AN IMPLEMENTATION OF HIGH AVAILABILITY IN NETWORKED ROBOTIC SYSTEMS

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Abstract: In today's complex enterprise environments, providing continuous service for applications is a key component of a successful robotized implementing of manufacturing. High availability (HA) is one of the components contributing to continuous service provision for applications, by masking or eliminating both planned and unplanned systems and application downtime. This is achieved through the elimination of hardware and software single points of failure (SPOF). A high availability solution will ensure that the failure of any component of the solution - either hardware, software or system management, will not cause the application and its data to become permanently unavailable. High availability solutions should eliminate single points of failure through appropriate design, planning, hardware selection, software configuring, application control, carefully environment control and change management discipline. In short, one can define high availability as the process of ensuring an application is available for use by duplicating and/or sharing hardware resources managed by a specialized software component. A high availability solution in robotized manufacturing provides automated failure detection, diagnosis, application recovery, and node (robot controller) re integration. The paper discusses the implementing of a high availability solution in a robotized manufacturing line.

1 HIGH AVAILABILITY VERSUS FAULT TOLERANCE

Based on the response time and response action to system detected failures, clusters and systems can be generally classified as:

- Fault-tolerant
- High availability

1.1 Fault-tolerant Systems

The systems provided with *fault tolerance* are designed to operate virtually without interruption, regardless of the failure that may occur (except perhaps for a complete site going down due to a natural disaster). In such systems all components are at least duplicated for both software and hardware.

This means that all components, CPUs, memory, Ethernet cards, serial lines and disks have a special design and provide continuous service, even if one sub-component fails. Only special software solutions will run on fault tolerant hardware.

Such systems are very expensive and extremely specialized. Implementing a fault tolerant solution requires a lot of effort and a high degree of customization for all system components.

For environments where *no* downtime is acceptable (life critical systems), fault-tolerant equipment and solutions are required.

1.2 High Availability Systems

The systems configured for *high availability* are a combination of hardware and software components configured to work together to ensure automated recovery in case of failure with a minimal acceptable downtime.

In such industrial systems, the software involved detects problems in the robotized environment (production line, flexible manufacturing cell), and manages application survivability by restarting it on the same or on another available robot controller.

Thus, it is very important to eliminate all single points of failure in the manufacturing environment. For example, if a robot controller has only one network interface (connection), a second network

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interface (connection) should be provided in the same node to take over in case the primary interface providing the service fails.

Another important issue is to protect the data by mirroring and placing it on shared disk areas accessible from any machine in the cluster, directly or using the local area network.

2 HIGH AVAILABILITY TERMS AND CONCEPTS

For the purpose of designing and implementing a high-availability solution for networked robotic stations integrated in a manufacturing environment, the following terminology and concepts are introduced:

RMC: The Resource Monitoring and Control (RMC) is a function giving one the ability to monitor the state of system resources and respond when predefined thresholds are crossed, so that many routine tasks can be automatically performed.

Cluster: Loosely-coupled collection of independent systems (nodes – in this case robot controllers) organized into a network for the purpose of sharing resources and communicating with each other. A cluster defines relationships among cooperating systems, where peer cluster nodes provide the services offered by a cluster node should that node be unable to do so.

There are two types of high availability clusters:

- Peer domain
- Managed domain

The general difference between these types of clusters is the relationship between the nodes.

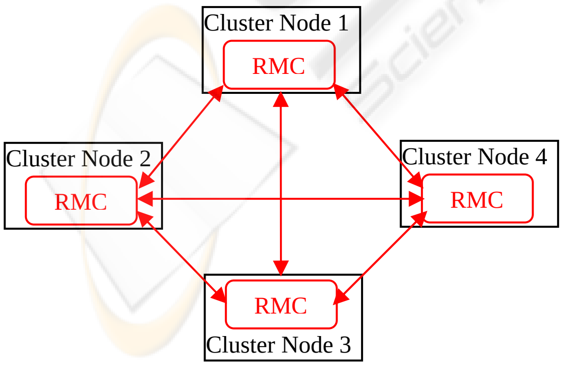

Figure 1: Peer domain cluster topology.

In a *peer domain* (Figure 1), all nodes are considered equal and any node can monitor and control (or be monitored and controlled) by any other node (Harris et. al., 2004).

