A SOFTWARE PRODUCT LINE FOR ENERGY-EFFICIENT CONTROL OF SUPPLEMENTARY LIGHTING IN GREENHOUSES

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Abstract: In 2009, the industrial-size greenhouses in Denmark consumed 0.8 percent of the national electricity consumption. The increasing energy costs for heating and supplementary lighting have bankrupt many growers in 2010 causing an urgent need for remaining growers to reduce the consumption while preserving production quality. This paper presents a novel approach addressing this issue. We use weather forecasts and electricity prices to compute cost- and energy-efficient supplementary light plans that achieve the required plant growth defined by the grower. Experiments performed during the winter of 2009 – 2010 showed 25 percent savings with no negative effect on plant quality. To accelerate the impact of our approach, we chose to use Software Product Line Engineering, as it enables a greater variety of related software tools to be created faster. We have created a web-based analysis tool, DynaLight Web, for computing potential savings of our approach, and a desktop version, DynaLight Desktop, that computes an optimal supplementary light plan and controls the supplementary lighting accordingly. DynaLight Desktop is currently being field-tested at five industrial-size greenhouses. The development of these two tools is described together with the lessons learned from using Software Product Line Engineering in the domain of greenhouse software development.

1 INTRODUCTION

In 2009, the industrial-size greenhouse growers were responsible for 0.8 percent of the Danish electricity consumption, which is equivalent to 256 GWh (Dansk Energi, 2009). Electricity is the largest single expenditure for the growers and the increasing prices of electricity can very well jeopardize their existence within a few years if they do not find ways to reduce their consumption. An equally important reason for reducing the consumption is the need to decrease the CO2 emission caused by the production of electricity. In this paper, we present a novel approach capable of decreasing both the cost and the consumption, while keeping the same production quality.

New plant-physiological research has shown plasticity in plants to irregular light periods (Kjær & Ottosen, 2011) and these results enable more energy-efficient ways to grow plants. They also disproof the perception that plant growth is harmed by having many short periods of supplementary light during the 24 hours of a day instead of fewer, longer periods. This knowledge allows us to prioritize use of supplementary lighting when plant growth, i.e., the photosynthesis, is highest, instead of prioritizing consecutiveness of the light hours.

The photosynthesis is dependent on three parameters: CO2 level, temperature and light. The light in the greenhouse has two contributors, the natural light and the supplementary light. We are most interested in the photosynthesis contributed by the supplementary light as this consumes electricity and is controllable.

The growers have specific daily growth goals to meet their delivery dates – these can be expressed as Daily Photosynthesis Integrals (DPIs). Planning the supplementary light to meet the required DPI by prioritizing the hours when the photosynthesis gain is highest was investigated in a preceding project, and is outside the scope of this paper. Changes in the way the growers pay their electricity have changed the applicability of this solution and led us towards the solutions presented in this paper.

Industrial growers now buy electricity on the
spot market (more detailed explained in section 1.1),
which means they pay different prices per KWh
dependent on the time of use. The preceding project
did not take the price volatility into account when
creating daily supplementary light plans, but
assumed flat rates on electricity. Flat rate here means
a constant price per KWh independent of time of
use. This fact yields the former solution less
applicable to the growers as supplementary light
usage can be placed in very expensive periods. The
solutions in this paper remedy this shortcoming by
taking the fluctuation of electricity price into
account.

Our portfolio of software uses information from
the electricity spot market, local greenhouse
conditions, and light information from weather
forecasts or historic data. We combine these
information sources with a planning algorithm to
optimize the cost and efficiency of the electricity
utilization in the industrial-size greenhouses,
benefiting both the growers and the environment.

Early on, we identified a need for several
different products, both to increase our impact in the
domain but also to enable us to provide different
solutions to the growers dependent on their
involvement. We wished an option to award those
investing in the research and development with a
competitive edge. We chose to develop these
software products using a Software Product Line
(SPL), because the upfront analysis of the
envisioned products showed extensive
commonalities between the products, and we wished
to take advantage of the reuse benefits the Software
Product Line Engineering (SPLE) paradigm
promises. In this paper, we present two software
applications instantiated as product members of our
software product line and explain the consequences
of developing them using SPLE.

