		shopping mall	partially refunded
00 ma	de to order	received							change of mind		shopping mall	partially refunded
01 nes	N	received							incorrect item		auction	partially refunded
UZ ne	W	received							damaged item		auction	Purchase cancelled and refunded
03 nes	w	received							incorrect item		direct trade	Purchase cancelled and refunded
04 nev	W	received		buyer pays					damaged item		shopping mall	Purchase cancelled and refunded
05 nev	W	received							change of mind		shopping mall	Purchase cancelled and refunded
16 nev	W	received				yes			change of mind		shopping mall	Purchase cancelled and refunded
07 nev	W	received				yes			change of mind		shopping mall	Duyer got refunded or compensated for damage
08 nes	v	received							damaged item		direct trade	exchange shipping
09 nev	W	received							incorrect item		shopping mall	Purchase cancelled and refunded
10 nev	W	received					no		missing part		auction	Buyer got refunded or compensated for damage
11 nev	W	received					no		missing part		auction	Buyer got refunded or compensated for damage
12 494	bd	received		seller pays		yes			damaged item		auction	Purchase cancelled and refunded
13 use	ed	received		10000000000		yes			damaged item		auction	Purchase cancelled and refunded
14 use		received							change of mind		auction	Buyer got refunded or compensated for damage
15 nev		received					yes				auction	Buyer got refunded or compensated for damag
6 ne		received		buyer pays			yes		incorrect item		auction	Purchase cancelled and refunded
17 nev		received		buyer pays			yes		incorrect item		auction	Buyer got refunded or compensated for damage
8 nev		not received							wrong price		shopping mall	Buyer got refunded or compensated for damage
19 nev		not received							wrong price		shopping mall	Buyer not refunded or compensated for damage
20 ne		not received							wrong price		shopping mall	Purchase cancelled and refunded
21 nes		not received							wrong price		shopping mall	Buyer sot refunded or compensated for damage
22 nev		not received							wrong price		shopping mall	Purchase cancelled and refunded
23 nev		not received							wrong price		shopping mall	Purchase cancelled and refunded
24 nev		not received							wrong price		shopping mall	Buyer got refunded or compensated for damage
25 nes		not received							wrong price		shopping mall	Buyer got refunded or compensated for damage
26 nev		received							incorrect item	100	auction	Purchase cancelled and refunded
27 nev		not received							wrong price		shopping mall	Purchase cancelled and refunded
28 nes		not received							wrong price		shopping mall	Buyer got refunded or compensated for damage
29 nes		not received							delayed delivery	,	shopping mall	Buyer got refunded or compensated for damag
00 nev		received				yes			3010,00 3011101,		auction	Buyer got refunded or compensated for damage
31 nev		received				yes					auction	Purchase cancelled and refunded
32 nev		received				,	no		change of mind		auction	Purchase cancelled and refunded
33 nev		received							damased item		shopping mall	exchange shipping
34 nes		received							change of mind		auction	partially refunded
5 ne		received					no	no	damaged item	1	auction	Purchase cancelled and refunded
6 nev		received					00	no	damaged item		auction	Buyer got refunded or compensated for damage
37 nev		received				yes	110	110	change of mind		auction	Contract hold
8 nev		received	-	-		yes			damaged item	400	auction	Purchase cancelled and refunded
39 use		received		both pay		200	ves		incorrect item		auction	Purchase cancelled and refunded
10 nev		received		Duni Pay			yes		damaged item		auction	Buyer got refunded or compensated for damage
41 nev		received									auction	Purchase cancelled and refunded
42 nes		received							changed item		auction	Purchase cancelled and refunded
42 nev		received	-								auction	Buver not refunded or compensated for damage
		received							change of mind			Purchase cancelled and refunded
44 use							no		damaged item		auction	
15 net	W	received					no		change of mind		auction	Purchase cancelled and refunded

Figure 2: Sample usage of the situation variable and decision variable used in generating.