In a *management domain* (Figure 2), a management node is aware of all nodes it is managing and all managed nodes are aware of their management server, but the nodes themselves know nothing about each other.

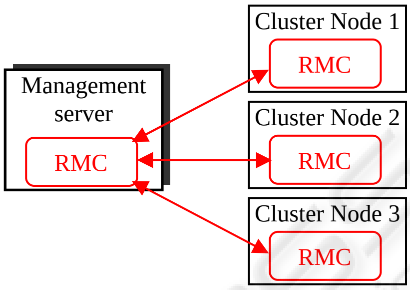

Figure 2: Managed domain cluster topology.

Node: A robot controller that is defined as part of a cluster. Each node has a collection of resources (disks, file systems, IP addresses, and applications) that can be transferred to another node in the cluster in case the node or a component fails.

Clients: A client is a system that can access the application running on the cluster nodes over a local area network. Clients run a client application that connects to the server (node) where the application runs.

Resources: Logical components or entities that are being made highly available (for example, file systems, raw devices, applications, etc.) by being moved from one node to another. All the resources that together form a highly available application or service are grouped in one resource group (RG).

Group Leader: The node with the highest IP as defined in one of the cluster networks (the first communication network available), that acts as the central repository for all topology and group data coming from the applications which monitor the state of the cluster.

SPOF: A single point of failure (SPOF) is any individual component integrated in a cluster which, in case of failure, renders the application unavailable for end users. Good design will remove single points of failure in the cluster - nodes, storage, networks. The implementation described here manages such single points of failure, as well as the resources required by the application.

The most important unit of a high availability cluster is the Resource Monitoring and Control (RMC) function, which monitors resources (selected by the user in concordance with the application) and performs actions in response to a defined condition.

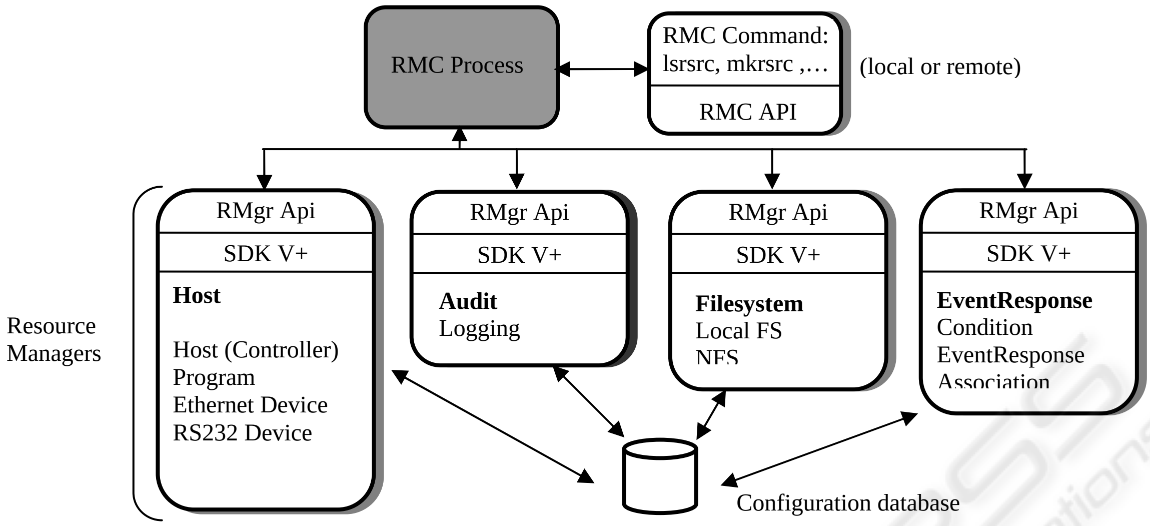

Figure 3: The structure of the RMC subsystem.