The application, DynaLight Web, is capable of
analyzing historical data and showing how efficient
and cheaper utilization could have been achieved
using our planning algorithm, and the cost savings it
would have given the grower. This gives incentive to
use the planning and control tool called DynaLight
Desktop. This product moves the optimization
capabilities of our algorithm verified by DynaLight
Web on historic conditions into production
conditions. Controlled greenhouse conditions,
weather forecasts and electricity prices are then used
to create a light plan for the forthcoming day.

The following subsections introduce the
electricity market in Denmark, the photosynthesis
model and the optimization algorithm. The
introduction of product-specific elements e.g.
weather forecasts, will be found in the section
belonging to the respective product.

1.1 The Electricity Market

The industrial-size growers in Denmark, who
consume more than 100,000 KWh, can buy at a flat
rate or buy on the electricity spot market of Nord
Norway, Finland, Sweden, Estonia and Denmark all
participate on this market. Four of our partners buy
on the spot market while the last buys flat rate.

The electricity prices on the spot market are
settled every day at 1 pm for each of the
forthcoming day’s 24 hours. The prices may vary
significantly from hour to hour (see Figure 1).

1.2 The Photosynthesis Model

The growth of the plants can be described using a
photosynthesis model. We currently use one
provided by the Faculty of Agricultural Science at
Aarhus University. This model takes light level, CO2
level and temperature as inputs and outputs the photosynthesis as CO₂ assimilation (μmol m⁻² s⁻¹).

The photosynthesis is not directly proportional to the variation in light level even when the CO₂ and temperature levels are kept constant as the photosynthesis model is non-linear (see Figure 2); therefore we introduce the term photosynthesis gain. We define the photosynthesis gain as the difference between the photosynthesis caused by the natural light exclusively and photosynthesis caused by the combination of the natural and the supplementary light. In other words, it is the growth caused by the supplementary lighting at a given natural light level.

1.3 The Optimization Algorithm

The semantics of the core in the optimization algorithm is described in pseudo code in Figure 3.

```plaintext
1. Split period into Days
2. For each Day:
   3. Split into hourly Timeslots
   4. For each Timeslot:
      5. Add Price, CO₂, Light Level, Temperature.
      6. Calculate Photosynthesis, Photosynthesis Gain, Price per unit of Photosynthesis Gain.
      7. Select the hours with the lowest price per gain until the DPI is reached or no more timeslots are available.
```

Figure 3: Algorithm in Pseudo Code.

The core algorithm uses electricity prices and the photosynthesis model to create a supplementary light plan, which fulfills a growth goal chosen by the grower for the period in scope. This goal is referred to as the Daily Photosynthesis Integral (DPI).

The algorithm is used in different ways in DynaLight Web and DynaLight Desktop. For example DynaLight Desktop does not require splitting the period into days, as only one day is analyzed at a time. Other variabilities are hidden behind abstractions e.g. the light level which is calculated from weather forecasts in DynaLight Desktop while extracted from logs in DynaLight Web.

1.4 Structure of the Paper

Section 2 describes SPLE and relates it to our context. Section 3 describes the first product, DynaLight Web and its position as a SPL member. DynaLight Desktop and its relation to the SPL are described in Section 4. Section 5 describes the experimental validations. Our discussion is found in Section 6 followed by our conclusion in Section 7.

2 SOFTWARE PRODUCT LINE ENGINEERING

Software Product Line Engineering (SPLE) is the paradigm dealing with development, maintenance and evolution a software product line (SPL). It is a well established field with research being conducted for more than 15 years. Fundamentally, SPLE builds on planned reuse contrary to opportunistic reuse, which empirically has been shown ineffective (Pohl, van der Linden, & Böckle, 2005).

We agree on the definition of a SPL to be "a set of software-intensive systems sharing a common, managed set of features that satisfy the specific needs of a particular market segment or mission and that are developed from a common set of core assets in a prescribed way" (Clements & Northrop, 2001).

The reusable parts are in SPLE terminology called core assets. These assets are not limited to source code, but encompass everything from domain analysis documents, feature graphs, manuals etc. The variable parts are called variabilities.

The high degree of commonality together with the assembly plan enable the effective reuse of SPLE, which causes decreasing development effort, maintenance cost and time-to-market, while causing increasing software quality compared to single-product development. This is to a wide extent only possible if the SPL is well-managed as the added complexity of simultaneously developing multiple products quickly becomes uncontrollable. This increase in complexity comes from adding one more level on top of conventional software development as multiple products need to be designed, developed, maintained and evolved in coexistence.