Table 6: Decision variable – example.

Variable (d <sub>j</sub> )	Value
Delivery charge	Seller pay, buyer pay, special contract
Return shipping charge	Seller pay, buyer pay, logistics co., undecided
deliverer	Current deliverer, new deliverer, substitute
Item opened & used	yes, no
Cause of return	Simple change of mind, wrong item, delayed delivery, not specified, item damaged, wrong price
Returned item condition	Item damaged, good, package damaged
Stipulated in the agreement	clear, unclear
Sufficient info provided	yes, no
buyer's fault	verified, not verified
Buyer verified defective	verified, not verified
	Change the order item,
	Adjust delivery
	priority(schedule),
	Change destination,
Exception	Cancel order,
handling	Change delivery carrier,
process	Cancel order and refund,
process	Partial refund,
	Return and exchange ship,
	Compensation for buyer,
	Compensation for seller, Hold
	the contract

The sample data shown in Figure 2 are compilation of the sample data in the KIEC case book of e-trade dispute arbitration (http://www.kiec.or.kr).

As the summary of the variable definition, we had 8 situation variables, 9 decision variables, and one out variable which is equivalent to the matching exception handling process.

#### 4.3 The Search Tree Generation

The search tree we obtained from C5.0 algorithm with the data set shown in Figure 2 is provided in Figure 3. The leaf nodes in Figure 3 indicate the processes which best fit the given exceptional situation. The tree diagram in Figure 3 indicates that the situation variables used in the storage and retrieval of the exception handling processes are 'delivery status' 'returned item condition' and 'type of trade.' And the decision variables are 'return shipping charge payer' 'cause of return' 'item type' and 'stipulated in the agreement.' The diagram also tells us that the most influential (effective) variable is 'delivery status.' (located at the root)

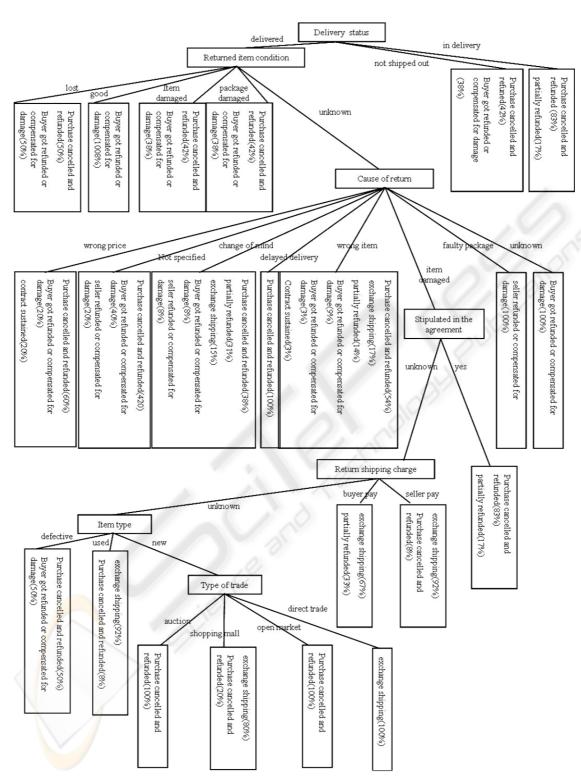


Figure 3: Decision tree for storage and retrieval of the exception handling processes in e-commerce delivery.

### **5 CONCLUSIONS**

In the earlier research, the process repository architecture design for exception handling was mostly done by the subjective judgement of the domain experts. This paper presented an alternative approach which utilized the C5.0 algorithm to obtain the decision tree structure that provided the optimal path to store and retrieve the exception handling processes. The use of 'situation variable' and 'decision variable' structure for the context description of the exceptional problem is an efficient way to identify the problem context and to find the best fit exception handling process. Since the search tree is constructed based on the ID-3 algorithm, each step of the tree traversal from the root down to the leaf node proceeded in such a fashion to maximize the information gain.