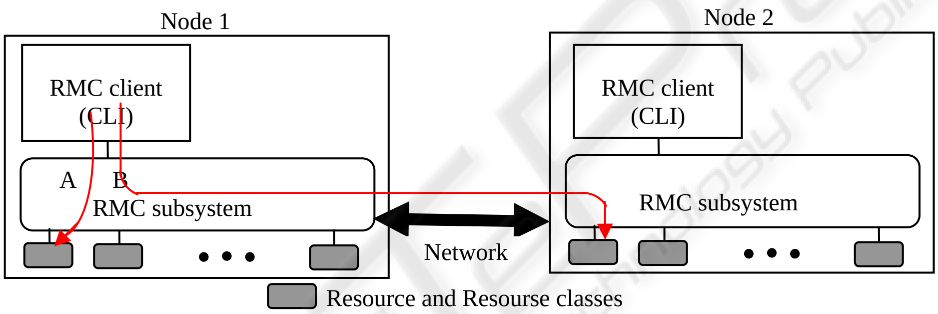

Figure 4: The relationship between RMC Clients (CLI) and RMC subsystems.

3 RMC ARCHITECTURE AND COMPONENTS DESIGN

The design of RMC architecture is presented for a multiple-resource production control system. The set of resources is represented by the command, control, communication, and operational components of networked robot controllers and robot terminals integrated in the manufacturing cell.

The RMC subsystem to be defined is a generic cluster component that provides a scalable and reliable backbone to its clients with an interface to resources.

The RMC has no knowledge of resource implementation, characteristics or features. The RMC subsystem therefore delegates to resource managers the actual execution of the actions the clients ask to perform (see Figure 3).

The RMC subsystem and RMC clients need not be in the same node; RMC provides a distributed service to its clients. The RMC clients can connect to the RMC process either locally or remotely using the RMC API i.e. Resource Monitoring and Control Application user Interface (Matsubara *et al.*, 2002).

Similarly, the RMC subsystem interacting with Resource Managers need not be in the same node. If they are on different nodes, the RMC subsystem will interact with local RMC subsystems located on the same node as the resource managers; then the local RMC process will forward the requests. Each resource manager is instantiated as one process. To avoid the multiplication of processes, a resource manager can handle several resource classes.

The commands of the Command Line Interface are V+ programs (V+ is the robot programming environment); the end-user can check and use them as samples for writing his own commands.

A RMC command line client can access all the resources within a cluster locally (A) and remotely (B) located (Figure 4). The RMC command line interface is comprised of more than 50 commands (V+ programs): some components, such as the *Audit* resource manager, have only two commands, while

others, such as *Event Response* resource manager, have 15 commands.
Each resource manager is the interface between the RMC subsystem and a specific aspect of the Adept Windows operating system instance it controls. All resource managers have the same architecture and interact with the other RMC components. However, due to their specific nature, they have different usage for the end user. The resource managers are categorized into four groups:

1. *Logging and debugging* (Audit resource manager) The Audit Log resource manager is used by other RMC components to log information about their actions, errors, and so on.
1. *Configuration* (configuration resource manager). The configuration resource manager is used by the system administrator to configure the system in a Peer Domain cluster. It is not used when RMC is configured in Standalone or Management Domain nodes.
2. *Reacting to events* (Event Response resource manager). The Event Response resource manager is the only resource manager that is directly used in normal operation conditions.
4. *Data monitoring* (Host resource manager, File system resource manager). This group contains the file system resource manager and the Host resource manager. They can be seen by the end user as the containers of the objects and variables to monitor.

The Event Response resource manager (ERRM) plays the most important role to monitor systems using RMC and provides the system administrator with the ability to define a set of conditions to monitor in the various nodes of the cluster, and to define actions to take in response to these events (Lascu, 2005). The conditions are applied to dynamic properties of any resources of any resource manager in the cluster.

The Event Response resource manager provides a simple automation mechanism for implementing event driven actions. Basically, one can do the following actions:

- Define a condition composed of a resource property to be monitored and an expression that is evaluated periodically.
- Define a response that is composed of zero or several actions that consist of a command to be run and controls, such as to when and how the command is to be run.
- Associate one or more responses with a condition and activate the association.

ERRM evaluates the defined conditions which are logical expressions based on the status of resources attributes; if the conditions are true a response is executed.

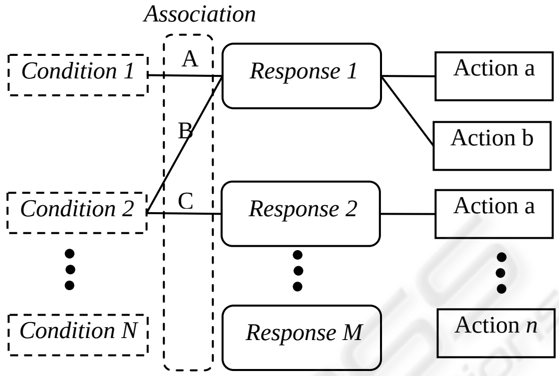

Figure 5: Conditions, responses and actions.