Contrary earlier beliefs that only large companies were able to benefit from applying SPLE, experiences have shown that small companies can gain these benefits from adopting the SPLE paradigm as well (Verlage & Kiesgen, 2005); (Gacek et al, 2001). That said, SPLE is not ideal for all as it is very dependent on the degree of commonality and the possibilities to exploit this. It is, therefore, important to perform a careful analysis beforehand.

2.1 SPLE Applied

We analyzed the envisioned product candidates for
our SPL using elements of the PuSE™ methodology (Bayer et al., 1999) and decided on a strategy matching our context. We chose an Extractive Approach leading to a Reactive Approach (Krueger, 2002). Our strategy was to extract already existing assets and domain knowledge from a legacy application called Climate Monitor and use this to seed our SPL. Afterwards reactively implement the missing parts to enable instantiation of our products.

Climate Monitor was continuously developed during the transition to SPL development, which resulted in the decision to restructure the Climate Monitor to fit the modular platform architecture we wanted to use as SPL architecture. This decision was promoted by the fact that Climate Monitor was implemented using NetBeans™ Rich Client Platform (RCP) and that our SPL architecture was based on the same infrastructure. This facilitated keeping production online during the transition process.

All modules needed to be part of a suite from where the different products could be instantiated. The first milestone consisted of porting and refactoring Climate Monitor into the module suite, called Green Components. The second milestone was the implementation of custom parts for DynaLight Web after its core modules could be instantiated from the suite. The third milestone was implementation of new modules and refactoring of old modules to create DynaLight Desktop. Proceeding milestones and products are planned.

Experiences show that unexpected variability may arise throughout the life of a software product line especially in new unstable domains like ours. We have taken all foreseeable needs for variability into account, but we have also tried to create a modular architecture that can handle introduction of unexpected variability without major restructuring.

3 DYNALIGHT WEB

DynaLight Web uses historical data from environmental climate computers (ECCs) to analyze the actual and optimized costs of using supplementary lighting. The intention is to make the growers aware of the potential savings, and indirectly promote DynaLight Desktop.

There are two main vendors of environmental climate computers (ECCs) in the Danish greenhouse domain: Senmatic (Senmatic A/S, Sønderø, Denmark) and Priva (Priva, De Lier, The Netherlands) and both log all the necessary data to calculate the historical photosynthesis. They also store previous set points for the supplementary light, thereby telling us which hours the light was on and off. The data can be exported to proprietary text files for both types of climate computers. DynaLight Web performs its analysis based on these data, archived electricity prices and some production parameters provided by the grower. The analysis is performed in the following way on the server side. First the exported text files are cleaned, formatted and transformed into one standardized data format.

![Figure 4: DynaLight Web Screen Flow.](image-url)
The DPI of days of the past is calculated using the photosynthesis model and stored. The DPIs are thereafter used as new DPI goals in the algorithm described in section 1.3. This returns an optimized light plan for each of the days of the past. The historical light set points are then displayed side by side with the virtual set points for comparison (see Figure 4). This enables the grower to see the differences in the historical management and the optimized one. The electricity price of the historical period is calculated by using the historical light set points and an electrical price archive. This result is displayed for the grower together with the price of the optimized set points. The possible savings are then calculated and displayed (see Figure 4). DynaLight Web thereby provides an opportunity to analyze how much the optimization algorithm could have saved the grower while reaching the same level of growth.

The solution functions as a website (http://softwarelab.sdu.dk/DynaLight/) and the growers are guided through the following five steps.

First, the growers are welcomed and told how to proceed. Second, the growers are asked for the type of climate computer they use in order for DynaLight Web to clean, format and standardize the historical data correctly, but also to display the correct guidelines on the next step. The third step displays a visual guide to the growers on how to export the data from their particular climate computer. After the data are exported correctly to a file, the grower can move on to the next step of the wizard. In this fourth step, the grower is told to select the path for the export file and asked whether they belong to the eastern or western region of Denmark (as it influences the electricity prices). The growers are asked for the power consumption of their lamps per m², their greenhouse size in m² and how close the grower needs the optimization algorithm to match the historical DPI. The grower uses this last option to see the effect of using less artificial lighting than used in the past. The grower clicks ‘Next’ and the calculations are done on the server side before the last page is displayed to the grower. This last page displays the results of the analysis (see Figure 4).