As more and more exception handling processes are added to the repository, we need to update the search tree. As long as we keep describing the exceptions in terms of the situation variable and decision variable, updating the search tree for renewal of the optimality will be a handy task since we simply have to run the C5.0 algorithm with the updated data set. Since we can anticipate a substantial change in the search tree organization every time we update the search tree, we have to provide the facility to accommodate the tree structure change into the database implementation. And this should be the topic for future research.

### REFERENCES

- Adams, M., Arthur, A. H. M. ter Hofstede, E. David and W. M. P. van der Aalst, 2005, Facilitating Flexibility and Dynamic Exception Handling in Workflows through Worklets, In The 17th Conference on Advanced Information Systems Engineering Forum (CAiSE05 Forum).
- Armin, W., W. Oliver, M. J. Josef and C. H. Siu, 2003, Data Mining for ontology Building, *IEEE Intelligent Systems*.
- Banerjee, S. and A. Basu, 1993, Model type selection in an integrated DSS environment, *Decision Support Systems, No. 9 (1993), 75~89.*
- Christopher, M. and H.L. Lee, 2002, Supply Chain Confidence: The Key to Effective Supply Chains Through Visibility and Reliability, Stanford Global Supply Chain Management Forum.
- Eder, J. and W. Liebhart, 1995, The workflow activity model WAMO, *Proceedings of the 3rd International Conference on Cooperative Information Systems* (Coopls).

- Gaonkar, R., N. Viswanadham, 2003, Robust Supply Chain Design: A Strategic Approach for Exception Handling, International Conference on Robotics & Automation, (2003), 1762~1767.
- Han, J., 2004, *Data mining: Concepts and techniques*, 2nd ed. Morgan Kaufmann Publishers.
- Hermann, T., M. Hofmann, K. U. Loser and K. Moysich, 2000, Semistructured models are surprisingly useful for user-centered design, In G. De Michelis, Giboin, A., Karsenty, L., Dieng, R., Design Cooperative Systems (Coop 2000), IOS Press, Amsterdam, 159~174.
- Kappel, G., P. Lang, S. Rausch-Schott and W. Retschitzegger, 1995, Workflow Management Based on Object, Rules and Roles, Bulletin of the Technical Committee on Data Engineering, Vol.18, No.1(1995), 11~19
- Klein, M. and C. Dellarocas, 2000, Knowledge-based Approach to Handling Exceptions in Workflow Systems, *The Journal of Computer Supported Cooperative Work, Vol. 9, No. 3-4*(2000), 399~412.
- Keen, P. and M. Mcdonald, 2000, eProcess Edge, McGrowHill.
- Lee, H. B. and S.J. Park, 2001, Intelligent Workflow Automation System Flexible to Organization Change: K-WFMS, Management Information System Research, Korea Operations Research and Management Science Society, Vol.11, No.3(2001),150~164.
- Mourão, H. R. and P. Antunes, 2003, Supporting Direct User Interventions in Exception Handling in Workflow Management Systems, 9th CRIWG 2003, Springer-Verlag, France, 159~167.
- Müller, R., U. Greiner and E. Rahm, 2004, AgentWork: A workflow system supporting rule-based workflow adaptation, *Data & Knowledge Engineering, Vol.51*, No.2 (2004), 223~256.
- Park, J. H., 2004, Process Innovation and BPM, IE Magazine, Korea Institute of Industrial Engineering, Vol.11, No.1 (2004), 19~24.
- Simon, H.A, 1960, *The New Science of Management Decision*, NY. Harper & Row.
- Vojevodina, D., 2005, Exception Handling Automation in E-business Workflow Process, *Proceeding of Conference on Advanced Information Systems Engineering*.
- Weske, M., W.M.P. van der Aalst and H.M.W. Verbeek, 2004, Advances in Business Process Management, *Data & Knowledge Engineering, Vol.50 (2004), 1~8.*

http://www.kiec.or.kr http://www.wfmc.org