Conditions and responses can exist without being used and with nothing related to each other. Actions are part of responses and only defined relative to them. Although it is possible that multiple responses have an action using the same name, these actions do not refer to the same object.

To start observing the monitored resource, a condition must be associated with at least one response. You can associate a condition with multiple responses.

Figure 5 illustrates the relationship between the conditions, the responses, and the actions. In this scheme, there are three associations (A, B, and C).

The association has no name. The labels A, B, and C are for reference purposes. To refer to the specific association, you have to specify the condition name and the response name that make the association. For example, you have to specify the condition 1 and the response 1 to refer to the association A. Also, it must be clear that the same action name (in this example, action a) can be used in multiple responses, but these actions are different objects.

4 SOLUTION IMPLEMENTING FOR NETWORKED ROBOTS

In order to implement the solution on a network of robot controllers, first a shared storage is needed, which must be reached by any controller from the cluster.

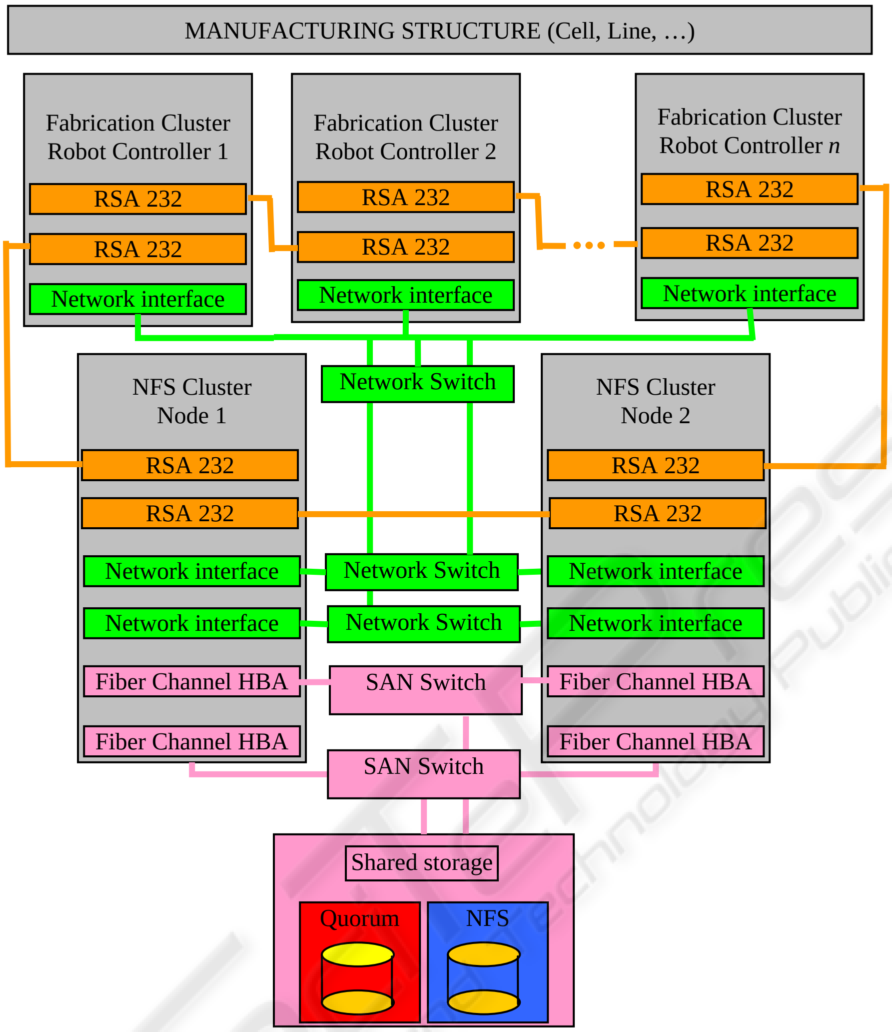

Figure 6: Implementing the high availability solution for the networked robotic system.