There are eight different totals shown on the top of the webpage. These cover the whole period being analyzed. The first line shows the original electricity price, the part of the price that was used on grid fees and the average photosynthesis obtained. The second line shows the price of the optimized light plan, the included grid fee, and the average photosynthesis during the period. The third line displays the savings accomplished by the optimization algorithm both in percentage and in euro. The grower can navigate through the days of the past and for each day inspect the hours the supplementary light was on (the uppermost coloration), the hours where the optimization algorithm would have turned the light on (the coloration just below) and the natural light level inside the greenhouse (the thin chart line).

The specific results shown in Figure 4 are calculated on real climate-computer data from an industrial-size greenhouse. The price of the historical light set points was 1,324,352.36 €. The next line shows the price that the optimization algorithm would have obtained reaching the same photosynthesis. The price of the optimized plan is 779,066.60 €. Thus the savings would have been 545,285.76 € or equivalent to 41.2 percent. The resulting average photosynthesis overshoots the historical result a little bit (7.92 µmol m⁻² s⁻¹), so even with the reduced cost, the algorithm achieves more growth.

DynaLight Web is instantiated as a SPL member. The core of DynaLight Web is the three modules: Electricity Prices, Photosynthesis Model and Supplementary Light Analysis. All of these are part of Green Components.

The website part was developed as a NetBeans™ Web-Project and as this project type is not able to be included in a NetBeans™ module suite it had to be kept outside Green Components. The Web-Project includes the html, jsp-server pages and the servlet that shows the website to the grower, retrieves the data, delegates the data and shows the results. All the data processing as well as the optimization algorithm are implemented as reusable modules. The reusable modules are also used in Climate Monitor (which is being phased out) and DynaLight Desktop. The current instantiation of DynaLight Web works by building the modules and referencing the resulting jar-files as external dependencies from the DynaLight Web-Project.

4 DYNALIGHT DESKTOP

DynaLight Desktop is a computer-aided planning tool for optimizing supplementary light use in industrial-size greenhouses. The optimization is based on expected photosynthesis and electricity prices of the forthcoming day’s 24 hours. The optimization algorithm (section 1.2) is given the DPI goal for the day, and the algorithm placed the supplementary light hours where the cost-effectiveness is highest. The CO2 and temperature in step 5 of the algorithm is controlled by the ECC and
therefore set to constant levels according to the ECC settings, while light level is calculated based on weather forecasts (sun irradiation) and a mathematical model of the light penetration of the greenhouse glass. The electricity prices of the upcoming day are retrieved from the webpage of Nord Pool Spot. The algorithm thereby has the necessary inputs to create a supplementary light plan for the forthcoming day. The software also has the capability to control the supplementary light in the greenhouse according to plans using the ECC. The whole process of creating light plans can be automated to run every day and write set points.

The optimization algorithm saves money on the electricity bill and reduces the electricity consumption by placing the supplementary light hours where cost-effectiveness is highest. Superfluous light hours are removed by being better to predict the resulting daily photosynthesis. The reduced electricity consumption reduces the CO₂ footprint of the production.

The software product is a desktop application implemented in Java™ able to run on different operating systems. DynaLight Desktop is currently used by leading industrial-size growers in Denmark, by the Faculty of Agricultural Science of Aarhus University’s test facility at Aarslev and has been showcased by U.C. Berkeley.

The Danish Metrological Institute provides us with forecasts of the sun-irradiation levels, 36 hours into the future, twice daily in hourly resolution. The first forecast is provided at 5:45 am and covers only until afternoon the next day, thus the next day is first fully covered when the second forecast arrives, preventing any analysis before 5:26 pm. The weather forecasts provide the outdoor sun irradiation, and the algorithm expects the indoor light level. Therefore, we use a mathematical model of the greenhouse windows to convert the outdoor light level to indoor light level before using it in the optimization algorithm (described in section 1.3).

The main screen of DynaLight Desktop is shown in Figure 5. The explorer window (A) displays a tree structure with greenhouses and compartments. The compartments are one of the central concepts of DynaLight Desktop. Compartments are separately controlled areas within the greenhouses. The properties of these compartments are configured based on the real-life counterparts. Next to the explorer window is the editor window called Chart Displayer (B). All the analyses results are shown in this window. It contains the light plan chart (1), where the resulting light plan is shown (marked LIGHTPLAN) and indications of forced on or off light conditions (marked FORCED LIGHTS). We will return to this later. The main chart area (2) shows different kinds of data. These are described by the legend below (color names for B/W prints).
e.g. the line (marked RED) shows the electricity prices over the day. At the bottom of the Chart Displayer is (4) the numeric results displayed, among these the total electricity cost, the DPI goal and the resulting DPI.

The use case for creating a supplementary light plan is shown in Figure 6. The grower is first asked for date being processed in (1). The grower is then provided with the possibility to force specific hours on/off in (2). The forced hours are then outside the control of the algorithm. This can be required if the grower is using the supplementary light as work light, or has specific deals with the electricity supplier not to use electricity within certain hours of the day. Then the grower is asked if he only wants the manually selected forced hours to be analyzed or if the optimization algorithm should help to create a light plan in (3). The grower is asked for the DPI and the amount of consecutive hours of darkness required by the plants in (4). The darkness hours need to be placed when it is dark enough inside the greenhouse and not in the dusk and dawn periods i.e. the hour after sunset and the hour before sunrise. Previews of the results are given in (5) and (6), these resemble the results shown later in the Chart Displayer (Figure 5 (B)). DynaLight Desktop is
based on the same three core modules as DynaLight Web: Electricity Prices, Photosynthesis Model and Supplementary Light Analysis. This core was extended with modules handling weather forecasts, persistency, product branding, graphical user interfaces, automation of the planning process and plan execution, and connectivity for writing set points to the ECCs for the third milestone. The three core modules were improved by the DynaLight Web developers during DynaLight Desktop’s development. The improvements migrated instantly because of our SPL and single system view. This advantage was facilitated by well-defined responsibilities and interfaces of the reusable modules because we planned and designed it that way.

5 EXPERIMENTAL VALIDATION

DynaLight Desktop has been used in production since the winter and the program is currently running at the Faculty of Agricultural Science of Aarhus University’s test-facility at Aarslev and at the companies: Rosa Danica A/S (120,000 m²), PKM A/S (190,000 m²), Alfred Pedersen & Son ApS and Knud Jepsen A/S. DynaLight Desktop is considered successful based on the fact that these companies have used the software in their production.

DynaLight Web is publicly available at http://softwarelab.sdu.dk/DynaLight. The service has been tested with several datasets extracted from ECCs of our collaborating growers to validate functionality and it is working appropriately. This yields a successful working solution from a software developer’s perspective.

Measuring the benefits of using SPLE for developing the two products is difficult, but the perceived advantages from reusing the modules of Photosynthesis Model, Light Analysis and Electricity Price are big. The modules did not need to be redeveloped for DynaLight Desktop, which clearly reduced the development costs, and the improvements performed by DynaLight Web’s developers instantly made DynaLight Desktop benefit from this. The undergoing maintenance and evolution has not caused any code dependencies to break or given any unexpected annoyances, which is perceived a sign of good interface design. The validation of SPLE as development paradigm for our energy efficient systems might become clearer when more of the planned products are derived.

The Department of Agriculture on University of Aarhus performed experiments during the spring of 2010 which showed a decrease in energy consumption of 25% without affecting the growth or quality, compared to a reference culture. The cost reduction on electricity was 26% (Kjær & Ottosen, 2011). These experiments, which grew plants with three different DPIs and had one reference culture, are thoroughly described by Kjær & Ottosen, 2011. These experiments validate the effectiveness of the algorithm in the dynamics of the domain. Further validation of the algorithm is outside the scope of this paper, as the main focus is usage of SPLE to produce energy-efficient systems.

6 DISCUSSION

Why is the combination of SPLE and the development of energy-efficient systems for greenhouses interesting? Many equivalent functional features between our previously developed solutions, current solutions and our planned solutions were identified and reused through SPLE was concluded suitable. The applicability from this perspective has more to do with the technical aspects of the domain and less to do with energy efficiency and greenhouses. Another good reason is that innovative ideas for better and more energy-efficient greenhouse production are continuously conceived and needs to be evaluated by performing experiments. Several of these build on the same structure of information sources, mathematical models, system interfaces and graphical user interfaces. SPLE facilitates faster prototyping and shorter time from idea conception to experimental validations which is particular interesting for this domain.