The file system from the storage is limited to NFS (network file system) by the operating system of the robot controllers (Adept Windows). Five Adept robot manipulators were considered, each one having its own multitasking controller.

For the proposed architecture, there is no option to use a directly connected shared storage, because Adept robot controllers do not support a Fiber Channel Host Bus Adapter (HBA). Also the storage must be high available, because it is a single point of failure for the Fabrication Cluster (FC).

Due to these constraints, the solution was to use a High Availability cluster to provide the shared storage option (NFS Cluster), and another cluster composed by Adept Controllers which will use the NFS service provided by the NFS Cluster (Figure 6).

The NFS cluster is composed by two identical IBM xSeries 345 servers (2 processors at 2.4 GHz, 1GB RAM, and 75GB Disk space, two RSA 232 lines, two Network adapters, and two Fiber Channel HBA), and a DS4100 storage. The storage contains a volume named Quorum which is used by the NFS cluster for communication between nodes, and a NFS volume which is exported by the NFS service which runs in the NFS cluster. The servers have each interface (network, serial, and HBA) duplicated to assure redundancy (Anton *et al.*, 2006; Borangiu *et al.*, 2006).

In order to detect the malfunctions of the NFS cluster, the servers send and receive status packets to ensure that the communication is established.

There are three communication routes: the first route is the Ethernet network, the second is the Quorum volume and the last communication route is the serial line. If the NFS cluster detects a malfunction of one of the nodes and if this node was the node which served the NFS service the cluster is reconfiguring as follows:

1. The server which is still running writes in the Quorum volume which is taking the functions of the NFS server, then
2. Mounts the NFS volume, then
3. Takes the IP of the other server and
4. Starts the NFS service.

In this mode the Fabrication Cluster is not aware about the problems from the NFS cluster, because the NFS file system is further available.

The Fabrication Cluster can be composed by at least two robot controllers (nodes) – *group leader* and a common node. The nodes have resources like: robot manipulators (with attributes like: collision detection, current robot position, etc...), serial lines, Ethernet adapter, variables, programs, NFS file system. The NFS file system is used to store programs, log files and status files. The programs are stored on NFS to make them available to all controllers, the log files are used to discover the causes of failure and the status files are used to know the last state of a controller.

In the event of a node failure, the production flow is interrupted. In this case, if there is a connection between the affected node and the group leader, the leader will be informed and the GL takes the necessary actions to remove the node from the cluster. The GL also reconfigures the cluster so the fabrication process will continue. For example if one node cluster fails in a three-node cluster, the operations this node was doing will be reassigned to one of the remaining nodes.

The communication paths in the multiple-robot system are: the *Ethernet network* and the *serial network*. The serial network is the last resort for communication due to the low speed and also to the fact that it uses a set of Adept controllers to reach the destination. In this case the *ring network* will be down if more than one node will fail.

5 CONCLUSIONS

The high availability solution presented in this paper is worth to be considered in environments where the production structure has the possibility to reconfigure, and where the manufacturing must assure a continuous production flow at batch level (job shop flow).

There are also some drawbacks like the need of an additional NFS cluster. The spatial layout and configuring of robots must be done such that one robot will be able to take the functions of another robot in case of failure. If this involves common workspaces, programming must be made with much care using robot synchronizations and monitoring continuously the current position of the manipulator.

The advantages of the proposed solution are that the structure provides a high availability robotized work structure with a insignificant downtime.

The solution is tested on a four-robot assembly cell located in the Robotics and IA Laboratory of the University Politehnica of Bucharest. The cell also includes a CNC milling machine and one Automatic Storage and Retrieval System, for raw material feeding and finite products storage.

During the tests the robot network has detected a number of errors (end-effector collision with parts, communication errors, power failure, etc.) The GL has evaluated the particular situation, the network was reconfigured and the abandoned applications were restarted in a time between 0.2 and 3 seconds.

The most unfavourable situation is when a robot manipulator is down; in this case the down time is greater because the application which was executed on that controller must be transferred, reconfigured and restarted on another controller. Also if the controller still runs properly it will become group leader to facilitate the job of the previous GL.

In some situations the solution could be considered as a fault tolerant system due to the fact that even if a robot controller failed, the production continued in normal conditions.

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