How does our SPL solution differ from reuse of a library of modules? The difference is the move away from opportunistic reuse to planned reuse. The modules cannot be composed by coincidence, but because we planned it. The SPL can be viewed as a software system for producing software products – a software factory. Thus, the work can be focused on improving and evolving one system.

How can our system construction be extended to other fields? The novel idea of using weather forecasts, electricity spot market and a planning algorithm for sculpting the electricity load is applicable in many other domains, and is currently being investigated for electricity savings in computer clusters, charging of electrical cars, use of air conditioning in buildings, and several other fields. The quality effects of these approaches can be
difficult to measure e.g. change in productivity level in offices as a result of controlling the indoor climate. In contrast, the growth and quality are measurable in our domain, displaying the effects of load sculpting (planning the supplementary light).

Which refinements could be made to the algorithm? There are several limitations that affect the refinement of the algorithm. The prices and weather forecasts only have hourly resolution, the lamps currently in use can only be switched on or off (instead of continuously as e.g. LED lamps), the prices for the next day are not available before 1 pm, and so forth. Refinements could be made, so the algorithm could take several days into account. This could result in scenarios where supplementary light would not be switched on during a cloudy day if the weather forecast shows sunny days at the end of the period, or supplementary light not being switched on if the preceding days had resulted in surplus growth. Corrective behavior based on real-time local measurements could also be an improvement, so the light would be switched off if the level was higher than expected and vice versa. Another improvement could be introduction of a maximum price, so the growers could specify the highest price they were willing to pay. And yet another is creating models predicting the percentage of renewable energy on the grid, and controlling the consumption accordingly.

What are the expected savings from these refinements? It is difficult to predict the savings these refinements could lead to. The change to LED lamps which can be gradually switched on/off, is expected lead to substantial savings as the technology uses less electricity to produce the same photosynthesis, and that light level could be controlled within range where the photosynthesis to light-level gradient is highest. This is already a planned SPL member. The other enhancement and refinements are part of our future research.

Are there un-investigated side effects of the planning algorithm? The algorithm places the supplementary light where the price of the gain is smallest; ergo when the price of an hour is low, it receives a higher ranking. As the prices on the grid are based on supply-demand, one would expect that a surplus caused by renewable, non-dispatchable energy sources would lower the prices, hence improve the utilization of renewable energy when it is available. This is a topic of further investigation.

Why is the algorithm considered optimizing? Finding the optimal plan with respect to cost and gain is a combinatorial optimization problem called a bounded knapsack problem, which is NP-complete. Our solution includes a greedy approximation algorithm, which does not necessarily find a global optimal solution. However, it is very fast (linear time) and it performs better than standard management with respect to electricity consumption and cost, and this is validated by experiments. We explain the optimization success with the dynamics of our domain, but it is out of the scope of this paper to prove this. We consider the algorithm optimizing, but not optimal.

### 7 CONCLUSIONS

In this paper, we presented two software products that facilitate a decrease in the electricity consumption of the industrial-size greenhouses, thus enabling a more environmentally-friendly production of plants. The two applications were both products of our Software Product Line.

DynaLight Web informs growers about possible savings by analyzing logs from their past production. Archived electricity prices from the spot market and data from their environmental climate computers (ECCs) are used for the analyses. The information of possible savings creates both awareness of a cheaper and greener production form and creates an incentive to use the second product - DynaLight Desktop.

DynaLight Desktop is a computer-aided planning tool for supplementary light which takes weather forecasts, predicted growth conditions and electricity spot-market prices into account to reach a certain growth goal (DPI) for the forthcoming day.

The two software applications are currently in use at several industrial-size growers, and in an experimental facility at the Faculty of Agricultural Science of University of Aarhus. Their experiments validate savings of 25 percent of electricity consumption, while maintaining the same level of production and quality. We regard the usage and results of the software products as a success.

The challenge from a software development perspective is how to efficiently develop, maintain and evolve a portfolio of software products for this domain. We addressed this challenge by shifting the development paradigm to SPL. The planning, analysis and development of the SPL has been successful and have resulted in our two product-line members, which both are based on the same SPL core asset modules. There are several more product members currently planned for production.

We conclude that SPL can be successfully applied in the domain of greenhouse agriculture to limit the environmental footprint and streamline the
production. We believe that other similar software organizations, both inside and outside the area of green computing, can harvest equal benefits by shifting to the SPLE paradigm.

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